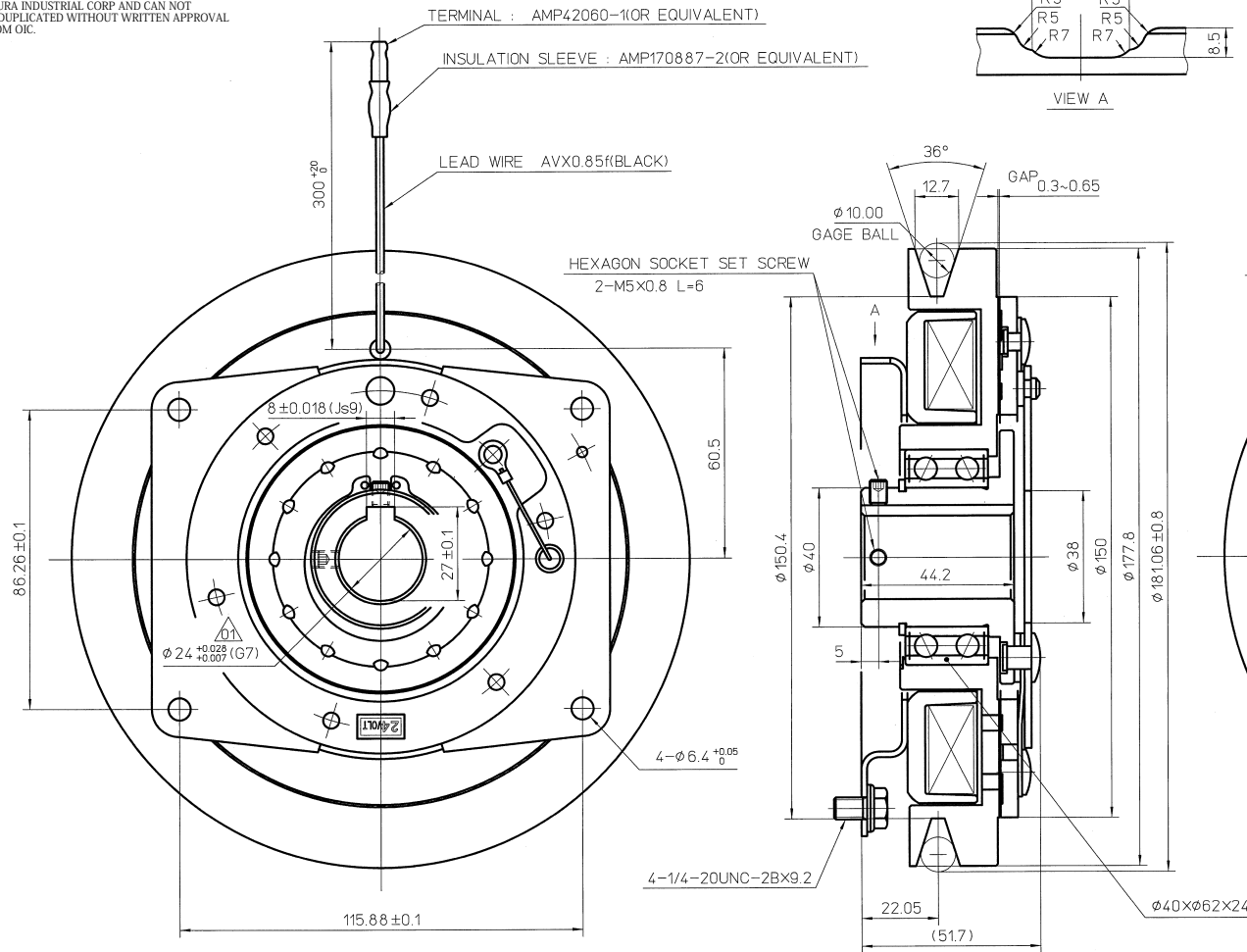


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FROM OIC.



REV	REVISION STATUS	NOTE	DATE	CHK BY	CHK BY
1	Changed tolerance. (+0.028/+0.007(G7) was +0.0210(H7))	(1)	2	Next assemble	Jan2111 H.Y. 22

SPECIFICATIONS (at 20°C)

1. EXCITING VOLTAGE : D.C.24 V
2. STATIC TORQUE
INITIAL : 39 N·m
AFTER BURNISHING : 101 N·m
3. POWER CONSUMPTION : MAX.45.6 W
4. ROTATION : C.W.

(COPPER COIL)

NOTES

- SURFACE TREATMENT :
BLACK PAINTING (CATHODIC ELECTRO-DEPOSITION)
EXCEPT FOLLOWING PARTS
- FRICION SURFACE
RIVET (3MFZn5)
HUB INNER DIA.
FIELD CORE COIL ASSY (3MFZn8)

	Friction surface
Rotor assy	None-coated
Armature assy	None-coated

SURFACE ROUGHNESS UNLESS OTHERWISE SPECIFIED	GENERAL TOLERANCE FOR CLASS 1	WORKING PROCESS	APPROVED BY Y. Hara	DATE Nov.24.2010	SIZE A2
▽ 5.0S	RANGE TOL.	MATERIAL	CHECKED BY NS Y.T.	DATE Nov.24.2010	SCALE 1/1
▽ 2.5S	OVER 0.5 TO 6 ± 0.1	MATERIAL CODE	DRAWN BY M. Arai	DATE Nov.24.2010	
▽ 1.25S	6 TO 30 ± 0.2	MATERIAL SIZE	CUSTOMER EX		
▽ 0.6S	30 TO 120 ± 0.3	HEAT TRTM	MODEL MA-7A-GP-2		
▽ 0.3S	120 TO 315 ± 0.5		ASSY NO		
▽ 0.15S	315 TO 1000 ± 0.8		NAME MAGNETIC CLUTCH		
HISTORY 53510400	SURFACE TRTM 0		DWG NO 53510400		
ISSUE NO PLANT 2	PARTS CODE 5913200000				
ISSUE DATE	OGURA CLUTCH Co.,LTD.				