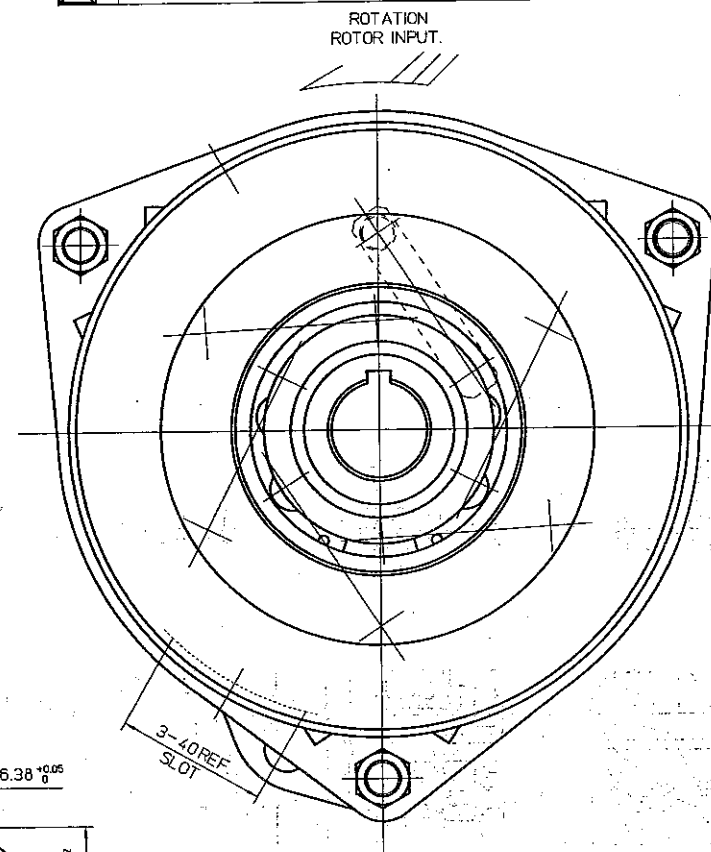
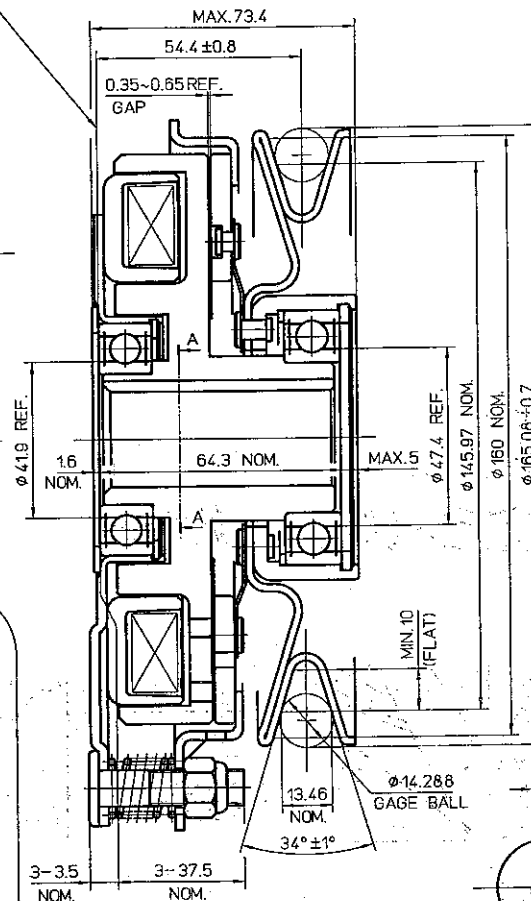
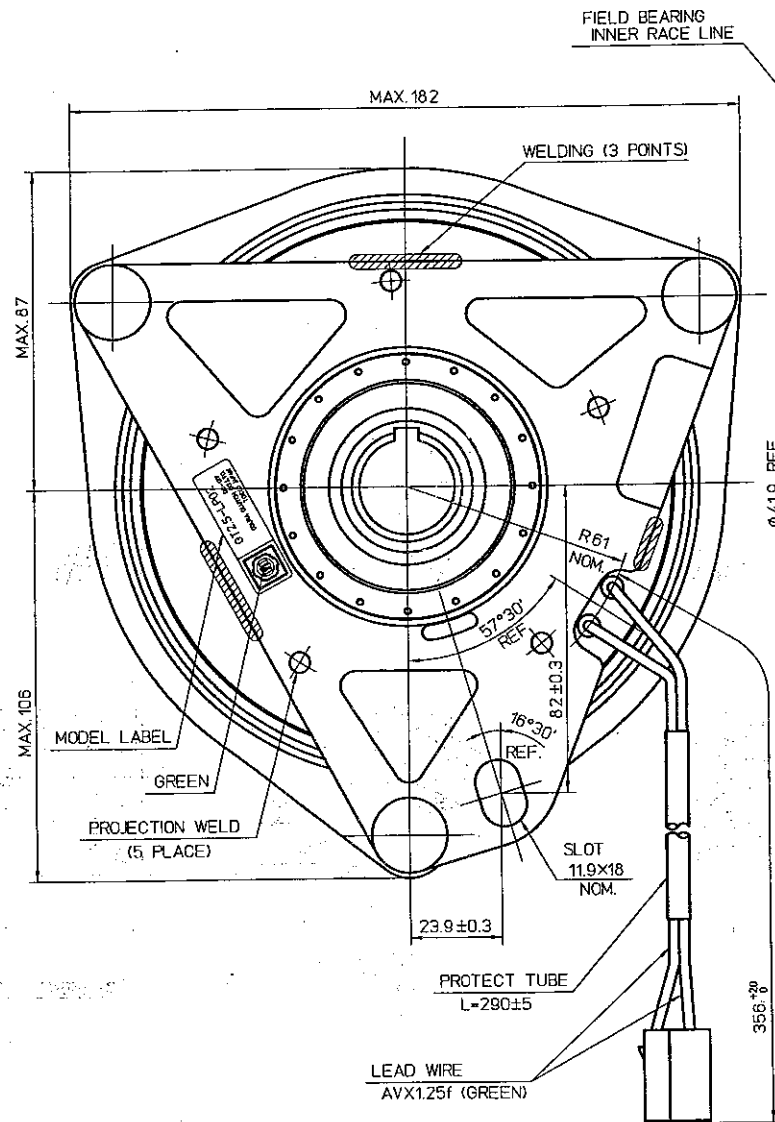


REV	REVISION STATUS	NOTE	DATE	CHK BY	DR BY
△					
△					
△					



NOTES

1. Airgaps must be adjusted when coilsprings and airgap adjustment nuts are incorporated into the clutch/brake at the assembly.
2. This clutch model is burnished at the factory before shipment.

SPECIFICATIONS (at 20°C)

EXCITING VOLTAGE D.C. 12 V

POWER CONSUMPTION MAX. 60 W

STATIC CLUTCH TORQUE

PREBURNISHED MIN. 59 N·m (at OGURA)

FINAL NOMINAL. 203 N·m

STATIC BRAKE TORQUE

INITIAL MIN. 1.7 N·m

FINAL NOMINAL. 4 N·m

MIN. PULL IN VOLTAGE D.C. 8.5 V

(COPPER COIL)

PACKARD ELECTRIC ("56" SERIES)
2-CONTACT LOCK-TYPE
CONNECTOR : PART No.2973781
TERMINALS : PART No.2965142

	Friction surface
Field rotor assy	Coated
Armature assy	None-coated

※本品はクラッチASSY後にクラッチ慣らし作業を行なうこと。

SURFACE ROUGHNESS UNLESS OTHERWISE SPECIFIED	GENERAL TOLERANCE FOR CLASS 14	WORKING PROCESS	APPROVED BY	DATE	SIZE
▽ 50S	RANGE		Y. Ohtani	Oct. 20, 2009	A2
▽ 25S	OVER 0.5		CHECKED BY	DATE	SCALE
▽ 12.5	6 30 ± 0.2		Y. Ohtani	Oct. 20, 2009	1/1
▽ 6.3	30 120 ± 0.3		DESIGNED BY	DATE	
▽ 3.2	120 315 ± 0.5		Y. Ohtani	Oct. 20, 2009	
▽ 1.6	315 1000 ± 0.8		DRAWN BY	DATE	
▽ 0.8	1000 2500 ± 1.2		M. Anai	Oct. 19, 2009	
HISTORY	53434000	SURFACE TREATMENT	CUSTOMER		
ISSUE NO	PLANT	PARTS CODE	EX		
DATE	2	5913100000	GT2.5-LP02		
			ASSY NO		
			NAME		
			MAGNETIC CLUTCH & BRAKE		
			DWG NO		
			OGURA CLUTCH Co., LTD.		
			53434000		