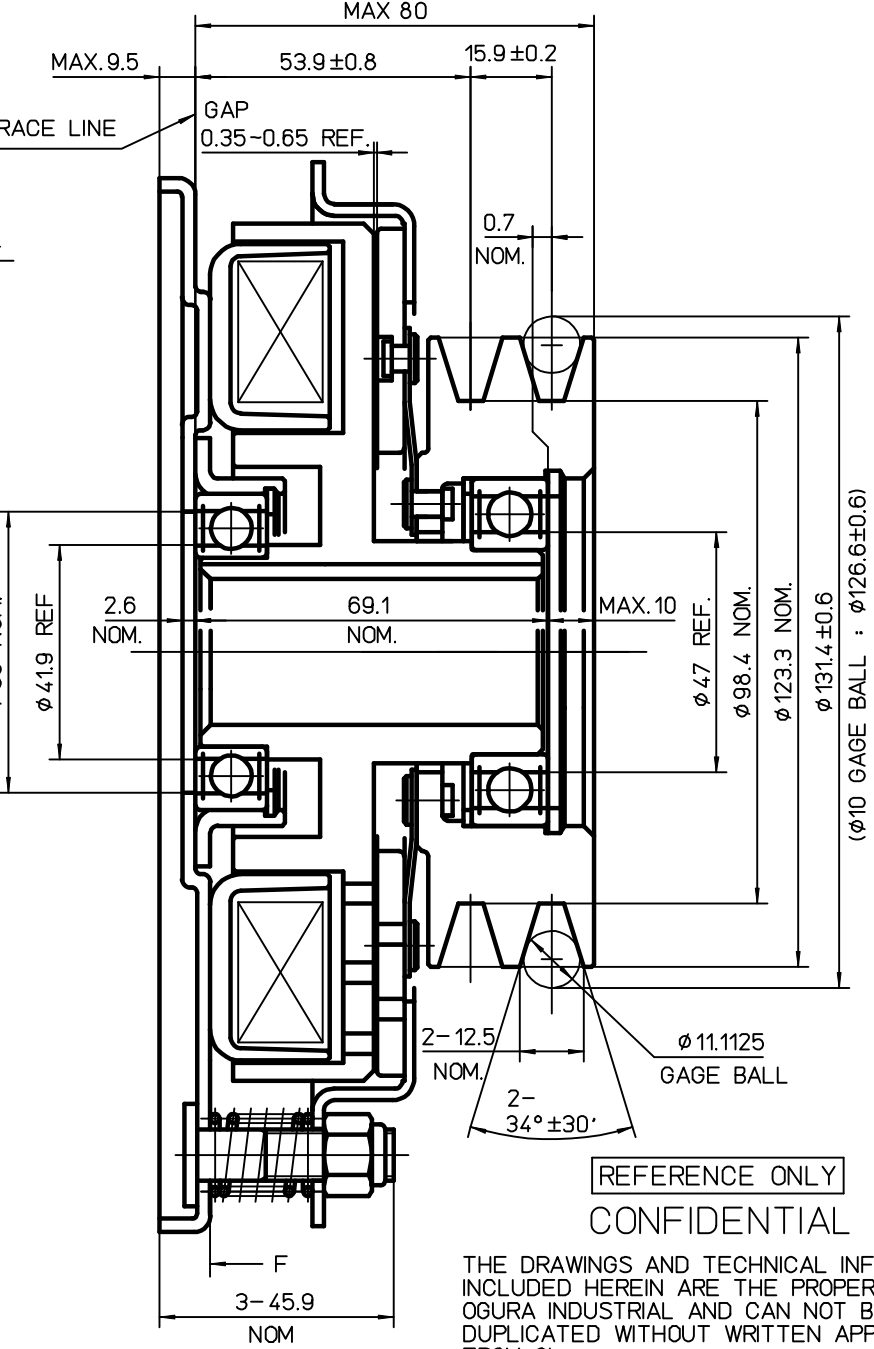
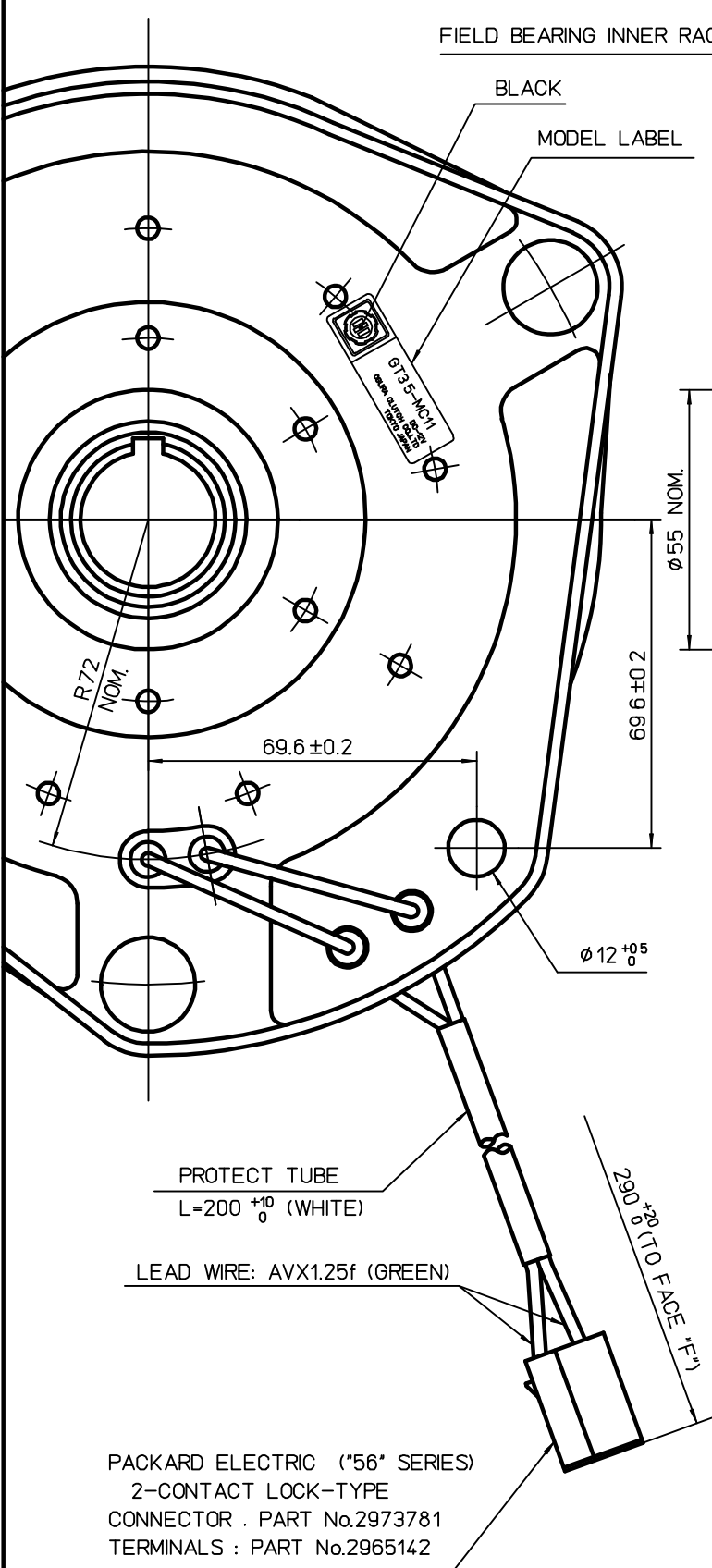
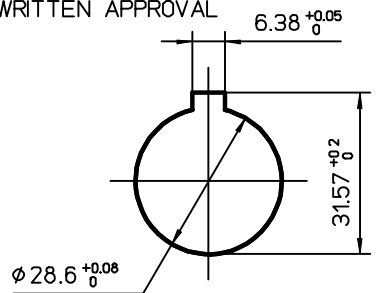


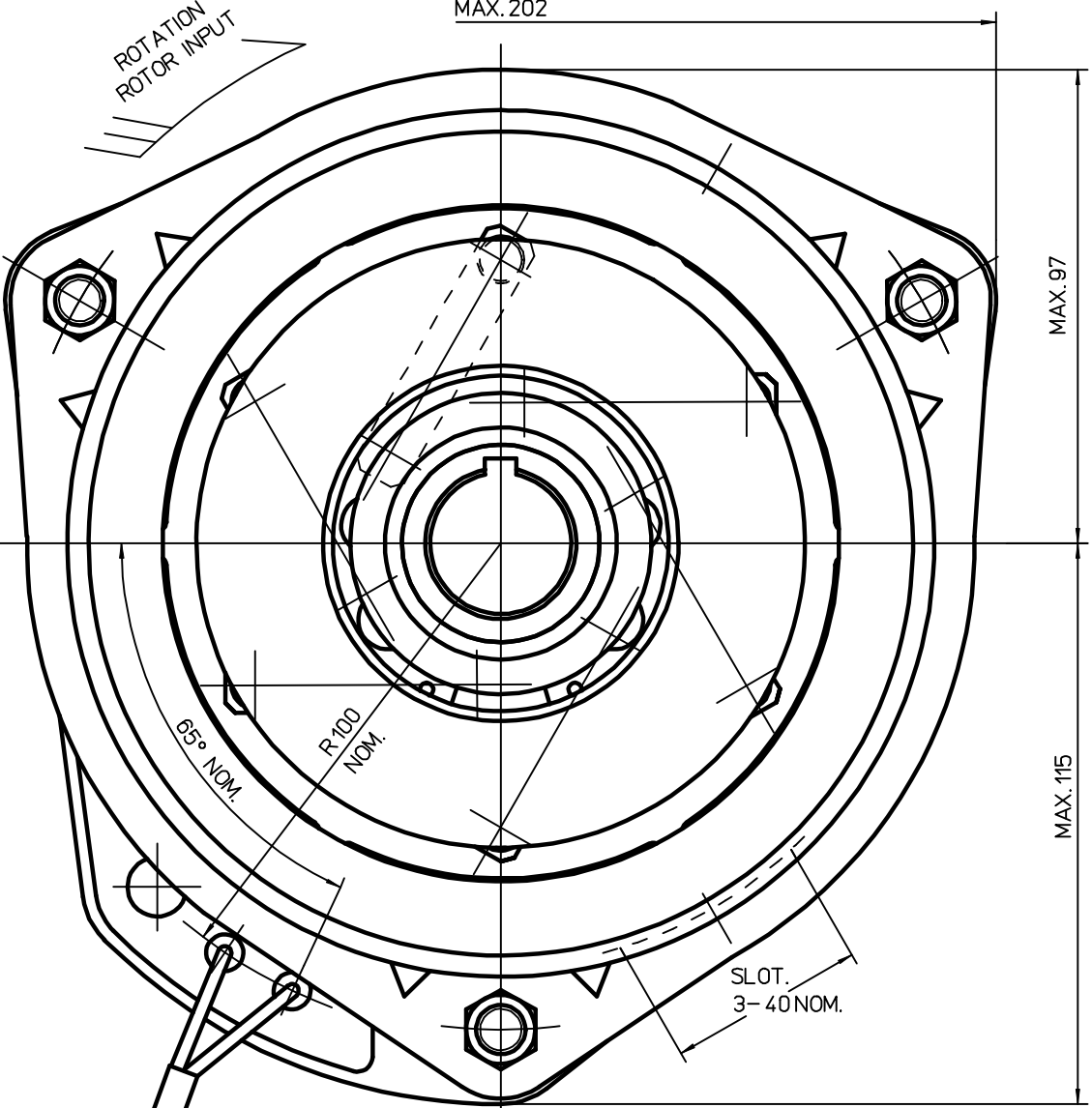
REV	REVISION STATUS	NOTE	DATE	CHG BY	CHK BY
△					
△					
△					



SPECIFICATIONS (at 20℃)	
EXCITING VOLTAGE	D.C. 12 V
POWER CONSUMPTION	MAX. 68 W
STATIC CLUTCH TORQUE	
INITIAL	MIN 98 N·m
FINAL	NOMINAL. 339 N·m
STATIC BRAKE TORQUE	
INITIAL	MIN. 1.8 N·m
FINAL	NOMINAL. 4.9 N·m
MIN PULL IN VOLTAGE	D.C. 8 V
(COPPER COIL)	



	Friction surface
Field rotor assy	None-coated
Armature assy	Coated



- NOTES
- Airgaps must be adjusted when coilsprings and airgap adjustment nuts are incorporated into the clutch/brake at the assembly.
 - Phosphate coating (Armature plate)

*本品はクラッチASSY後にクラッチ慣らし作業を行なうこと。
 (条件はGT3.5-TR01と同じ。但し、Bore径が異なる)

SURFACE ROUGHNESS UNLESS OTHERWISE SPECIFIED	GENERAL TOLERANCE FOR CLASS 14		WORKING PROCESS		APPROVED BY <i>M.K EM</i>	DATE <i>Apr.17.2006</i>	SIZE A2
	RANGE		TOL.		CHECKED BY <i>K.Bunjiwa</i>	DATE <i>Apr.17.2006</i>	SCALE 1
	▽ 50S	OVER 0.5 TO 6 ± 0.1	MATERIAL		DESIGNED BY <i>P. Sugai</i>	DATE <i>Apr.17.2006</i>	1 / 1
	▽ 25S	6 30 ± 0.2	MATERIAL CODE		DRAWN BY <i>s shimura</i>	DATE <i>Apr.04.2006</i>	
	▽ 6S	30 120 ± 0.3	MATERIAL SIZE		CUSTOMER		
▽ 3S	120 315 ± 0.5	HEAT TRT 0		MODEL GT3.5-MC11			
▽ 0.8S	315 1000 ± 0.8	SURFACE TRT 0		ASSY NO			
HISTORY		52972200		NAME		MAGNETIC CLUTCH & BRAKE	
ISSUE NO		PLANT 2		PARTS CODE 5913100000		DWG NO	
ISSUE DATE		OGURA CLUTCH Co.,LTD.		52972200			