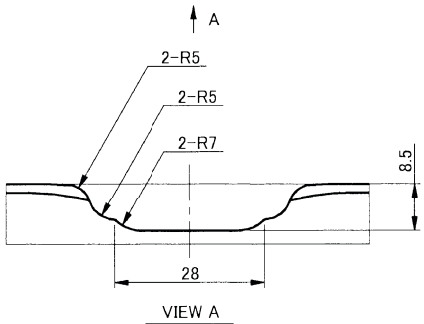
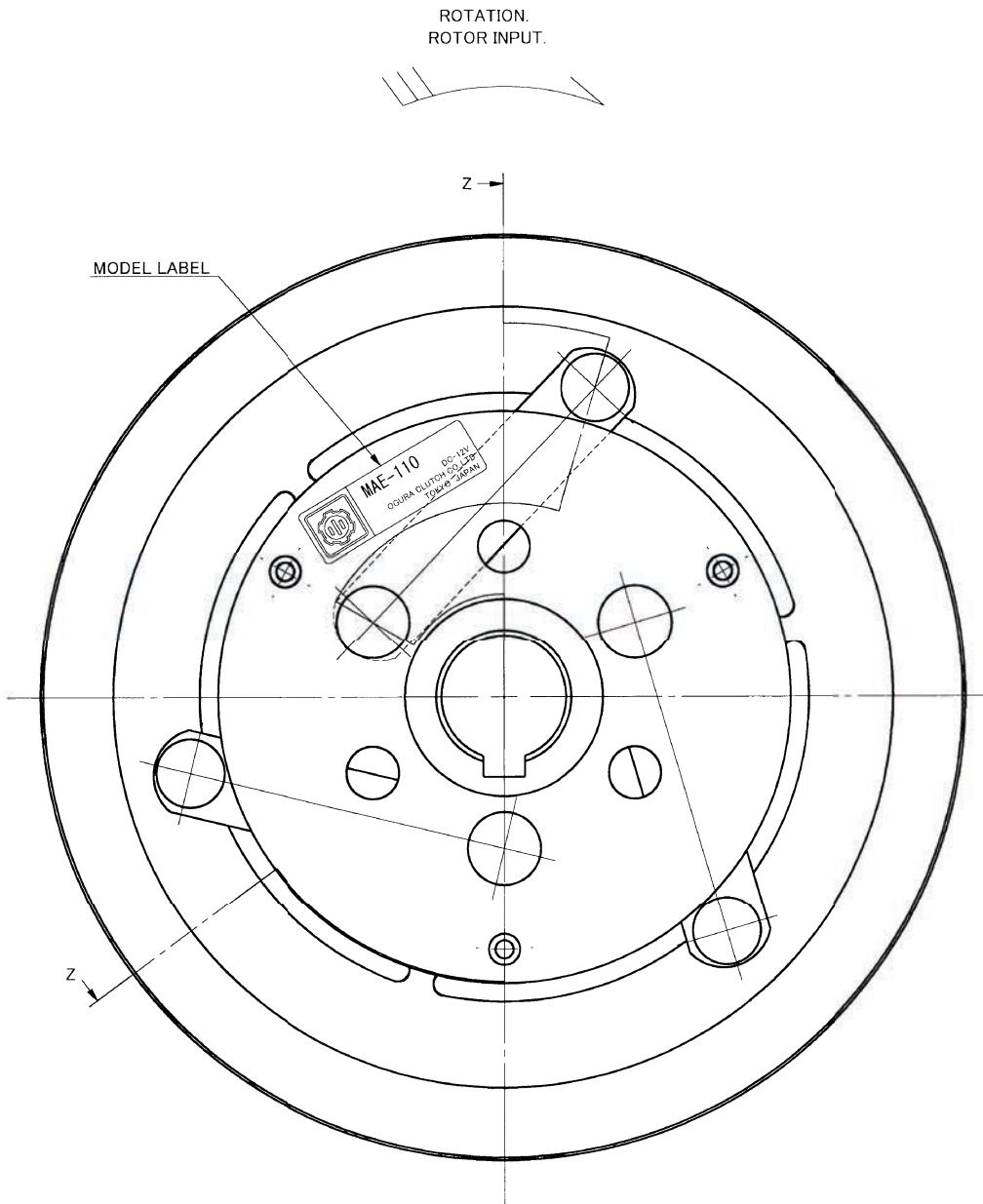
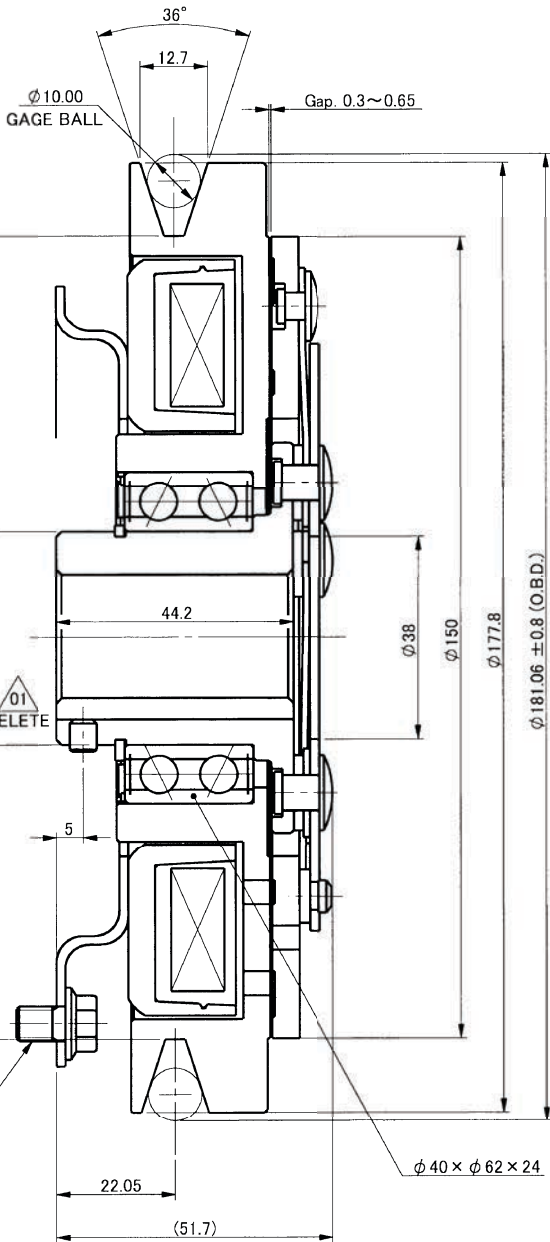
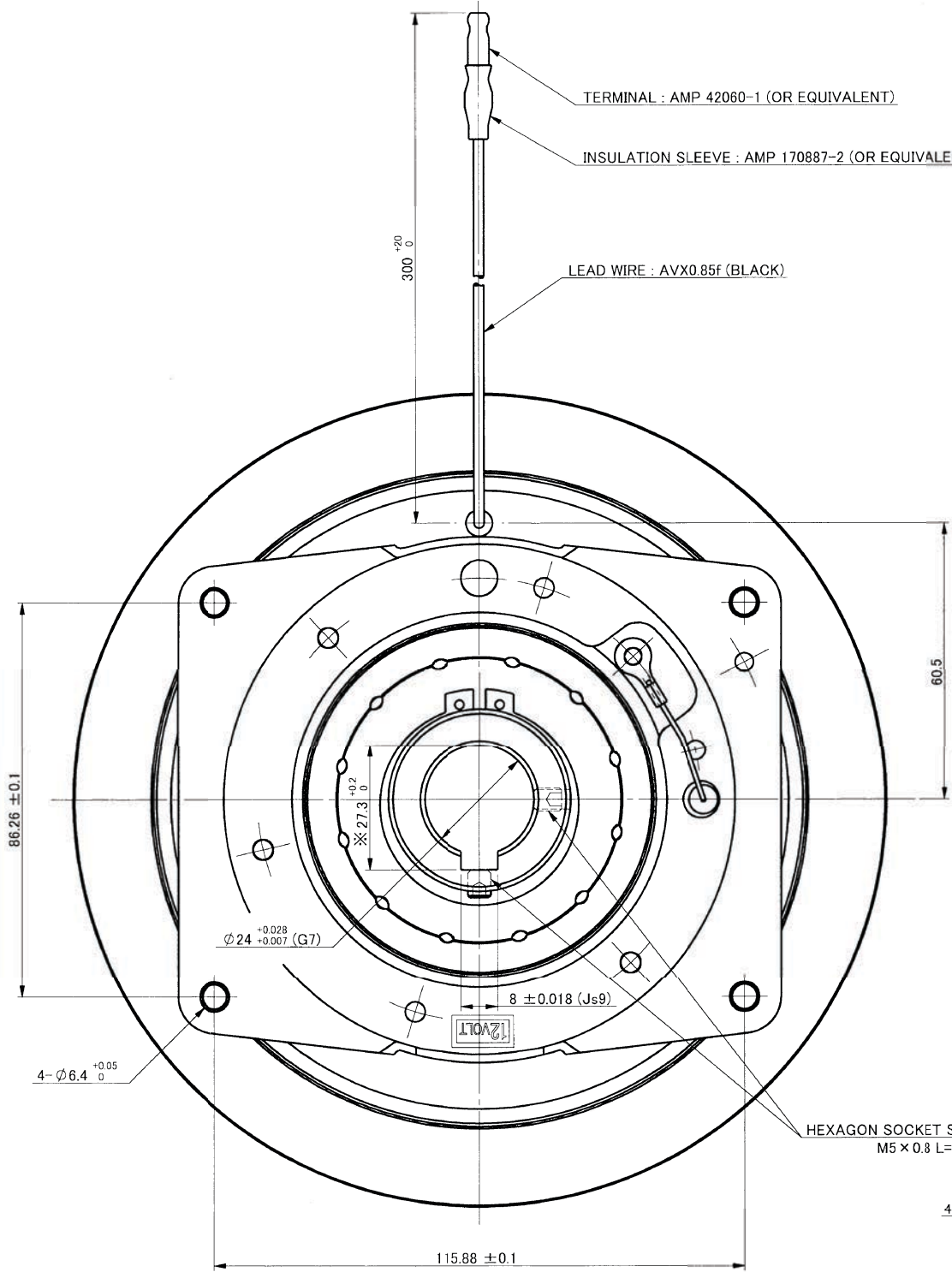


CUSTOMER SIGNATURE FOR DESIGN APPROVAL

K. Katayama

REV	REVISION STATUS	NOTE	DATE	CHK BY	CHK BY
01	9	CHANGED HUB SURFACE TREATMENT, etc.	(2)	1	Immediately

DELIVERY SPECIFICATION
Jan. 27. 2020
OGURA CLUTCH CO.,LTD



01 NOTES

- SURFACE TREATMENT :
BLACK PAINTING (CATHODIC ELECTRO-DEPOSITION)
EXCEPT FOLLOWING PARTS
FRICTION SURFACE
RIVET (3MFZn5)
HUB (3MFZn8) HUB INNER DIA. (NONE COATED)
FIELD CORE COIL ASSY (3MFZn8)

- SPECIFICATIONS (at 20°C)
- EXCITING VOLTAGE : D.C. 12 V
 - STATIC TORQUE
INITIAL : 39 N·m
AFTER BURNISHING : 101 N·m
 - POWER CONSUMPTION : MAX. 47 W
 - ROTATION : C.W.

	FRICTION SURFACE
ROTOR ASSY	NONE - COATED
ARMATURE ASSY	NONE - COATED

SURFACE ROUGHNESS UNLESS OTHERWISE SPECIFIED	GENERAL TOLERANCE FOR CLASS 14	WORKING PROCESS	APPROVED BY Y.Kurosu	DATE Jan.17.2020	SIZE A2
▽ 50S	RANGE 0.5 0.6 ± 0.1	MATERIAL	CHECKED BY R.Iijima	DATE Jan.17.2020	SCALE
▽ 25S	6 30 ± 0.2	MATERIAL CODE	DESIGNED BY Y.Arai	DATE Jan.17.2020	1:1
▽ 12.5S	30 120 ± 0.3	MATERIAL SIZE	DRAWN BY E.Ooshima	DATE Jan.16.2020	
▽ 6.3S	20 315 ± 0.5	HEAT TREAT	CUSTOMER EX		
▽ 3.15S	315 1000 ± 0.8	TRIM 0	MODEL MAE-110		
HISTORY 53950800△ 01		SURFACE TRIM 0	ASSY NO		
ISSUE NO	PLANT 2	PARTS CODE 5913100000	NAME MAGNETIC CLUTCH		
ISSUE DATE		OGURA CLUTCH Co.,LTD.	DWG NO 53950800	01	

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