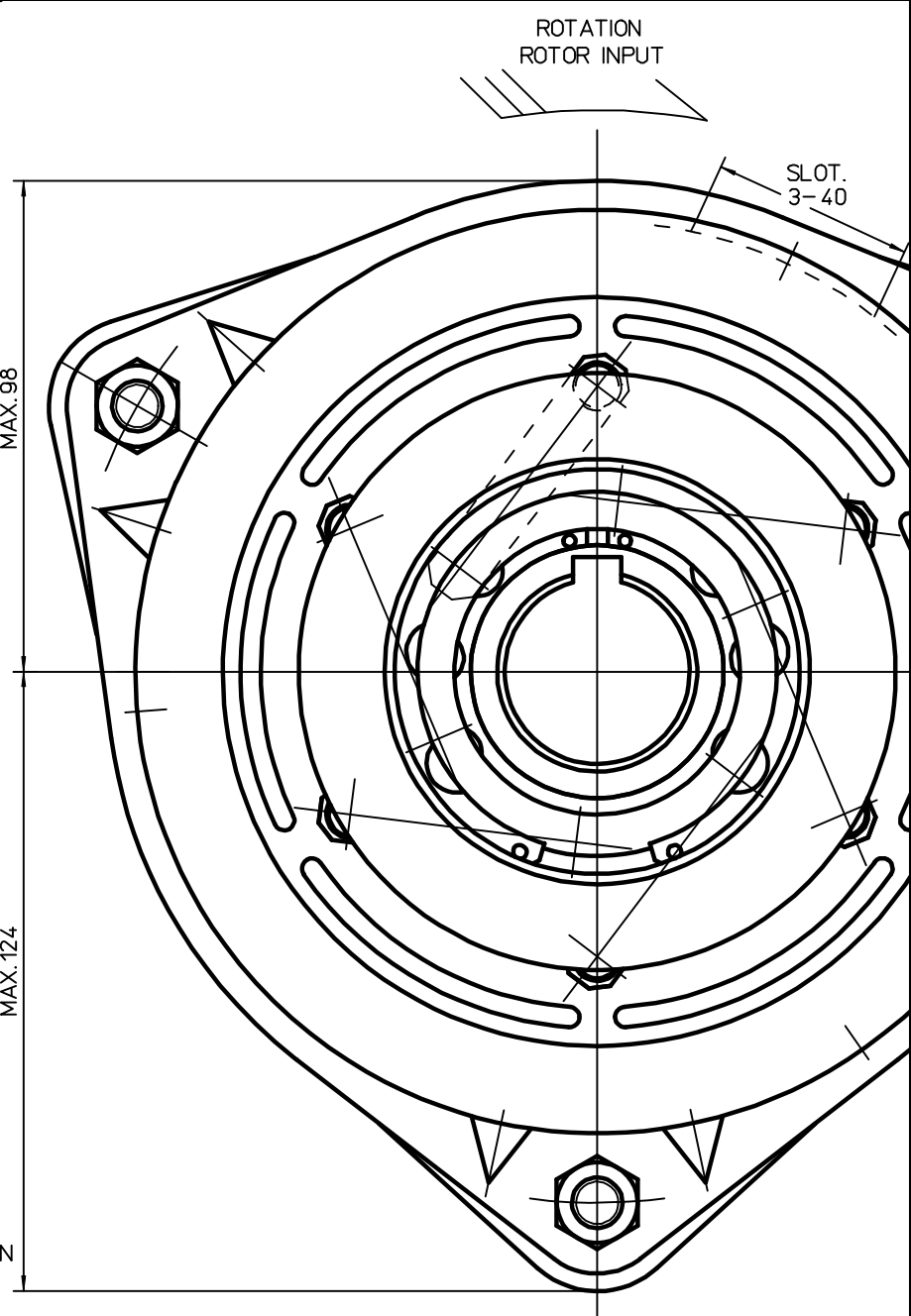


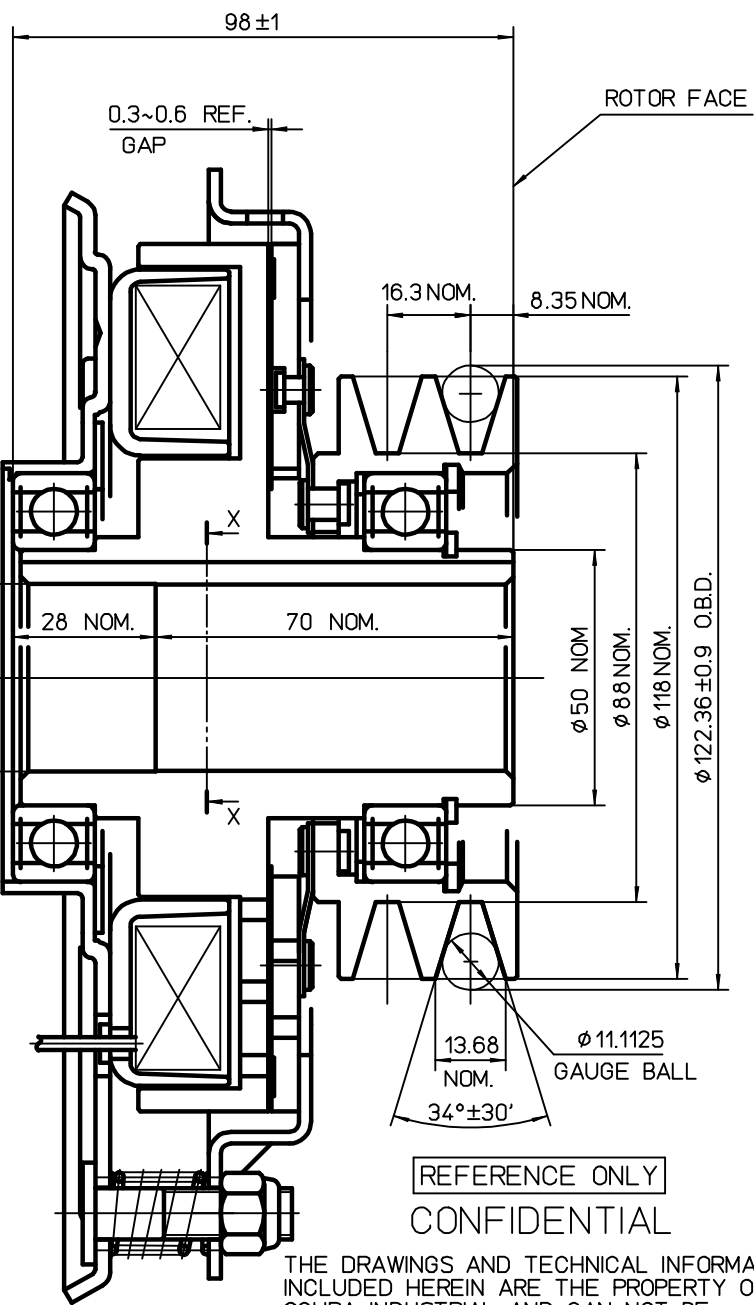
REV	REVISION STATUS	NOTE	DATE	CHG BY	CHK BY
△					
△					
△					



- NOTES
- 1 Airgaps must be adjusted when coilsprings and airgap adjustment nuts are incorporated into the clutch/brake at the assembly

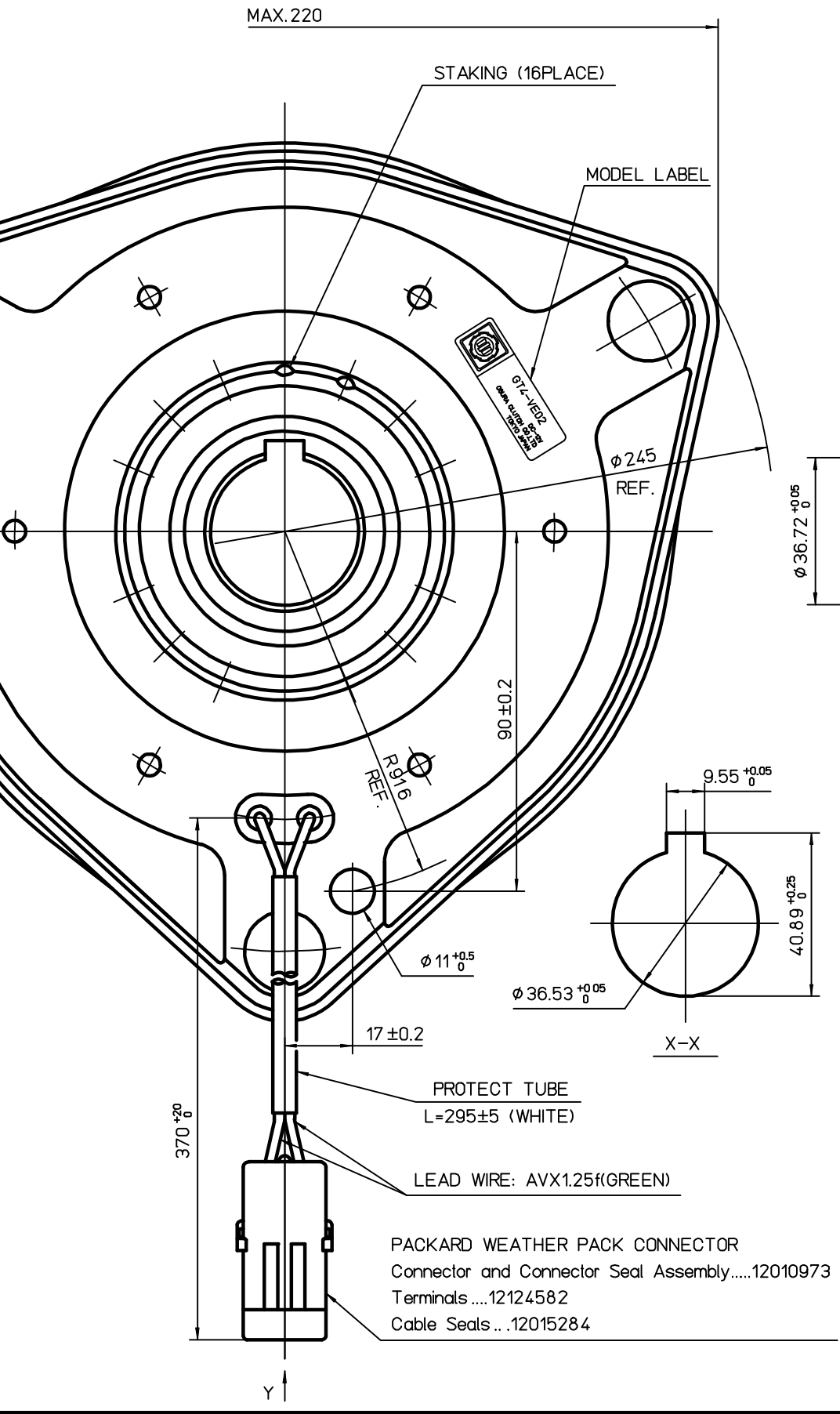
SURFACE ROUGHNESS UNLESS OTHERWISE SPECIFIED	GENERAL TOLERANCE FOR CLASS 14	WORKING PROCESS	APPROVED BY <i>E. Maejima</i>	DATE Oct.08.2004	SIZE A2
▽ 50S	RANGE 0.5 TO 6 ± 0.1	MATERIAL	CHECKED BY <i>K. Busujima</i>	DATE Oct.08.2004	SCALE 1/1
▽ 25S	6 30 ± 0.2	MATERIAL CODE	DESIGNED BY <i>N. Suguchi</i>	DATE Oct.07.2004	
▽ 12.5S	30 120 ± 0.3	MATERIAL SIZE	DRAWN BY <i>s.shimura</i>	DATE Sep.24.2004	
▽ 6.3S	120 315 ± 0.5	HEAT TRTMT	CUSTOMER EX		
▽ 3.15S	315 1000 ± 0.8	HEAT TRTMT	MODEL GT4-VE02		
HISTORY	52767400	SURFACE TRTMT	ASSY NO		
ISSUE NO	PLANT 2	PARTS CODE	NAME MAGNETIC CLUTCH & BRAKE		
ISSUE DATE			DWG NO 52767400		
			OGURA CLUTCH Co.,LTD.		

52767400



REFERENCE ONLY
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SPECIFICATIONS	
EXCITING VOLTAGE	D.C 12 V
POWER CONSUMPTION	MAX. 68 W
STATIC CLUTCH TORQUE	
INITIAL	MIN. 98 N·m
FINAL	NOMINAL. 300 N·m
STATIC BRAKE TORQUE	
INITIAL	MIN. 2 N·m
FINAL	NOMINAL. 6 N·m
MIN PULL IN VOLTAGE	D.C. 8.5 V
(COPPER COIL)	



52767400