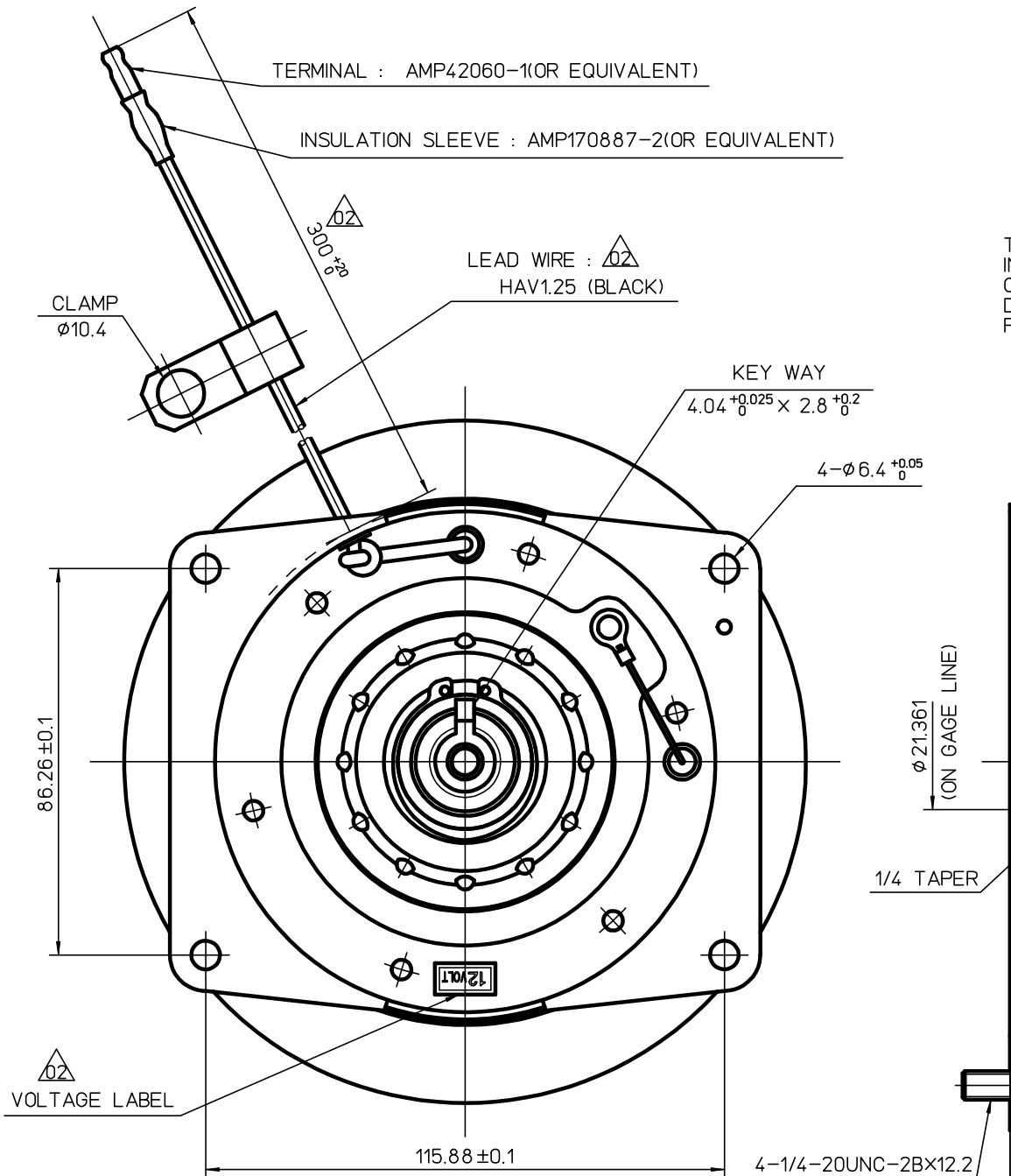
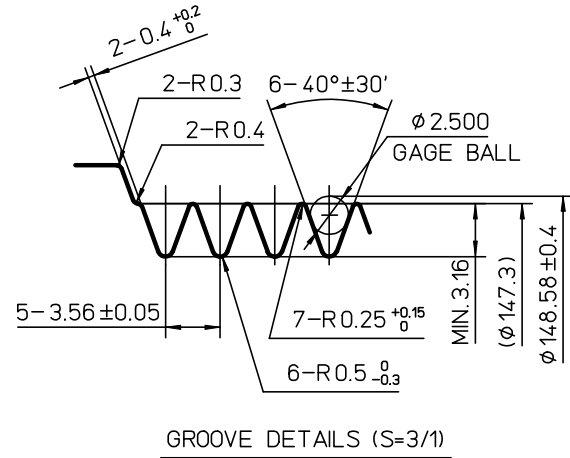


REV	REVISION STATUS	NOTE	DATE	CHG BY	CHK BY
01	1 59.57, 12.8 WAS 63.07, 12.266	(2) 2 Next assemble	Feb.27.04	S.S	K.B.
02	1 Change coil. Add initial torque. etc.	(7) 2 Next assemble	Oct.22.04	S.S	K.B.
03	4 Changed surface treatment.	(2) 2 Next assemble	May.11.10	N.S	



REFERENCE ONLY
CONFIDENTIAL

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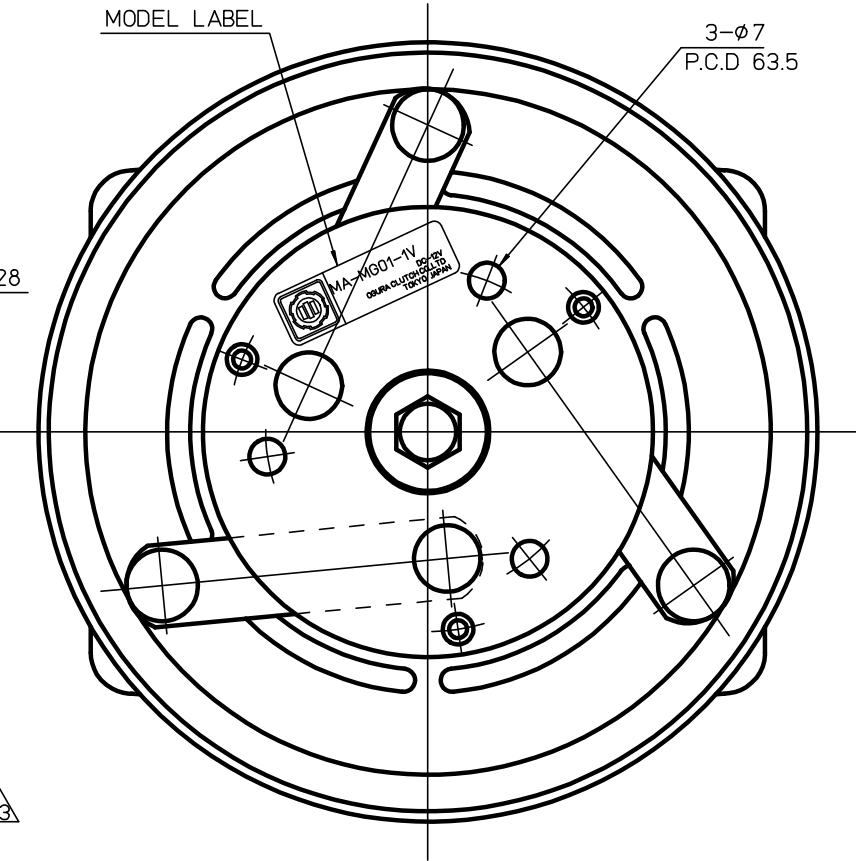
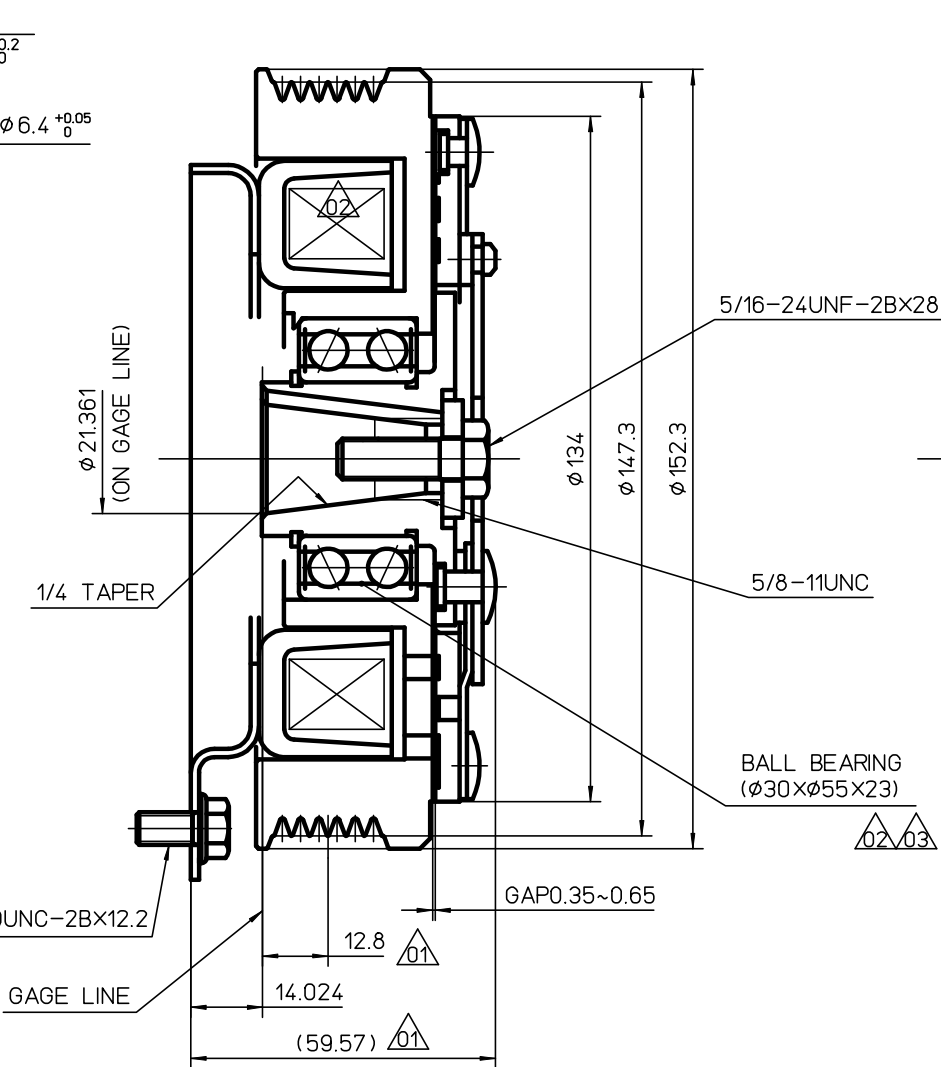
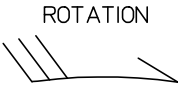


SPECIFICATIONS (at20°C)

- EXCITING VOLTAGE : D.C.12 V
- BELT : PLY *V* 6K TYPE
- STATIC TORQUE
 $\Delta 02$ INTIAL : 75 Nm
AFTER BURNISHING : 102 Nm
- POWER CONSUMPTION : MAX.47 W
 $\Delta 02$
- ROTATION : C.W.
(COPPER COIL)

NOTES

- SURFACE TREATMENT :
- BLACK PAINTING (CATHODIC ELECTRO-DEPOSITION)
- EXCEPT FOLLOWING PARTS
- FRICTION SURFACE
 - RIVET (3MFZn5)
 $\Delta 03$
 - HUB INNER DIA.
 - FIELD CORE COIL ASSY (3MFZn8)
 $\Delta 03$



SURFACE ROUGHNESS UNLESS OTHERWISE SPECIFIED	GENERAL TOLERANCE FOR CLASS 14	WORKING PROCESS	APPROVED BY <u>E. Maejima</u> DATE <u>Aug.08.2003</u>	SIZE A2
∇ 50S	RANGE OVER 0.5 TO 6 ± 0.1	MATERIAL	CHECKED BY <u>K. Buanjima</u> DATE <u>Aug.07.2003</u>	SCALE 1/1
$\nabla \nabla$ 25S	6 30 ± 0.2	MATERIAL CODE	DESIGNED BY <u>K. Sasaki</u> DATE <u>Aug.07.2003</u>	
$\nabla \nabla \nabla$ 6S	30 120 ± 0.3	MATERIAL SIZE	DRAWN BY <u>s.shimura</u> DATE <u>Aug.06.2003</u>	
$\nabla \nabla \nabla \nabla$ 3S	120 315 ± 0.5	HEAT TRTM 0	CUSTOMER EX	
$\nabla \nabla \nabla \nabla \nabla$ 0.8S	315 1000 ± 0.8	SURFACE TRTM 0	MODEL MA-MG01-1V	
HISTORY 52653100 $\Delta 03$	PLANT 2	PARTS CODE 5213100000	ASSY NO	
ISSUE NO			NAME MAGNETIC CLUTCH	
ISSUE DATE		OGURA CLUTCH Co.,LTD.	DWG NO 52653100 $\Delta 03$	