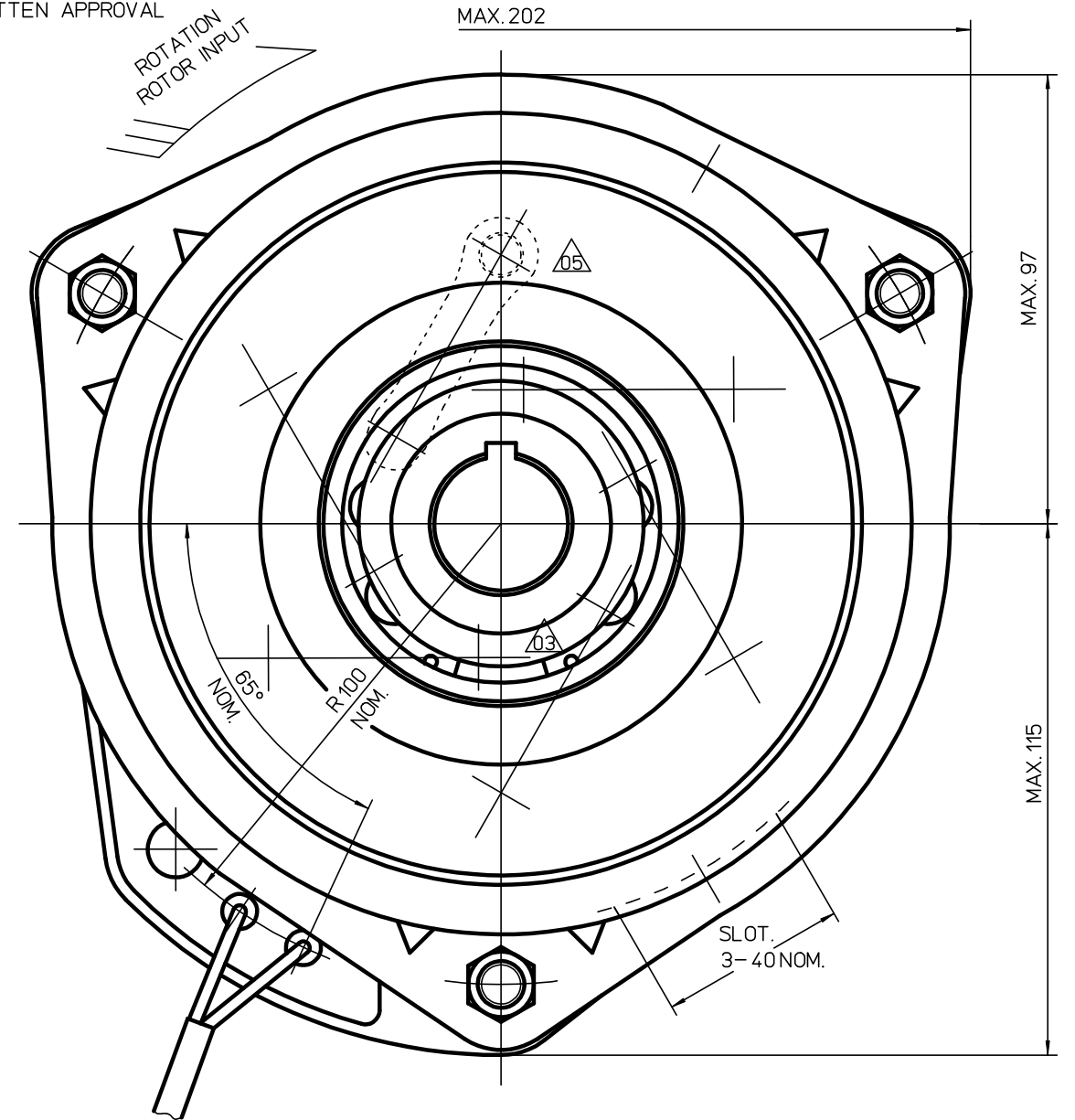
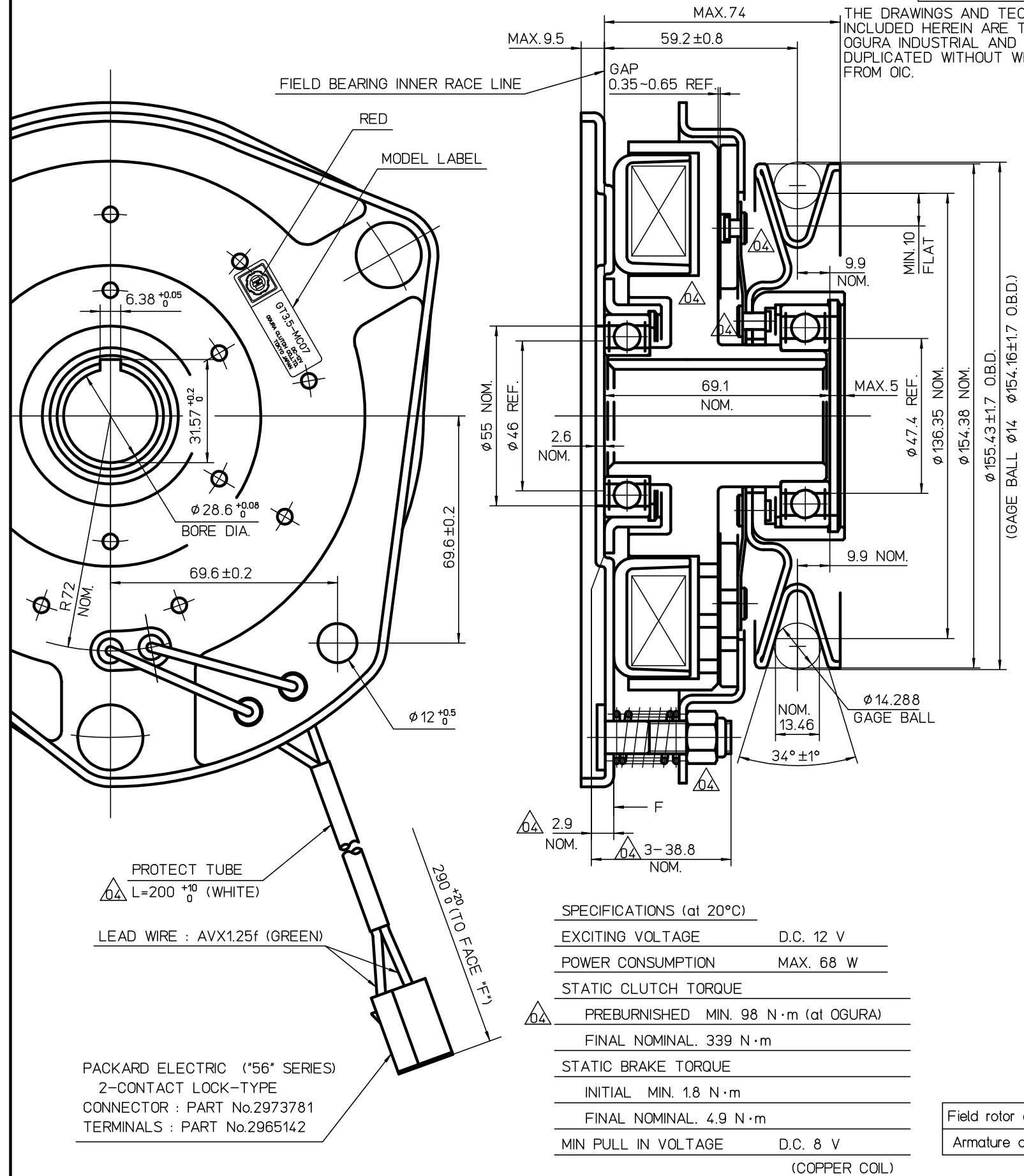


CONFIDENTIAL

REV	REVISION STATUS		NOTE	DATE	CHG BY	CHK BY
01	6	Change snap ring. (1)	2 Next assemble	Sep.04.03	S.S	K.B.
02	1	Change surface treatment. Change form. Add notes, etc. (9)	2 Next assemble	Apr.03.08	S.S	N.S.
03	5	Change leaf spring. (1)	2 Next assemble	Dec.20.10	N.S	Y.U.



NOTES

1. Airgaps must be adjusted when coilsprings and airgap adjustment nuts are incorporated into the clutch/brake at the assembly.
2. Phosphate coating (Armature plate)
3. This clutch model is burnished at the factory before shipment.

※本品はクラッチASSY後にクラッチ慣らし作業を行なうこと。

SURFACE ROUGHNESS UNLESS OTHERWISE SPECIFIED	GENERAL TOLERANCE FOR CLASS μ		WORKING PROCESS		APPROVED BY <u>E. Maejima</u>		DATE <u>Feb.27.2003</u>	SIZE A2
	RANGE		TOL.		CHECKED BY <u>K. Buejima</u>	DATE <u>Feb.27.2003</u>	SCALE	
	MATERIAL		MATERIAL		DESIGNED BY <u>M. Suzuki</u>	DATE <u>Feb.26.2003</u>	1 / 1	
	MATERIAL CODE		MATERIAL SIZE		DRAWN BY <u>S. Shimura</u>	DATE <u>Feb.26.2003</u>		
∇ 50S	OVER 0.5	10	6	± 0.1	CUSTOMER <u>EX</u>			
$\nabla\nabla$ 25S	6	30	± 0.2	MODEL <u>GT3.5-MC07</u>				
$\nabla\nabla\nabla$ 6S	30	120	± 0.3	ASSY NO 				
$\nabla\nabla\nabla^0$ 3S	120	315	± 0.5	NAME <u>MAGNETIC CLUTCH & BRAKE</u>				
$\nabla\nabla\nabla\nabla$ 0.8S	315	1000	± 0.8	DWG NO <u>52595700</u> $\Delta_{0.5}$				
HISTORY	52595700 $\Delta_{0.5}$		SURFACE TRTMT		OGURA CLUTCH Co.,LTD.			
ISSUE NO	PLANT	2	PARTS CODE		5913100000			
ISSUE DATE								