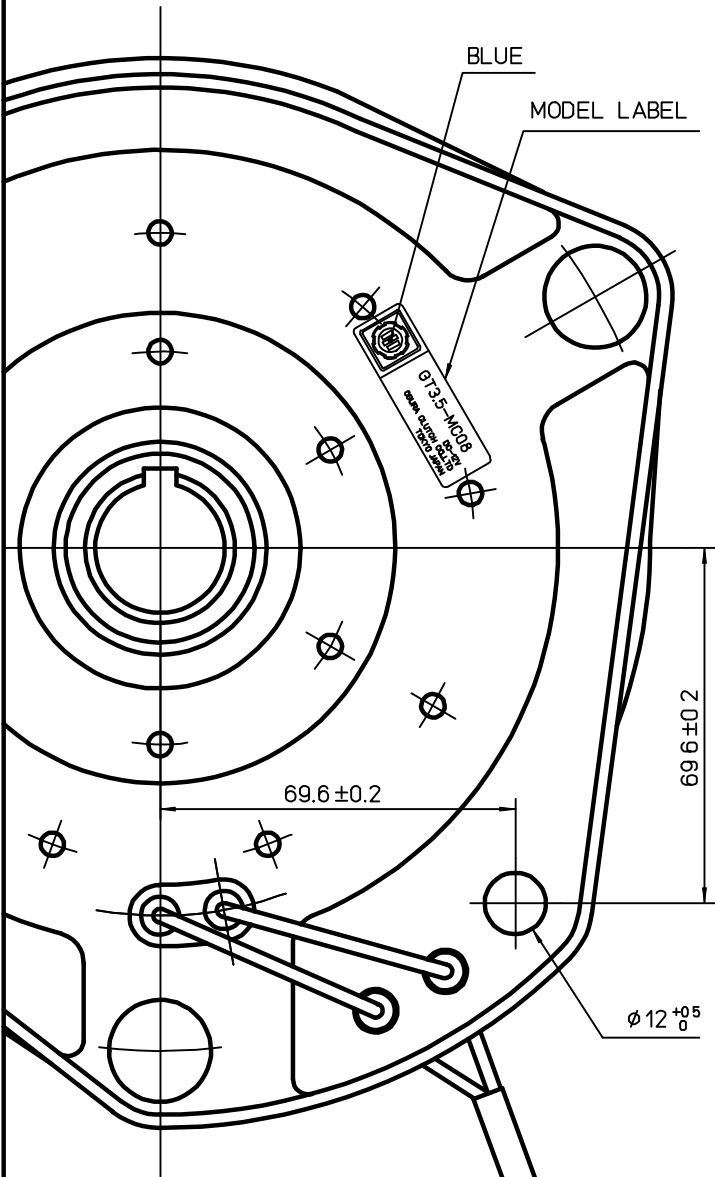


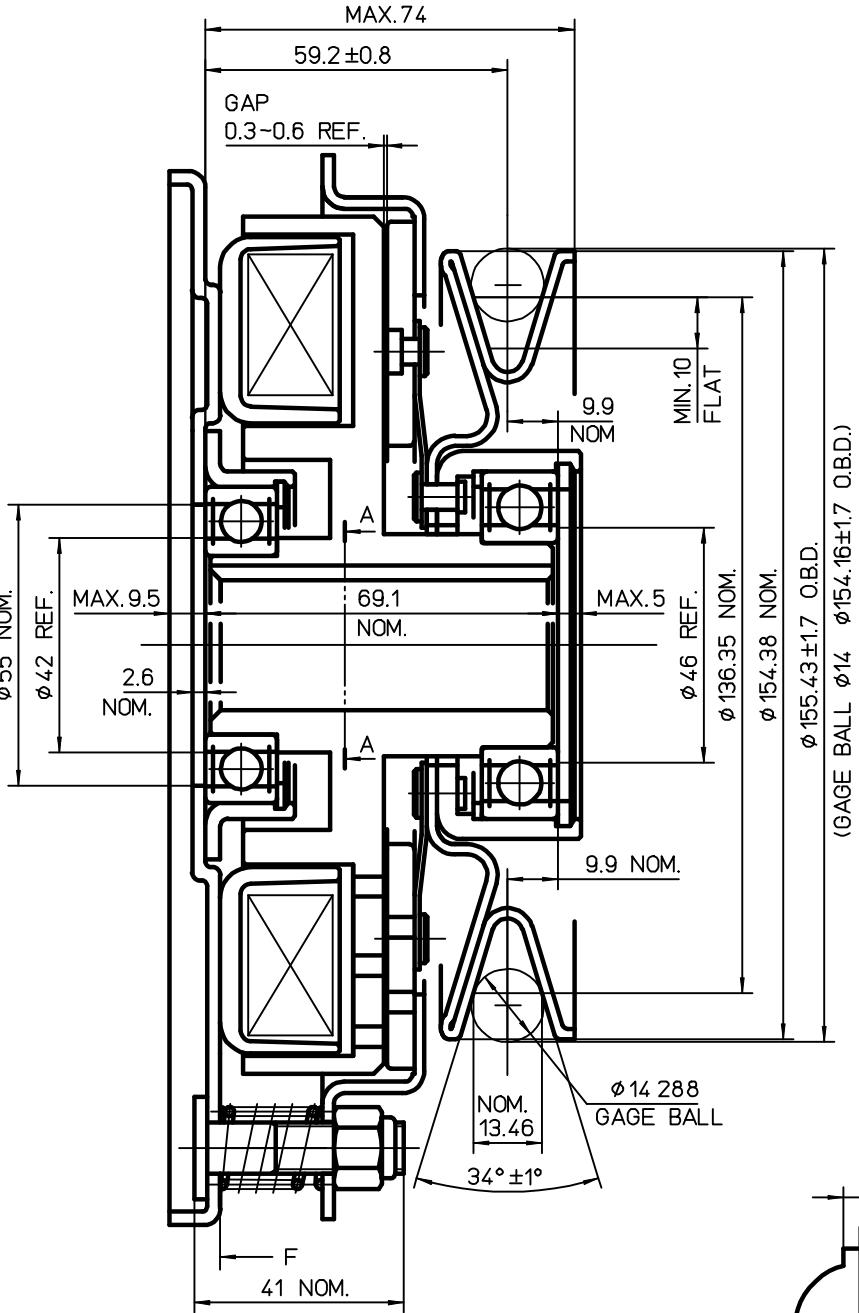
REV	REVISION STATUS	NOTE	DATE	CHK BY	CHK BY
△					
△					



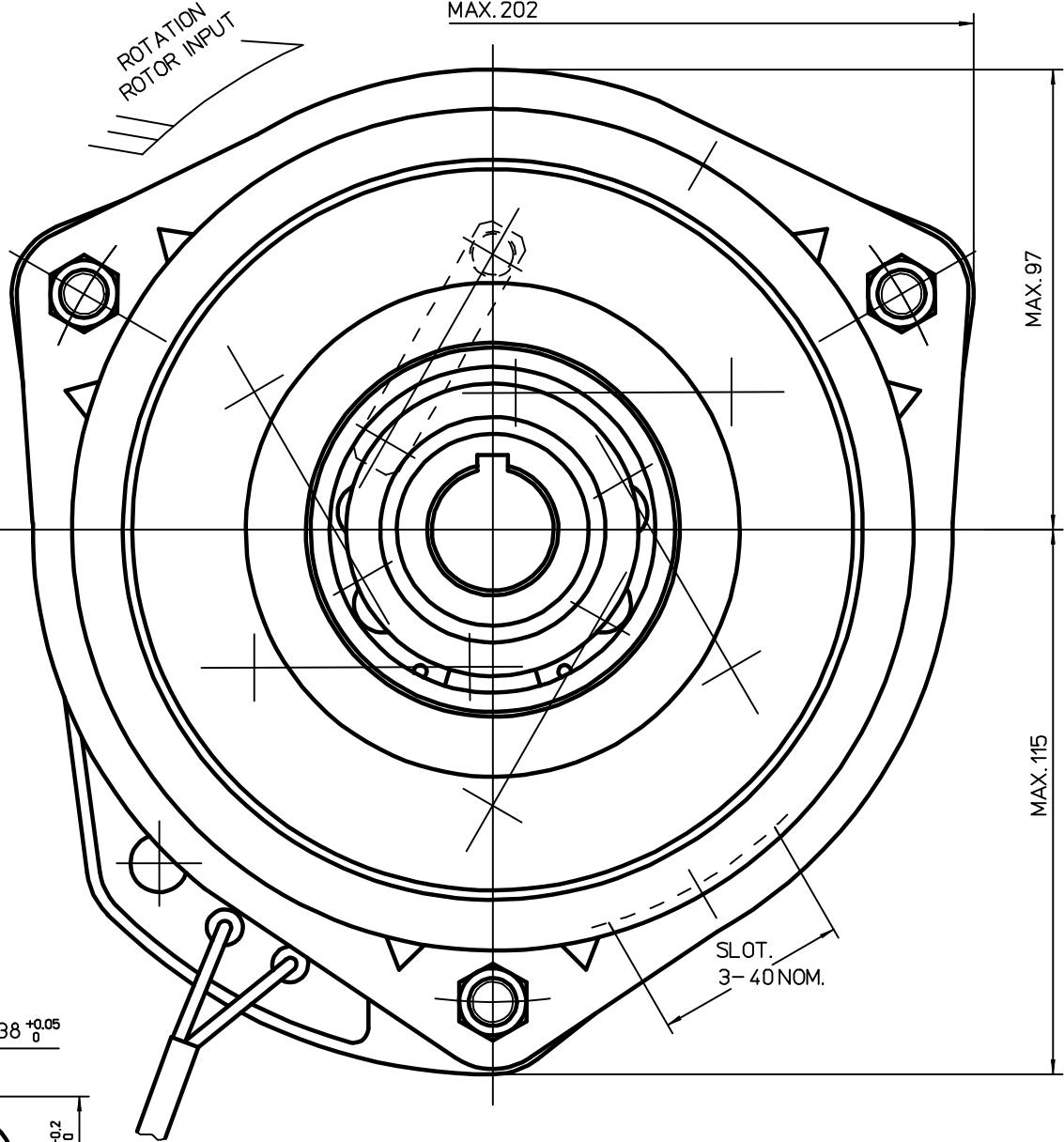
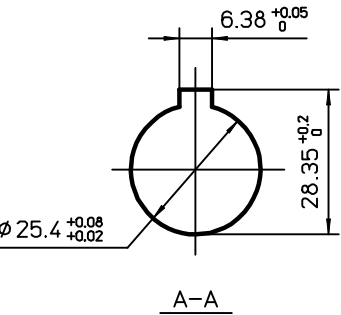
PROTECT TUBE(ESG-3)
L=200 ⁺²⁰/₀ (WHITE)

LEAD WIRE: AVX1.25f (GREEN)

PACKARD ELECTRIC ("56" SERIES)
2-CONTACT LOCK-TYPE
CONNECTOR . PART No.2973781
TERMINALS : PART No.2965142



SPECIFICATIONS	
EXCITING VOLTAGE	D.C 12 V
POWER CONSUMPTION	MAX. 68 W
STATIC CLUTCH TORQUE	
INITIAL	MIN. 98 N·m
FINAL	NOMINAL. 339 N·m
STATIC BRAKE TORQUE	
INITIAL	MIN. 1.8 N·m
FINAL	NOMINAL. 4.9 N·m
MIN PULL IN VOLTAGE	D.C. 8 V
(COPPER COIL)	



- NOTES
- Airgaps must be adjusted when coilsprings and airgap adjustment nuts are incorporated into the clutch/brake at the assembly.
 - Phosphate coating (Armature plate)

SURFACE ROUGHNESS UNLESS OTHERWISE SPECIFIED	GENERAL TOLERANCE FOR CLASS 14	WORKING PROCESS		APPROVED BY <i>E. Maejima</i>	DATE Oct06 2003	SIZE A2
		MATERIAL		CHECKED BY <i>K. Buongiorno</i>	DATE Oct06 2003	SCALE 1/1
		MATERIAL CODE		DESIGNED BY <i>N. Suguchi</i>	DATE Oct06 2003	
		MATERIAL SIZE		DRAWN BY <i>s.shimura</i>	DATE Oct06 2003	
▽ 50S	OVER 0.5 TO 6 ± 0.1	HEAT TRT		CUSTOMER EX		
▽ 25S	6 30 ± 0.2	SURFACE TRT		MODEL GT3.5-MC08		
▽ 6S	30 120 ± 0.3	PARTS CODE		ASSY NO		
▽ 3S	120 315 ± 0.5	5913100000		NAME MAGNETIC CLUTCH & BRAKE		
▽ 0.8S	315 1000 ± 0.8	2		DWG NO 52663800		
HISTORY 52663800		Ogura Clutch Co., Ltd.				
ISSUE NO		PLANT				
ISSUE DATE						