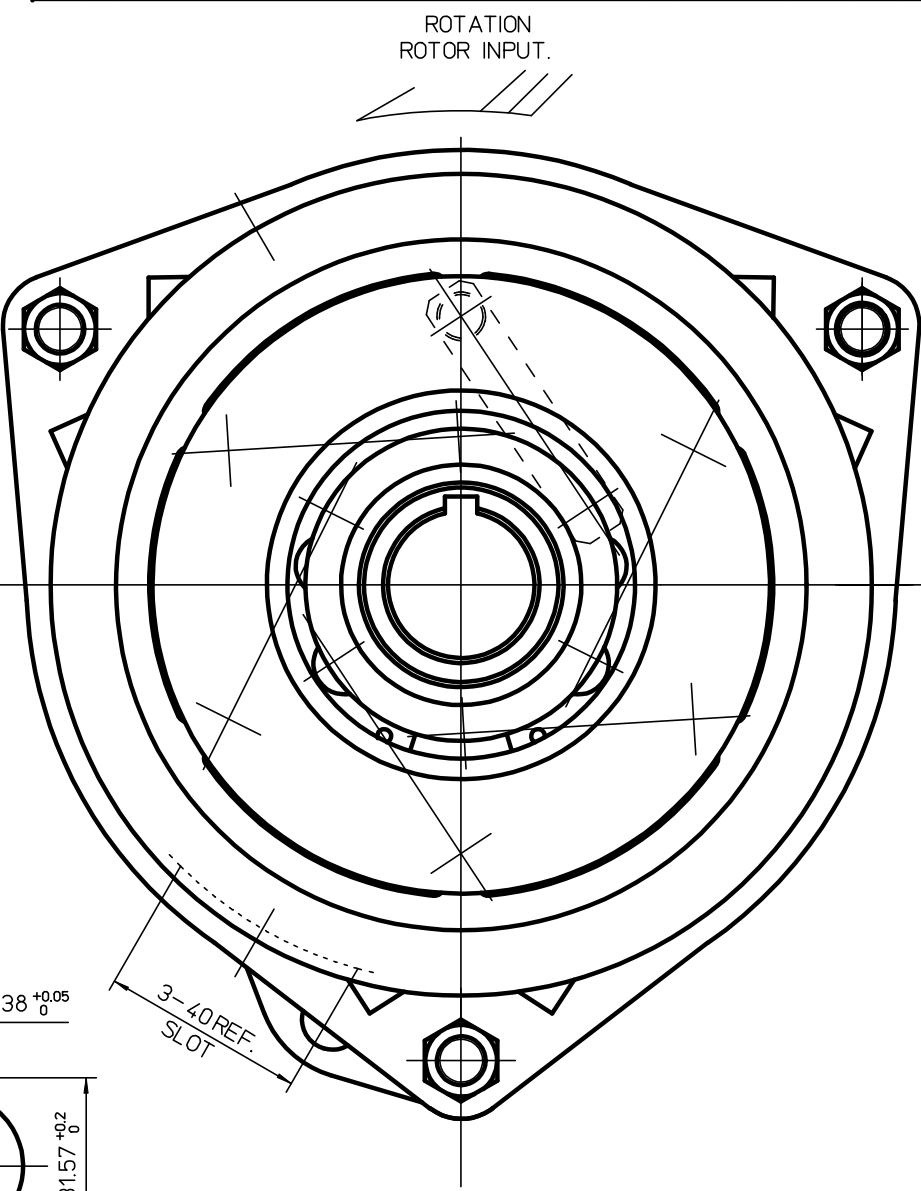
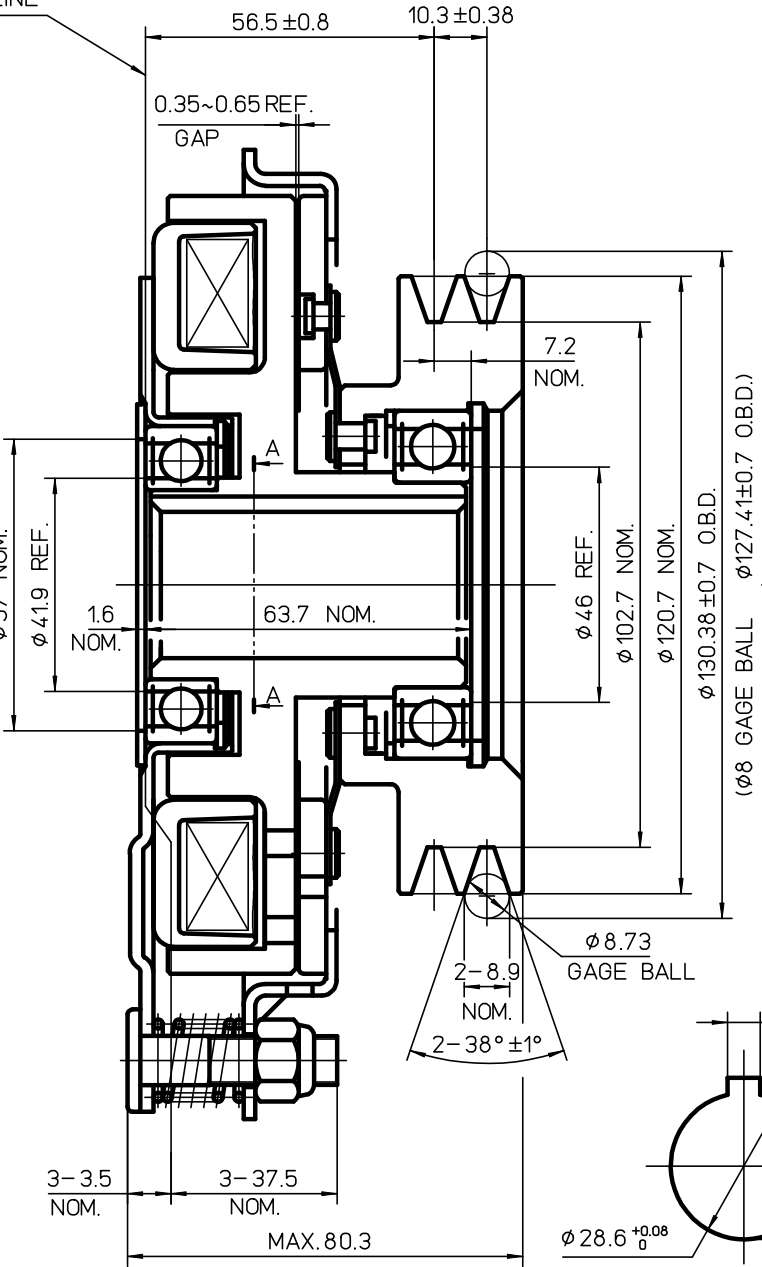
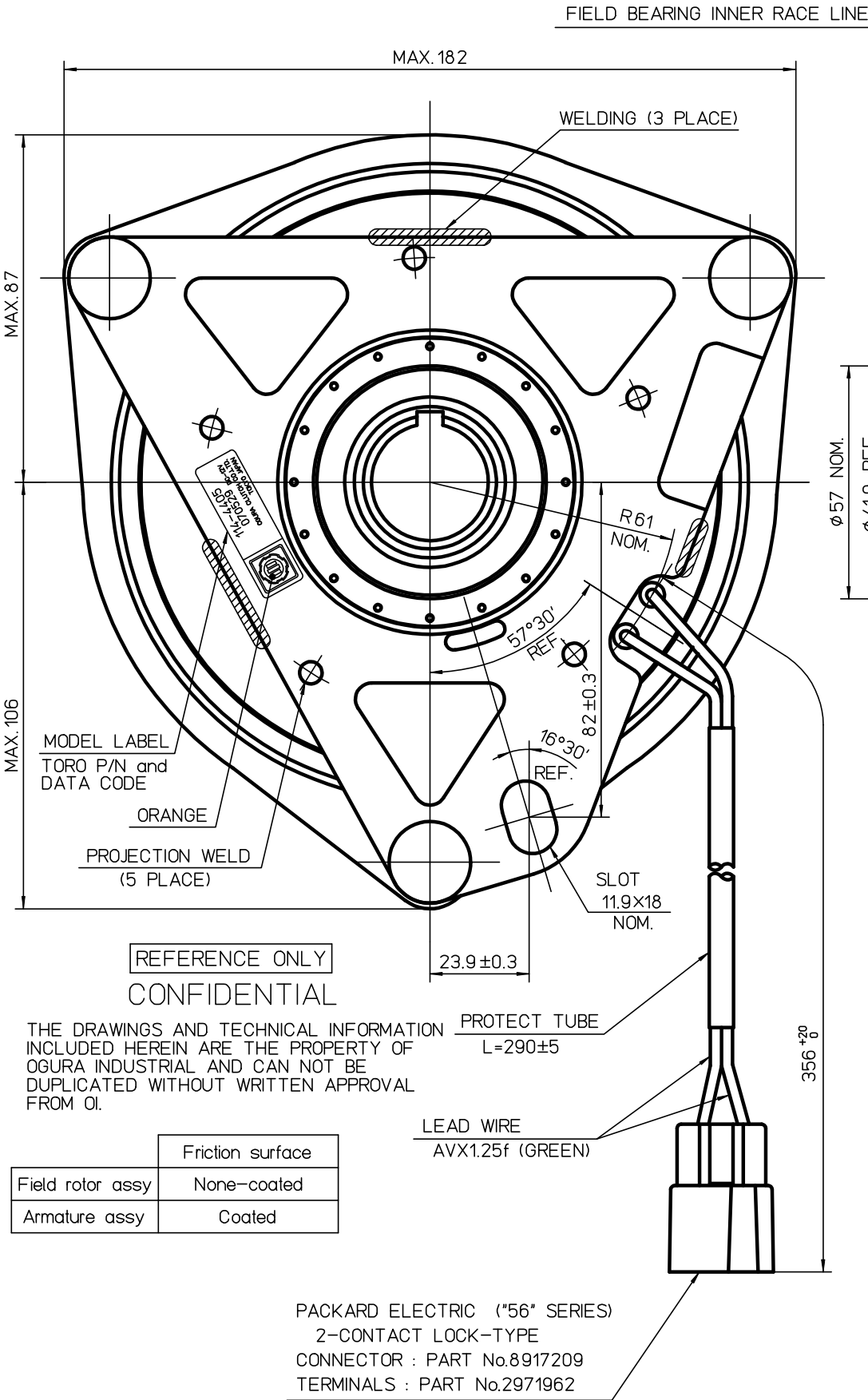


REV	REVISION STATUS	NOTE	DATE	CHK BY	CHK BY
△					
△					
△					



- NOTES
1. Airgaps must be adjusted when coilsprings and airgap adjustment nuts are incorporated into the clutch/brake at the assembly.
 2. Phosphate coating (Armature plate)
 3. This clutch model is burnished at the factory before shipment.

SPECIFICATIONS (at 20°C)	
EXCITING VOLTAGE	D.C. 12 V
POWER CONSUMPTION	MAX. 60 W
STATIC CLUTCH TORQUE	
PREBURNISHED	MIN. 59 N·m (at OGURA)
FINAL NOMINAL.	203 N·m
STATIC BRAKE TORQUE	
INITIAL	MIN. 1 N·m
FINAL NOMINAL.	3 N·m
MIN PULL IN VOLTAGE	D.C. 8 V
	(COPPER COIL)

本品はクラッチASSY後にクラッチ慣らし作業を行なうこと。 (条件はGT2.5-FE02と同じ)		TORO P/N 114-4405	
SURFACE ROUGHNESS UNLESS OTHERWISE SPECIFIED	GENERAL TOLERANCE FOR CLASS 14	WORKING PROCESS	APPROVED BY <u>m.kato</u> DATE <u>Jun.06.2007</u> SIZE A2 CHECKED BY <u>K.B.N.S</u> DATE <u>Jun.06.2007</u> SCALE <u>1</u> DESIGNED BY <u>y.iizuka</u> DATE <u>Jun.05.2007</u> DRAWN BY <u>s.shimura</u> DATE <u>May.29.2007</u>
▽ 50S	OVER 0.5 TO 0.6 ± 0.1	MATERIAL	CUSTOMER TORO COMPANY MODEL GT2.5-TR02 ASSY NO NAME MAGNETIC CLUTCH & BRAKE
▽▽ 25S	6 30 ± 0.2	MATERIAL CODE	
▽▽▽ 6S	30 120 ± 0.3	MATERIAL SIZE	
▽▽▽▽ 3S	120 315 ± 0.5	HEAT TRT	
▽▽▽▽▽ 0.8S	315 1000 ± 0.8	HEAT TRT	
HISTORY	53247300	SURFACE TRT	
ISSUE NO	PLANT 2	PARTS CODE	5913100000
ISSUE DATE		OGURA CLUTCH Co.,LTD.	DWG NO 53247300