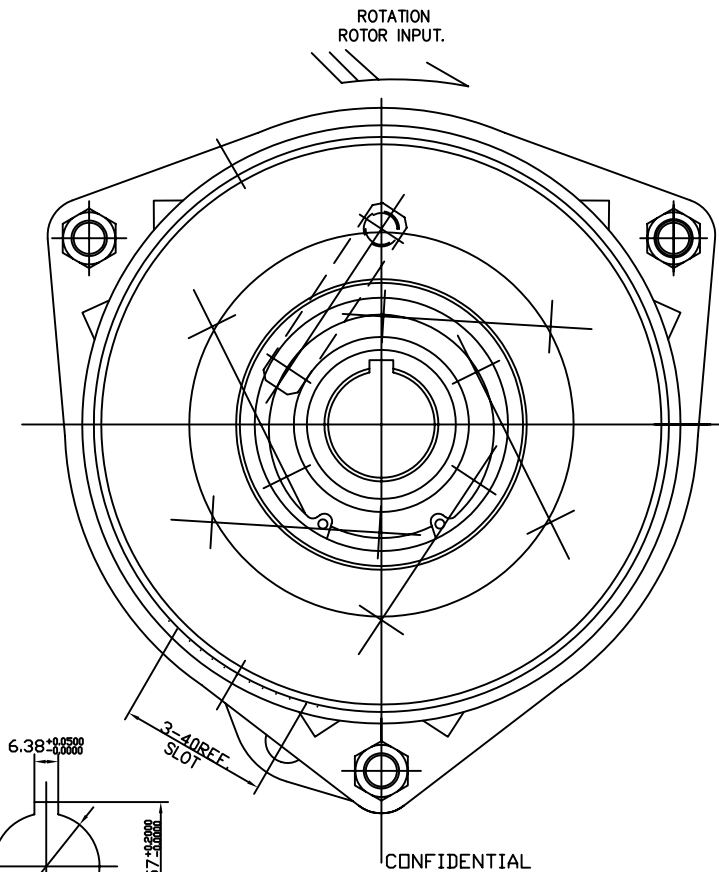


Technical drawing of the rear view of a detector head assembly. The drawing includes the following dimensions and labels:

- Overall Width:** 182
- Overall Height:** 106
- Top Section Height:** 87
- Welding (3 Points):** Indicated by a hatched oval at the top center.
- Model Label:** A rectangular label on the left side with the text "MODEL LABEL" and "KODR-5-22.0".
- 50° REF.:** An angle dimension pointing to a feature on the right side.
- 82±0.3000:** A dimension pointing to a feature on the right side.
- 57° REF.:** An angle dimension pointing to a feature on the right side.
- SLOT 11.9±18 NOM.:** A dimension pointing to a slot on the right side.
- 23.9:** A horizontal dimension at the bottom center.
- PROTECT TUBE L=290±5:** A dimension pointing to a tube on the right side.
- LEAD WIRE AVX1.25f (GREEN):** A dimension pointing to a wire on the right side.
- 356 +20 -0:** A dimension on the far right edge.



THE DRAWINGS AND TECHNICAL INFORMATION INCLUDED
HEREIN ARE THE PROPERTY OF OGURA INDUSTRIAL AND
CAN NOT BE DUPLICATED WITHOUT WRITTEN APPROVAL
FROM OIC.

A-A NOTES

1. Airgaps must be adjusted when coilsprings and airgap adjustment nuts are incorporated into the clutch/brake at the assembly.
2. Phosphate coating (Armature plate)

SURFACE ROUGHNESS UNLESS OTHERWISE SPECIFIED	GENERAL TOLERANCE FOR CLASS 14		WORKING PROCESS		APPROVED BY <u>E. Maejima</u>	DATE <u>Feb.25.2003</u>	SIZE <u>A2</u>
	RANGE	TOL.			CHECKED BY <u>K. Banerjee</u>	DATE <u>Feb.25.2003</u>	SCALE <u>1/1</u>
	▽ 50S	OVER 0.5 0 ± 0.1	MATERIAL		DESIGNED BY <u>S. Shimura</u>	DATE <u>Feb.24.2003</u>	
	▽▽ 25S	6 30 ± 0.2	MATERIAL		DRAWN BY <u>s.shimura</u>	DATE <u>Feb.24.2003</u>	
▽▽ 15S	30 120 ± 0.3	MATERIAL		CUSTOMER	EX		
▽▽ 3S	120 315 ± 0.5	MATERIAL		MODEL	GT2.5-MC04		
▽▽ 0.8S	315 1000 ± 0.8	HEAT TRT 0		ASSY NO			
HISTORY	SURFACE TRT 0				NAME	MAGNETIC CLUTCH & BRAKE	
ISSUE NO	PLANT	2	PARTS COGURE 5913100000		DWG NO	52594400	
ISSUE DATE			OGURA CLUTCH Co.,LTD.				

PACKARD ELECTRIC ("56" SERIES)
2-CONTACT LOCK-TYPE
CONNECTOR : PART No.2973781
TERMINALS : PART No.2965142

(COPPER COIL)