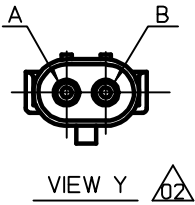
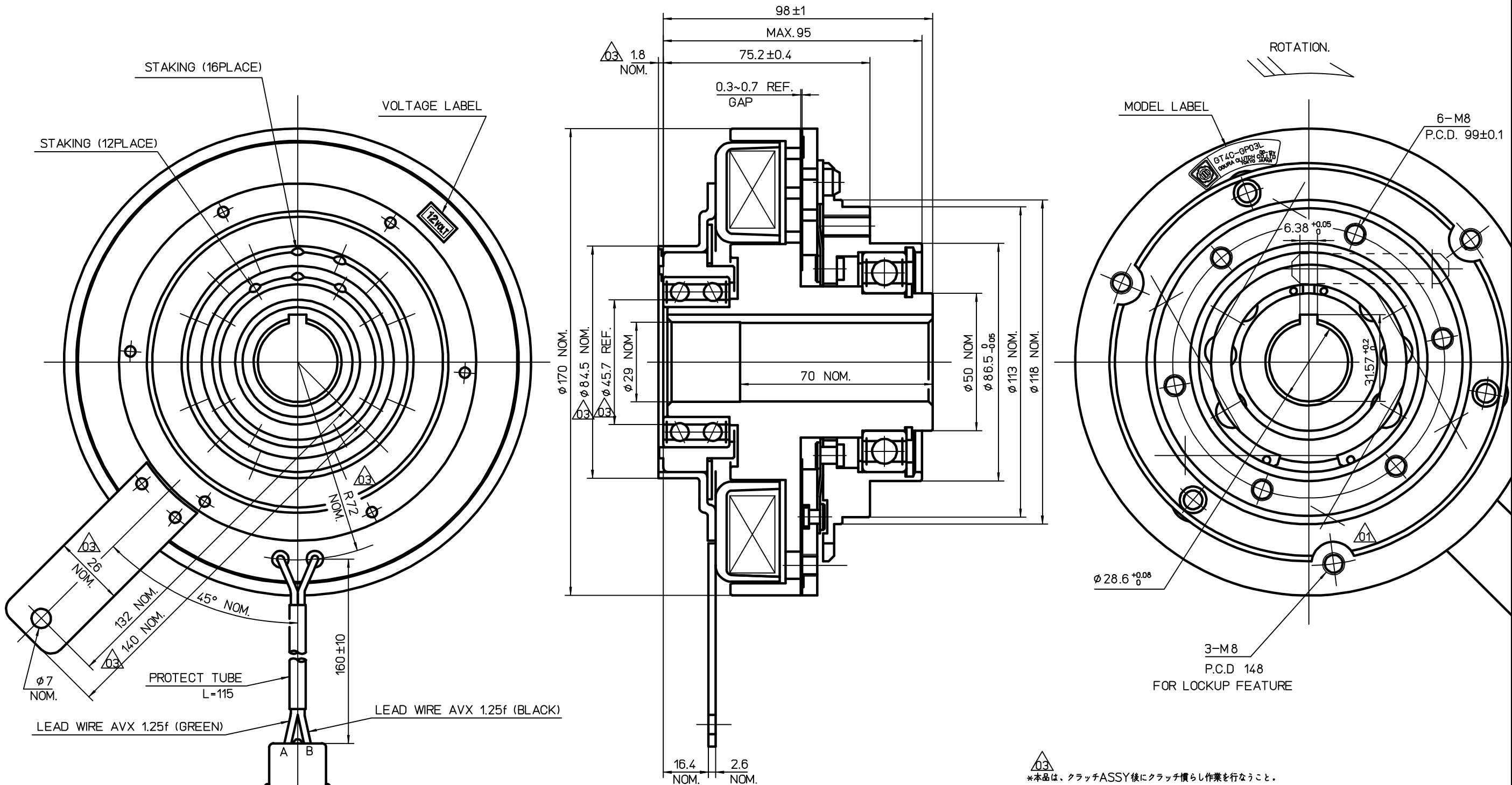


REV	REVISION STATUS			NOTE	DATE	CHG BY	CHK BY	
01	3	Corret errors	(1)	1	Immediately	Aug.06.04	N.S	K.B.
02	1	Change connector and terminal etc	(2)	2	Next assemble	Nov.10.04	S.S	K.B.
03	1	Add preburnished torque and dimensions. etc.	(8)	2	Next assemble	Jun.22.06	N.S	K.B.



PACKARD WEATHER PACK CONNECTOR
Connector and Connector Seal Assembly...12010973
Terminals . 12124582
Cable Seals.....12015284

SPECIFICATIONS (at 20°C)	
EXCITING VOLTAGE	D.C 12 V
POWER CONSUMPTION	MAX. 50 W
STATIC TORQUE	
INITIAL MIN	80 N・m
PREBURNISHED (at OGURA) MIN.	190 N・m
FINAL NOMINAL.	300 N・m
	(COPPER COIL)

03
*本品は、クラッチASSY後にクラッチ慣らし作業を行なうこと。

SURFACE ROUGHNESS UNLESS OTHERWISE SPECIFIED	GENERAL TOLERANCE FOR CLASS 14		WORKING PROCESS	APPROVED BY E. Maejima	DATE Dec.16.2003	SIZE A2
				CHECKED BY K. Buonjorno	DATE Dec.16.2003	SCALE 1/1
				DESIGNED BY P. Sugita	DATE Dec.11.2003	1/1
				DRAWN BY S. Shimura	DATE Dec.02.2003	
				CUSTOMER EX		
▽ 50S	OVER 0.5 TO 6 ± 0.1	MATERIAL	MODEL GT4C-GP03L			
▽ 25S	6 30 ± 0.2	MATERIAL CODE	ASSY NO			
▽ 6S	30 120 ± 0.3	MATERIAL SIZE	NAME MAGNETIC CLUTCH			
▽ 3S	120 315 ± 0.5	HEAT TRTMT 0	DWG NO 52680500			
▽ 0.8S	315 1000 ± 0.8	SURFACE TRTMT 0	OGURA CLUTCH Co.,LTD.			
HISTORY 52680500		PLANT 2	52680500			
ISSUE NO		03				
ISSUE DATE						