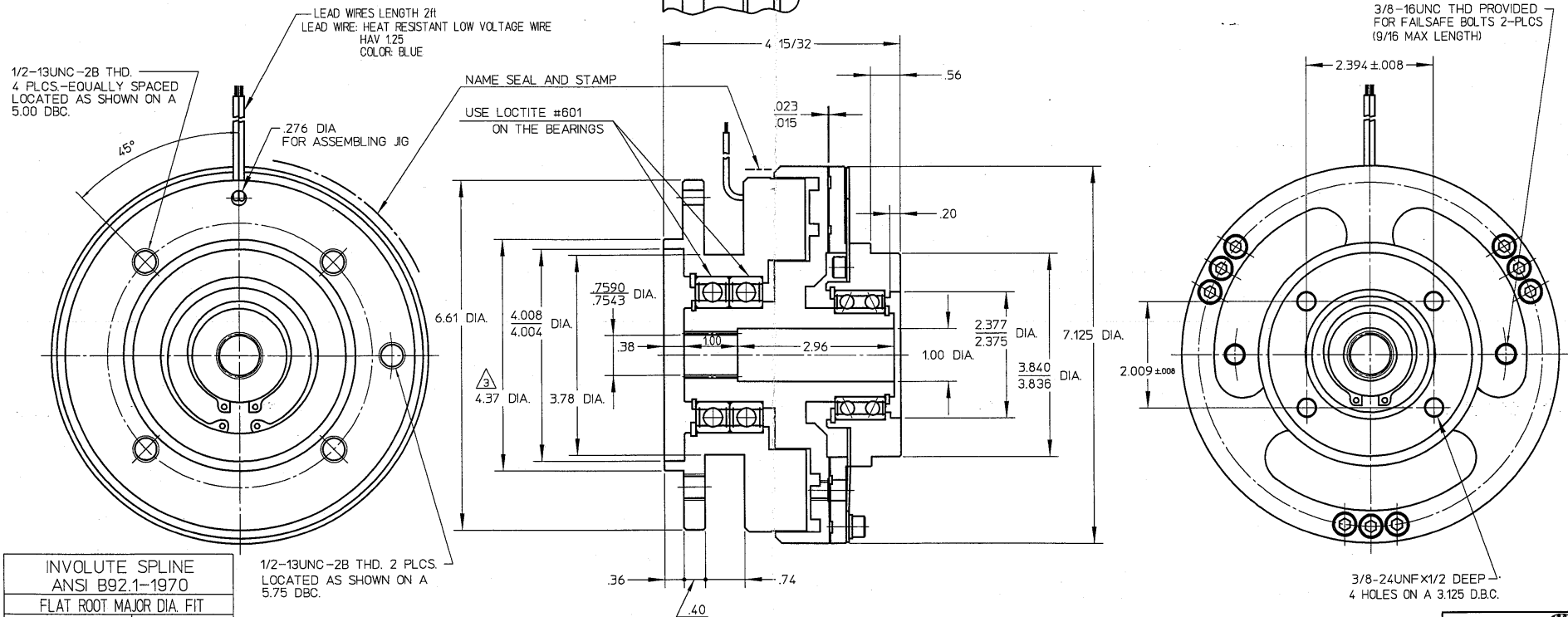


REV	REVISION RECORD	NOTE
3	2 CHANGE OF DIMENSION	(1) 2 NEXT LOT

THE DRAWINGS AND TECHNICAL INFORMATION INCLUDED HEREIN ARE THE PROPERTY OF OGURA INDUSTRIAL AND CAN NOT BE DUPLICATED WITHOUT WRITTEN APPROVAL FROM OI.



INVOLUTE SPLINE ANSI B92.1-1970	
FLAT ROOT MAJOR DIA. FIT	
NUMBER OF TEETH	13
PITCH	16/32
PRESSURE ANGLE	30°
PITCH CIRCLE DIA.	.8125
BASE CIRCLE DIA.	.7036
MAJOR DIA.	.8750 ^{+0.012} ₀
MINOR DIA.	.7543 ^{+0.047} ₀
TOOTH THICKNESS	.0981 ^{+0.0053} ₀
OVER PIN DIA.	.6533 ^{+0.111} ₀
PIN DIA.	.1063
TOLERANCE CLASS	7

1/2-13UNC-2B THD. 2 PLCS.
LOCATED AS SHOWN ON A
5.75 DBC.

ACCESSORY
SURGE ABSORBER X1

SPECIFICATION	
STATIC TORQUE	200 lb·ft
STANDARD VOLTAGE - DC	24 V
POWER CONSUMPTION	66 W
SURGE ABSORBER	TNR20V121K

HISTORY	APPRO. <i>S. Anni</i>	DATE <i>Mar. 09.07</i>	SIZE A3	CUSTOMER
80004270 	CHKD <i>M. Tohba</i>	DATE <i>Mar. 08.07</i>	SCALE	MODEL MMC 28G-05
	CHKD <i>S. Nakajima</i>	DATE <i>Mar. 08.07</i>	1/2	ASSY NO 
	DWN <i>A. Ishikawa</i>	DATE <i>Mar. 07.2007</i>		
ISSUE NO	PLANT 1	PARTS CODE 1113855700	NAME ELECTROMAGNETIC CLUTCH	
ISSUE DATE 07. 3. 9	OGURA CLUTCH Co.LTD.		DWG NO 800 042 70 	SHT. /

