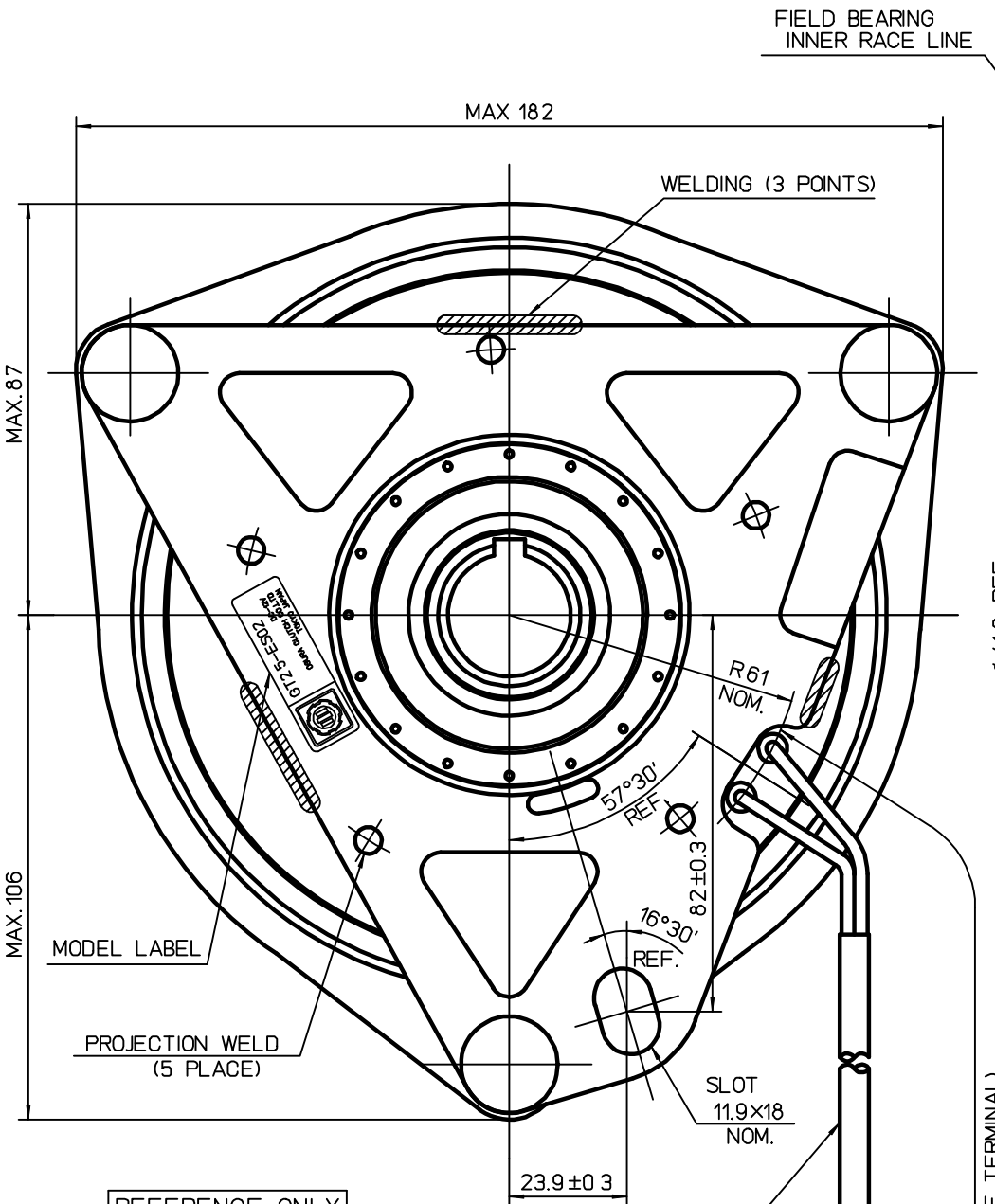


REV	REVISION STATUS	NOTE	DATE	CHG BY	CHK BY
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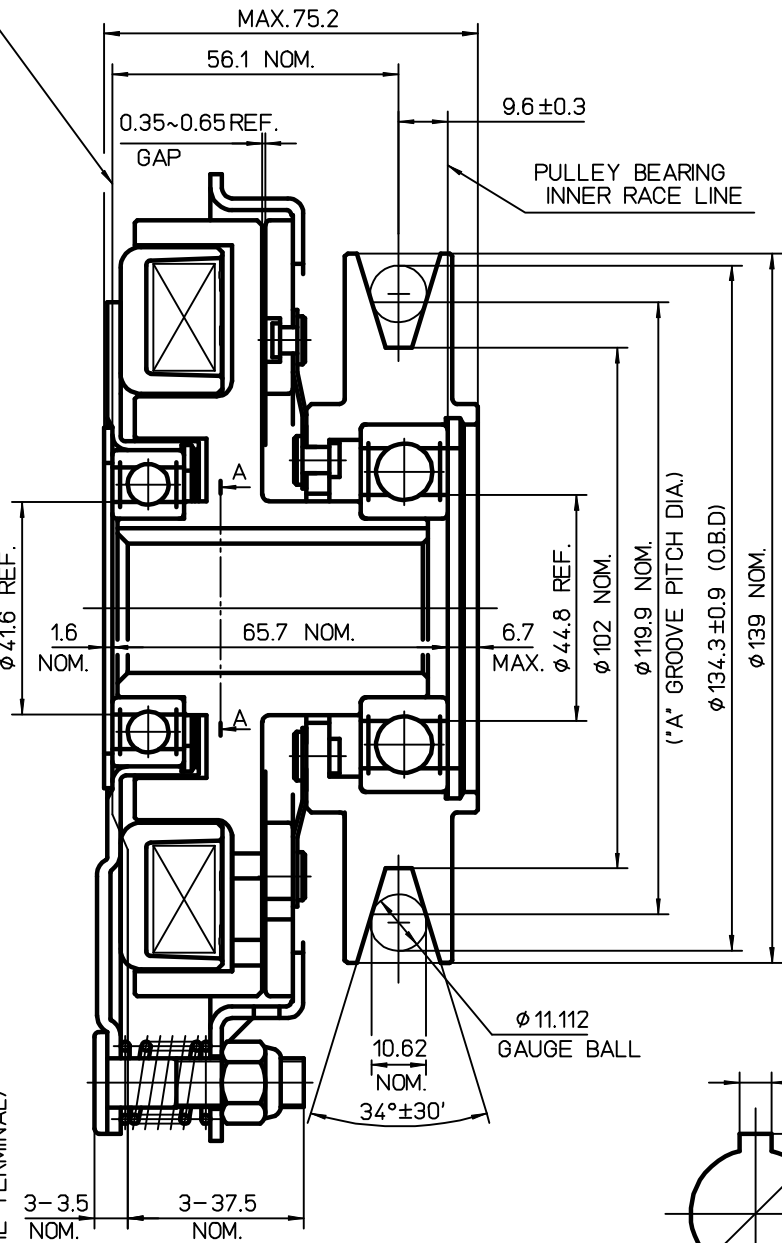


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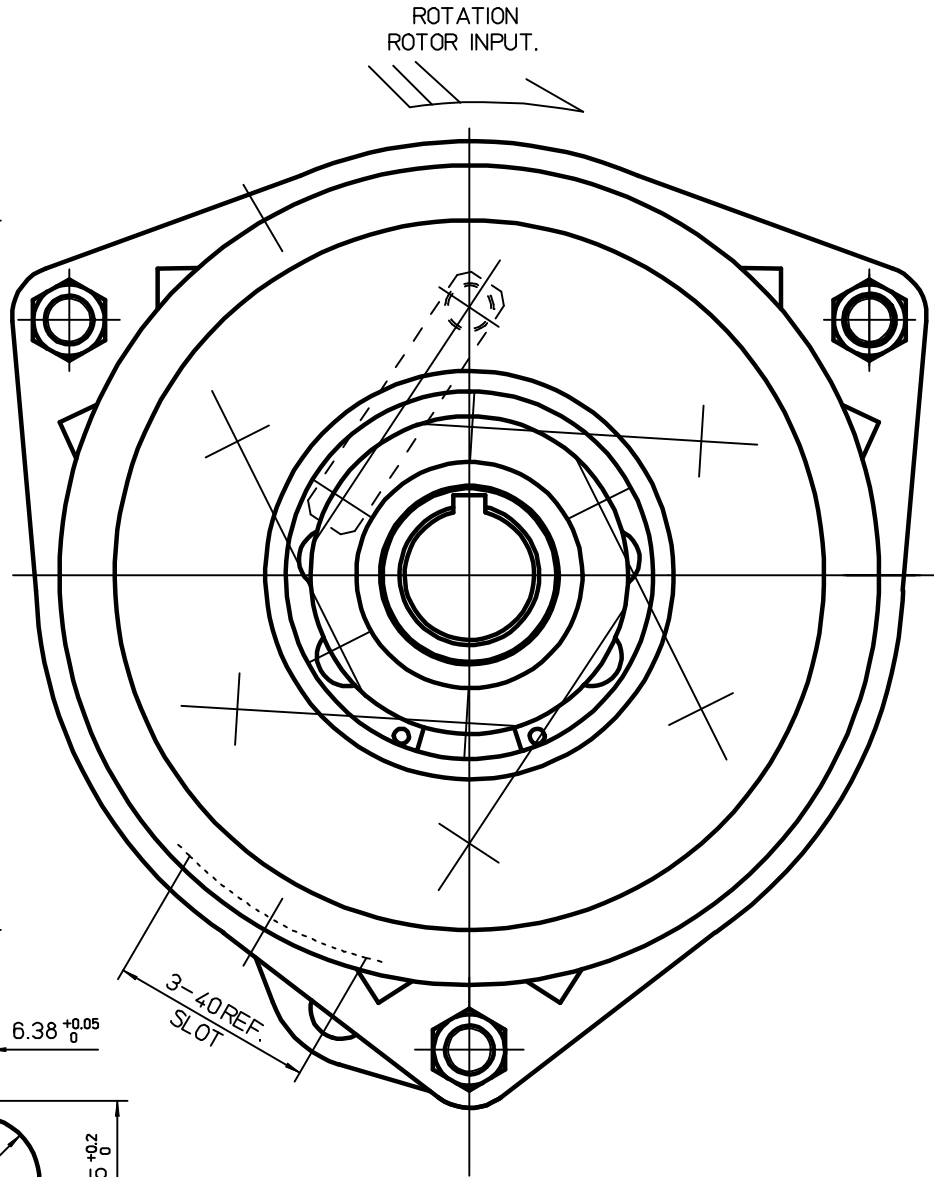
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DEUTSCH
2WAY RECEPTACLE : DT04-2P-E005
PINS 1060-16-0122
SECONDARY LOCK : W2P

	Friction surface
Field rotor assy	None-coated
Armature assy	Coated



SPECIFICATIONS (at 20°C)	
EXCITING VOLTAGE	D.C. 12 V
POWER CONSUMPTION	MAX. 60 W
STATIC CLUTCH TORQUE	
PREBURNISHED MIN.	59 N·m (at OGURA)
FINAL NOMINAL.	203 N·m
STATIC BRAKE TORQUE	
INITIAL MIN.	1 N·m
FINAL NOMINAL.	3 N·m
MIN PULL IN VOLTAGE	D.C. 8 V
	(COPPER COIL)



- NOTES
- Airgaps must be adjusted when coilsprings and airgap adjustment nuts are incorporated into the clutch/brake at the assembly
 - This clutch model is burnished at the factory before shipment.
 - Phosphate coating (Armature plate)

本品はクラッチASSY後にクラッチ慣らし作業を行なうこと。
(条件はGT2.5-RMD1と同じ)

SURFACE ROUGHNESS UNLESS OTHERWISE SPECIFIED		GENERAL TOLERANCE FOR CLASS 14	WORKING PROCESS	APPROVED BY	DATE	SIZE
▽	5.0S	RANGE 0.5 TO 6 ± 0.1		K.B. N.S.	Jan 18 2008	A2
▽▽	2.5S	6 30 ± 0.2	MATERIAL	CHECKED BY	DATE	SCALE
▽▽▽	1.6S	30 120 ± 0.3	MATERIAL CODE	DESIGNED BY	DATE	1
▽▽▽▽	0.8S	120 315 ± 0.5	MATERIAL SIZE	DRAWN BY	DATE	1
▽▽▽▽▽	0.4S	315 1000 ± 0.8	HEAT TRTMT	CUSTOMER		
HISTORY		53317500	SURFACE TRTMT	MODEL	GT2.5-ES02	
ISSUE NO	PLANT	2	PARTS CODE	ASSY NO		
ISSUE DATE			5913100000	NAME	MAGNETIC CLUTCH & BRAKE	
			OGURA CLUTCH Co.,LTD.	DWG NO	53317500	