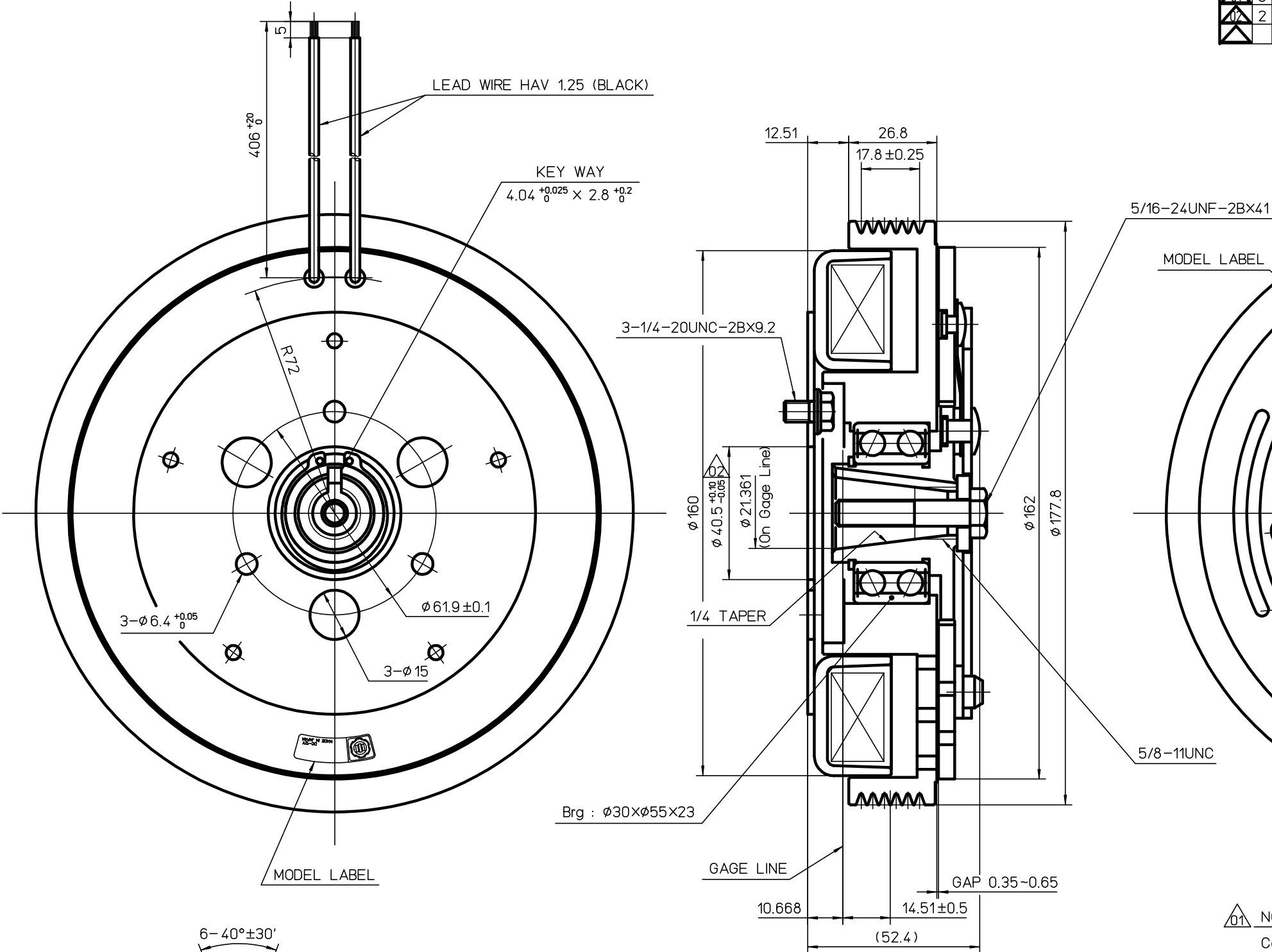


REV	REVISION STATUS			NOTE	DATE	CHG BY	CHK BY	
	5	Add note.	(1)	1	Immediately	Mar.21.08	S.S	N.S.
	2	Change tolerance (+0.10/-0.05 was +0.1/0)	(1)	4	Be executed	Jun.20.08	M.A	N.S.
								

REFERENCE ONLY

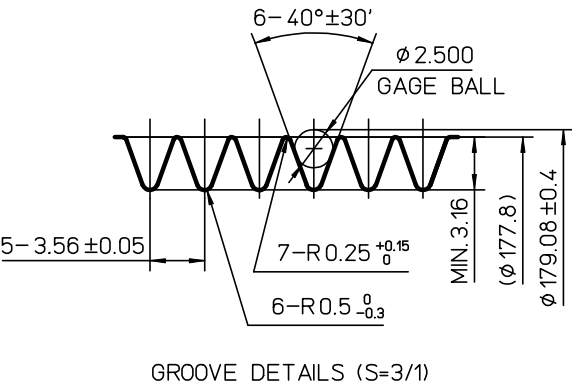
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NOTE

Cathodic electro-diposition (Black) : EDC-10 (Field core coil assy)



SPECIFICATIONS (at 20°C)

1. EXCITING VOLTAGE : D.C.12 V
2. BELT : PLY "V" 6K TYPE
3. STATIC TORQUE
 - INITIAL : MIN.61 Nm
 - FINAL NOMINAL : 217 Nm
4. POWER CONSUMPTION : MAX.50 W
5. ROTATION : C.W.

	Friction surface
Rotor assy	None-coated
Armature assy	None-coated

SURFACE ROUGHNESS UNLESS OTHERWISE SPECIFIED	GENERAL TOLERANCE FOR CLASS 14	WORKING PROCESS	APPROVED BY <i>MK EM</i> DATE Sep.19.2005	SIZE A2
▽ 50S	RANGE 0.5 TO 6 ± 0.1	MATERIAL	CHECKED BY <i>K. Buanjima</i> DATE Sep.19.2005	SCALE 1/1
▽ 25S	6 30 ± 0.2	MATERIAL CODE	DESIGNED BY <i>S. Shimura</i> DATE Sep.19.2005	
▽ 12.5S	30 120 ± 0.3	MATERIAL SIZE	DRAWN BY <i>s.shimura</i> DATE Sep.06.2005	
▽ 6.3S	120 315 ± 0.5	HEAT TRTMT	CUSTOMER EX	
▽ 3.15S	315 1000 ± 0.8	SURFACE TRTMT	MODEL MA-MG01-WM	
HISTORY	52857500	ISSUE NO	ASSY NO	
ISSUE NO	PLANT 2	PARTS CODE 5913100000	NAME MAGNETIC CLUTCH	
ISSUE DATE		OGURA CLUTCH Co.,LTD.	DWG NO 52857500	