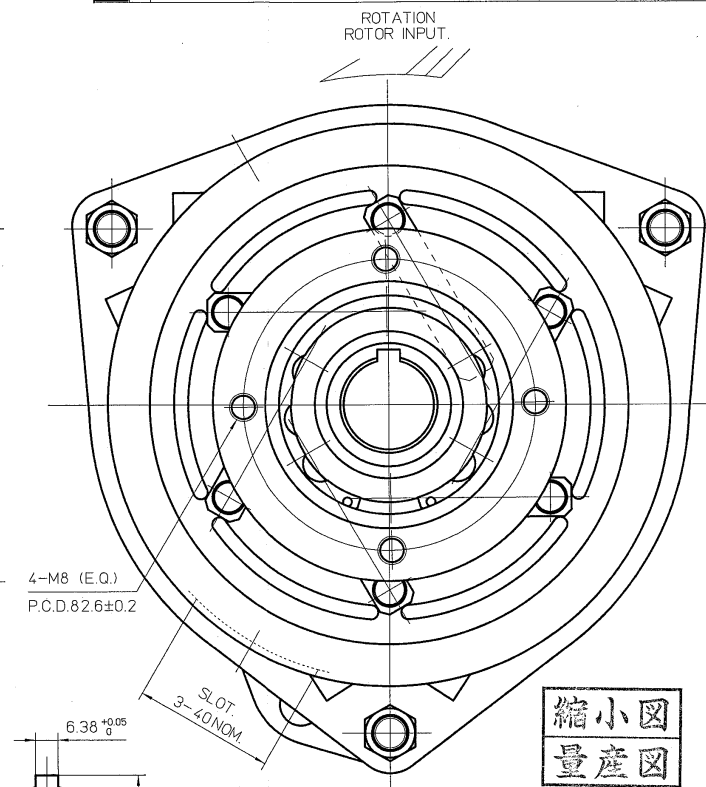
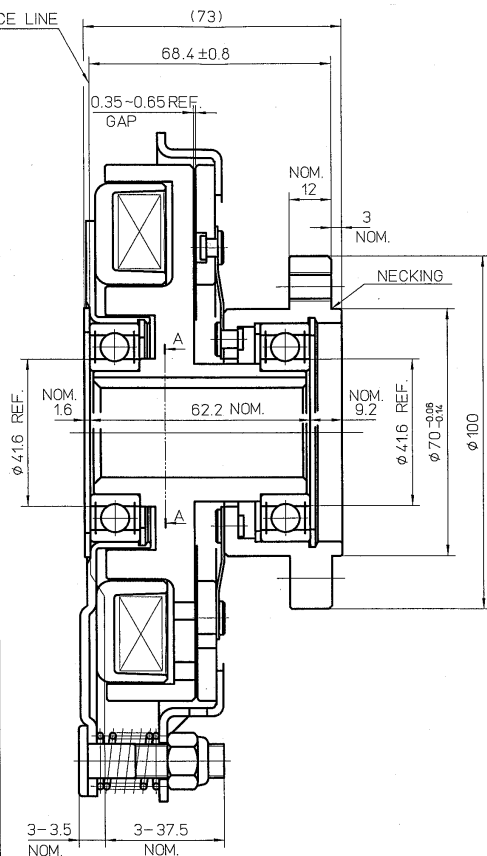
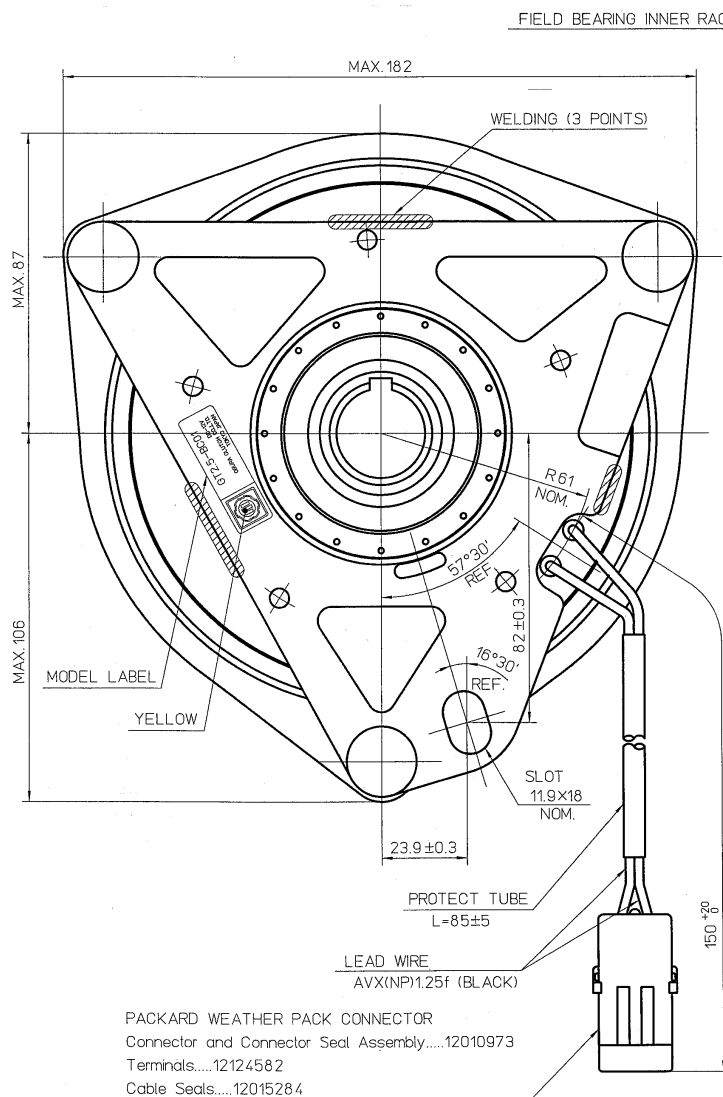




NOTES

1. Airgaps must be adjusted when coilsprings and airgap adjustment nuts are incorporated into the clutch/brake at the assembly.
2. Phosphate coating (Armature plate)
3. This clutch model is burnished at the factory before shipment.
4. Bolt spec.: Class 10.9 MIN. (ISO 898-1) and Washer required.

本品はクラッチASSY後にクラッチ慣らし作業を行うこと。

	Friction surface
Field rotor assy	None-coated
Armature assy	Coated

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SPECIFICATIONS (at 20°C)

EXCITING VOLTAGE	D.C. 12 V
POWER CONSUMPTION	MAX. 60 W
STATIC CLUTCH TORQUE	
PREBURNISHED MIN. 59 N·m (at OGURA)	
FINAL NOMINAL. 203 N·m	
STATIC BRAKE TORQUE	
INITIAL MIN. 1 N·m	
FINAL NOMINAL. 3 N·m	
MIN PULL IN VOLTAGE	D.C. 8 V
	(COPPER COIL)

SURFACE FINISH UNLESS OTHERWISE SPECIFIED	GENERAL TOLERANCE FOR CLASS M	WORKING PROCESS	APPROVED BY	DATE	SIZE
▽ 50S	RANGE	TOL.	DESIGNED BY	DATE	SCALE
▽ 25S	0.5	6 ± 0.1	DRAWN BY	DATE	1
▽ 12.5S	6	30 ± 0.2	CUSTOMER	DATE	
▽ 6S	30	120 ± 0.3	MODEL		
▽ 3S	120	315 ± 0.5	ASSY NO		
▽ 0.8S	315	1000 ± 0.8	NAME		
HISTORY	53576000	SURFACE TREAT	DWG NO		
ISSUE NO	PLANT	PARTS CODE			
2012.4.18	2	5913100000			
		OGURA CLUTCH Co.LTD.			