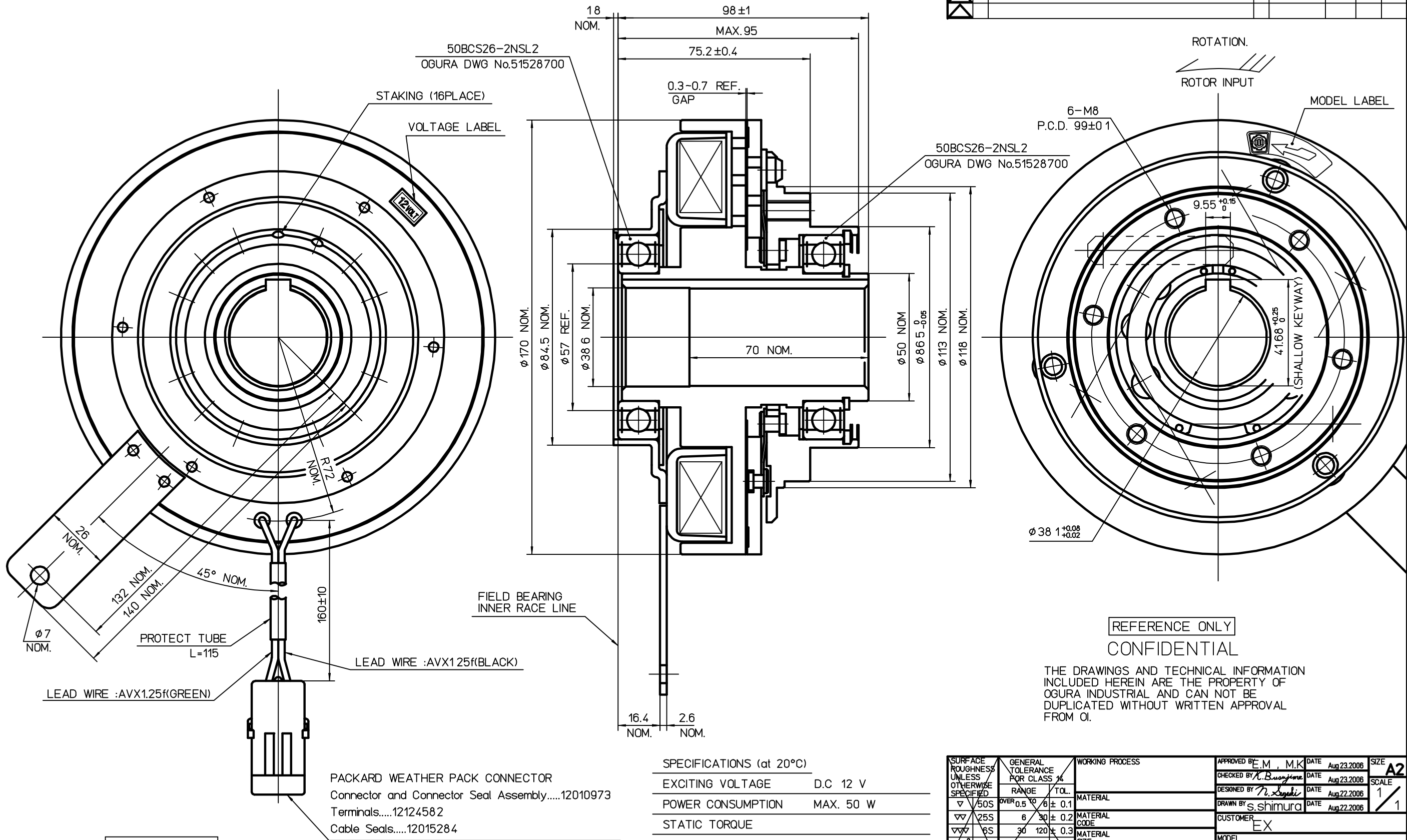


REV	REVISION STATUS	NOTE	DATE	CHG BY	CHK BY
△					
△					
△					



	Friction surface
Field rotor assy	Coated
Armature assy	None-coated

SPECIFICATIONS (at 20°C)	
EXCITING VOLTAGE	D.C 12 V
POWER CONSUMPTION	MAX. 50 W
STATIC TORQUE	
INITIAL MIN	88 N·m
FINAL NOMINAL	330 N·m
	(COPPER COIL)

SURFACE ROUGHNESS UNLESS OTHERWISE SPECIFIED	GENERAL TOLERANCE FOR CLASS 14	WORKING PROCESS	APPROVED BY	DATE	SIZE
▽ 50S	RANGE TOL. OVER 0.5 TO 6 ± 0.1	MATERIAL	E.M., M.K.	Aug 23, 2006	A2
▽ 25S	6 30 ± 0.2	MATERIAL	CHECKED BY	DATE	SCALE
▽ 12.5	30 120 ± 0.3	MATERIAL	DESIGNED BY	Aug 23, 2006	1
▽ 6.3	120 315 ± 0.5	MATERIAL	DRAWN BY	Aug 22, 2006	1
▽ 3.2	315 1000 ± 0.8	HEAT TRT	CUSTOMER		
HISTORY	53069400	SURFACE TRT	MODEL		
ISSUE NO	PLANT	PARTS CODE	GT4C-AE01		
ISSUE DATE	2	5913100000	ASSY NO		
		OGURA CLUTCH Co.,LTD.	NAME		
			MAGNETIC CLUTCH		
			DWG NO		
			53069400		