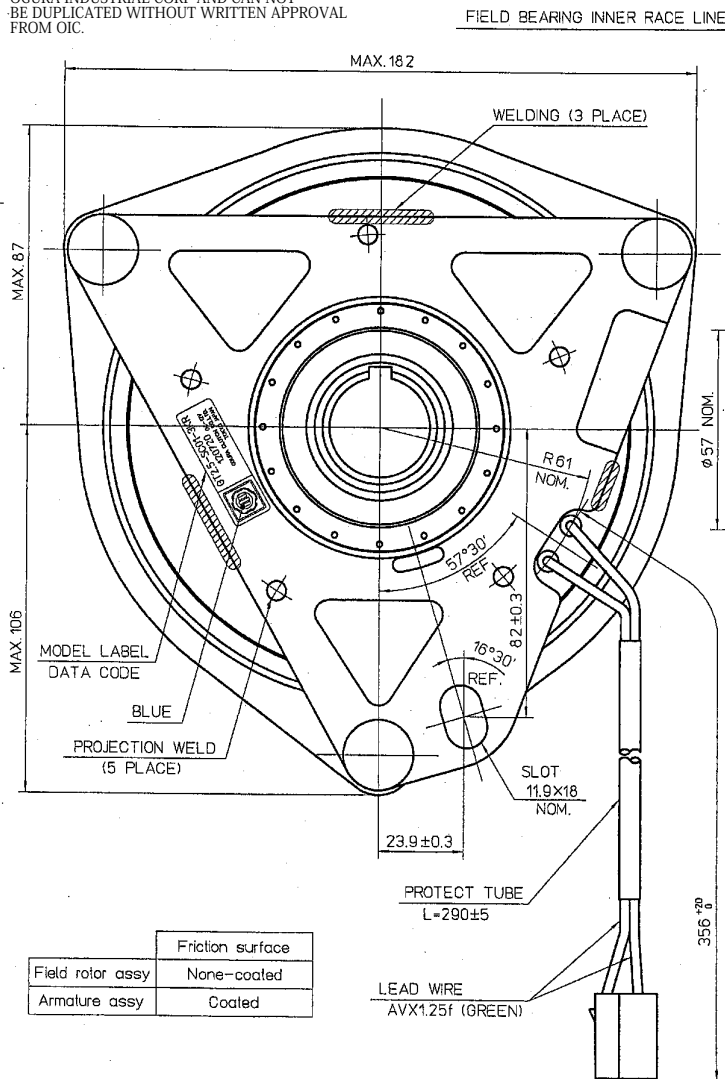
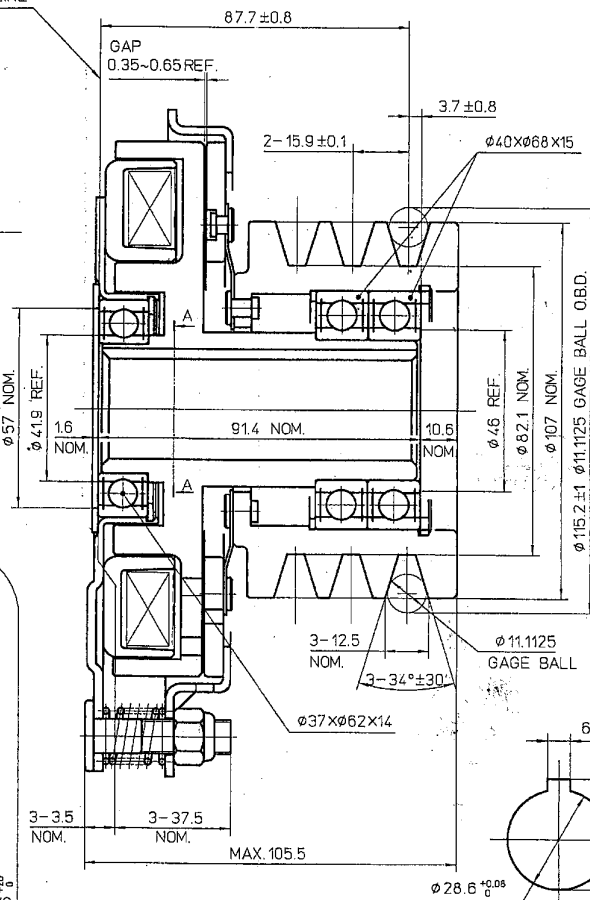


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INCLUDED HEREIN ARE THE PROPERTY OF
OGURA INDUSTRIAL CORP AND CAN NOT
BE DUPLICATED WITHOUT WRITTEN APPROVAL
FROM OIC.



	Friction surface
Field rotor assy	None-coated
Armature assy	Coated

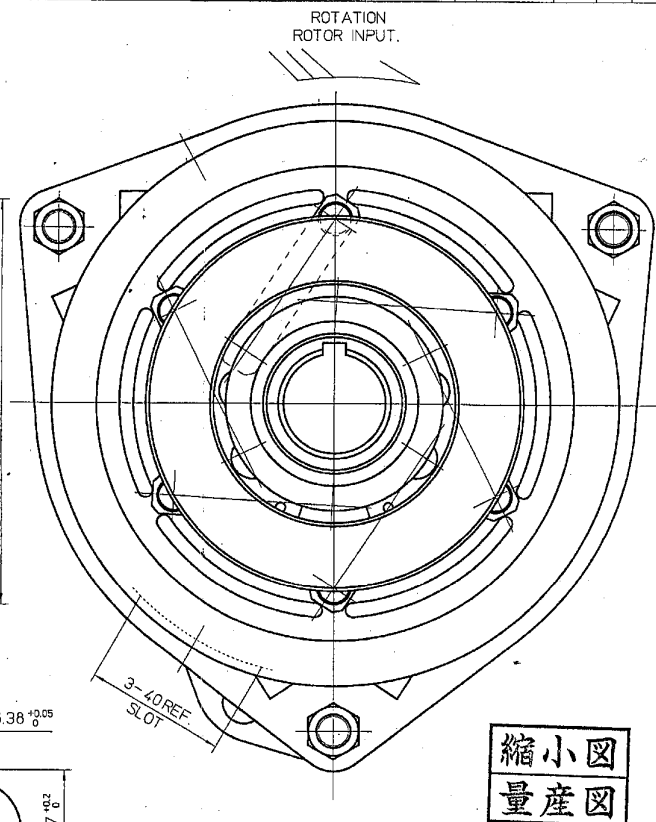
PACKARD ELECTRIC ('56' SERIES)
2-CONTACT LOCK-TYPE
CONNECTOR : PART No.2973781
TERMINALS : PART No.2965142



SPECIFICATIONS (at 20°C)

EXCITING VOLTAGE	D.C. 12 V
POWER CONSUMPTION	MAX. 60 W
STATIC CLUTCH TORQUE	
PREBURNISHED	MIN. 59 N·m (at OGURA)
FINAL NOMINAL	203 N·m
STATIC BRAKE TORQUE	
INITIAL	MIN. 1 N·m
FINAL NOMINAL	3 N·m
MIN PULL IN VOLTAGE	D.C. 8 V
	(COPPER COIL)

REV	REVISION STATUS	NOTE	DATE	CHK	BY
△					
△					



NOTES

1. Airgaps must be adjusted when coilsprings and airgap adjustment nuts are incorporated into the clutch/brake at the assembly.
2. Phosphate coating (Armature plate)
3. This clutch model is burnished at the factory before shipment.

本品はクラッチASSY後にクラッチ慣らし作業を行なうこと。
(条件はGT2.5-MC04と同一)

SURFACE ROUGHNESS UNLESS OTHERWISE SPECIFIED	GENERAL TOLERANCE P.O.P. CLASS 2	WORKING PROCESS	APPROVED BY S. Kojima	DATE Mar. 07, 2013	SIZE A2
▽ V50S	RANGE Ø 0.5 10 16 0.1	MATERIAL	CHECKED BY S. Kojima	DATE Mar. 07, 2013	SCALE 1
▽ V25S	6 30 0.2	MATERIAL	DESIGNED BY H. Yoshida	DATE Mar. 06, 2013	
▽ V6S	30 120 0.3	MATERIAL	DRAWN BY S. Tajima	DATE Mar. 05, 2013	
▽ V3S	120 315 0.5	MATERIAL	CUSTOMER		
▽ V0.8S	315 1000 0.8	HEAT TRT 0	MODEL		
HISTORY	53630600	SURFACE TRT 0	ASSY NO		
ISSUE NO	PLANT	PARTS CODE	NAME		
2		5913100000	MAGNETIC CLUTCH & BRAKE		
ISSUE DATE			DWG NO		
2013. 3. 12		OGURA CLUTCH Co., LTD.	53630600		