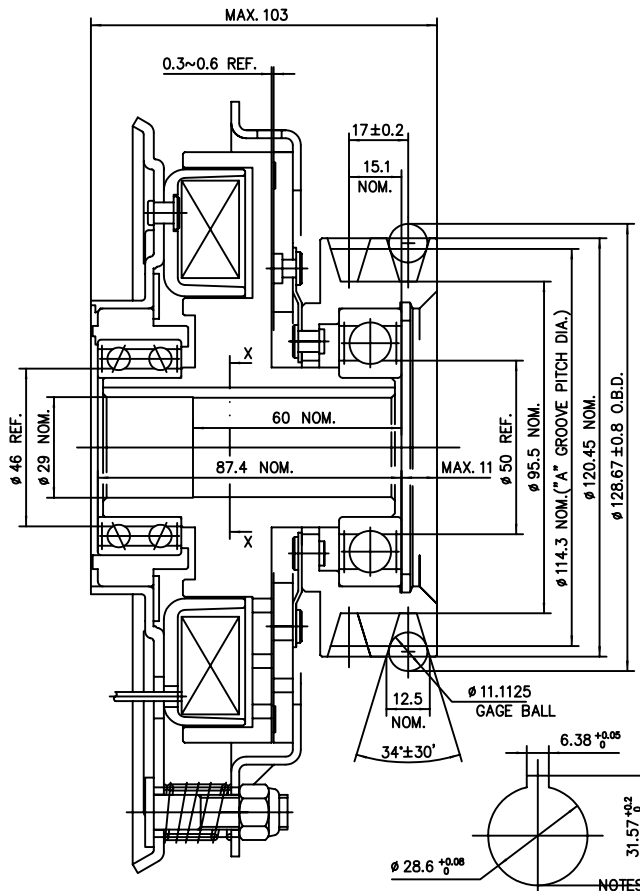


REV	REVISION STATUS			NOTE	DATE	CHK BY	CHK BY
01	3	Correct mistakes. (2N?m was 3N?m)	(1)	4	Be executed	Dec.18.01	S.S
▲							
▲							
▲							



1. Airgaps must be adjusted when coilsprings and airgap adjustment nuts are incorporated into the clutch/brake at the assembly.
2. Phosphate coating. (Armature plate) DIESEL

DIESEL ENGINE TYPE

SURFACE ROUGHNESS UNLESS OTHERWISE SPECIFIED	GENERAL TOLERANCE FOR CLASS 14		WORKING PROCESS		APPROVED BY <u>E. Maejima</u>	DATE	SIZE
	RANGE	TOL.	MATERIAL	CHECKED BY <u>K. Suenaga</u>	DATE	Nov.12,2001	A2
▽ S05	OVER 0.5	± 0.1		DESIGNED BY <u>K. Suenaga</u>	DATE	Nov.12,2001	SCALE
▽▽ S25	6	± 0.2		DRAWN BY <u>s.shimura</u>	DATE	Nov.08,2001	1/1
▽▽▽ S5	30	120 ± 0.3	MATERIAL CODE	CUSTOMER			
▽▽▽ S12	120	315 ± 0.5	MATERIAL SIZE	EX			
▽▽▽▽ S0.8S	315	1000 ± 0.8	HEAT TREAT	GT4-HU02D			
HISTORY	SURFACE TITRYM		0	ASSY NO			
52472400			0	NAME	MAGNETIC CLUTCH & BRAKE		
ISSUE NO	PLANT	2	PARTS CODE	5913100000			
ISSUE DATE	OGURA CLUTCH Co.,LTD.			DWG NO	52472400		