

REV	REVISION STATUS		NOTE	DATE	CHG BY	CHK BY
01	2	Changed tube color (white → black) (1)	1	Immediately	Apr.19.10	Y.O Y.H
02	5	Change leaf spring. (1)	2	Next assemble	Jan.11.11	N.S Y.T.

ROTATION
ROTOR INPUT

MAY 07

MAX 115

1. Airgaps must be adjusted when coilsprings and airgap adjustment nuts are incorporated into the clutch/brake at the assembly.
2. Phosphate coating (Armature plate)
3. BEARINGHOUSING : Zinc plating
4. This clutch model is burnished at the factory before shipment.

SURFACE ROUGHNESS UNLESS OTHERWISE SPECIFIED $\nabla \sqrt{50S}$ $\nabla \nabla \sqrt{25S}$ $\nabla \nabla \nabla \sqrt{6S}$ $\nabla \nabla \nabla \sqrt{3S}$ $\nabla \nabla \nabla \sqrt{0.8S}$	GENERAL TOLERANCE FOR CLASS 14		WORKING PROCESS		APPROVED BY <u>Y. Yamura</u> CHECKED BY <u>Y. Yamamoto</u> DESIGNED BY <u>Y. Oono</u> DRAWN BY <u>M. Arai</u>		DATE <u>Mar.29.2010</u> DATE <u>Mar.29.2010</u> DATE <u>Mar.29.2010</u> DATE <u>Mar.25.2010</u>	SIZE A2 SCALE <u>1/1</u>
	RANGE	TOL.	MATERIAL		CUSTOMER			
	OVER 0.5 TO 6 ± 0.1	6 30 ± 0.2	MATERIAL CODE		EX			
	6S 30 120 ± 0.3	120 315 ± 0.5	MATERIAL SIZE		MODEL			
	315 1000 ± 0.8	315 1000 ± 0.8	HEAT TRTMT 0		ASSY NO			
HISTORY			SURFACE TRTMT 0		NAME			
ISSUE NO		PLANT	PARTS CODE		MAGNETIC CLUTCH & BRAKE			
53468700		2	5913100000		DWG NO			
ISSUE DATE			OGURA CLUTCH Co.,LTD.		53468700			