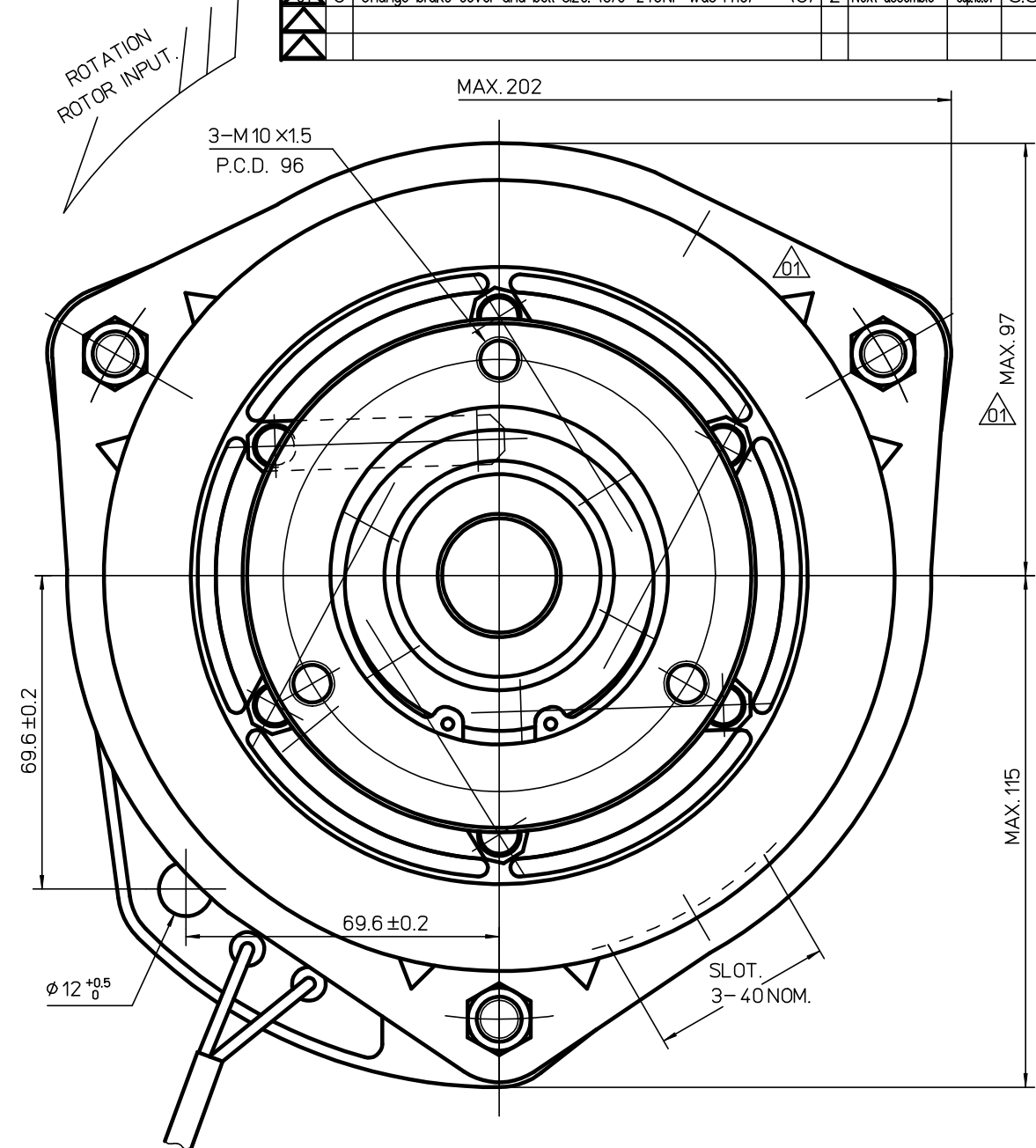
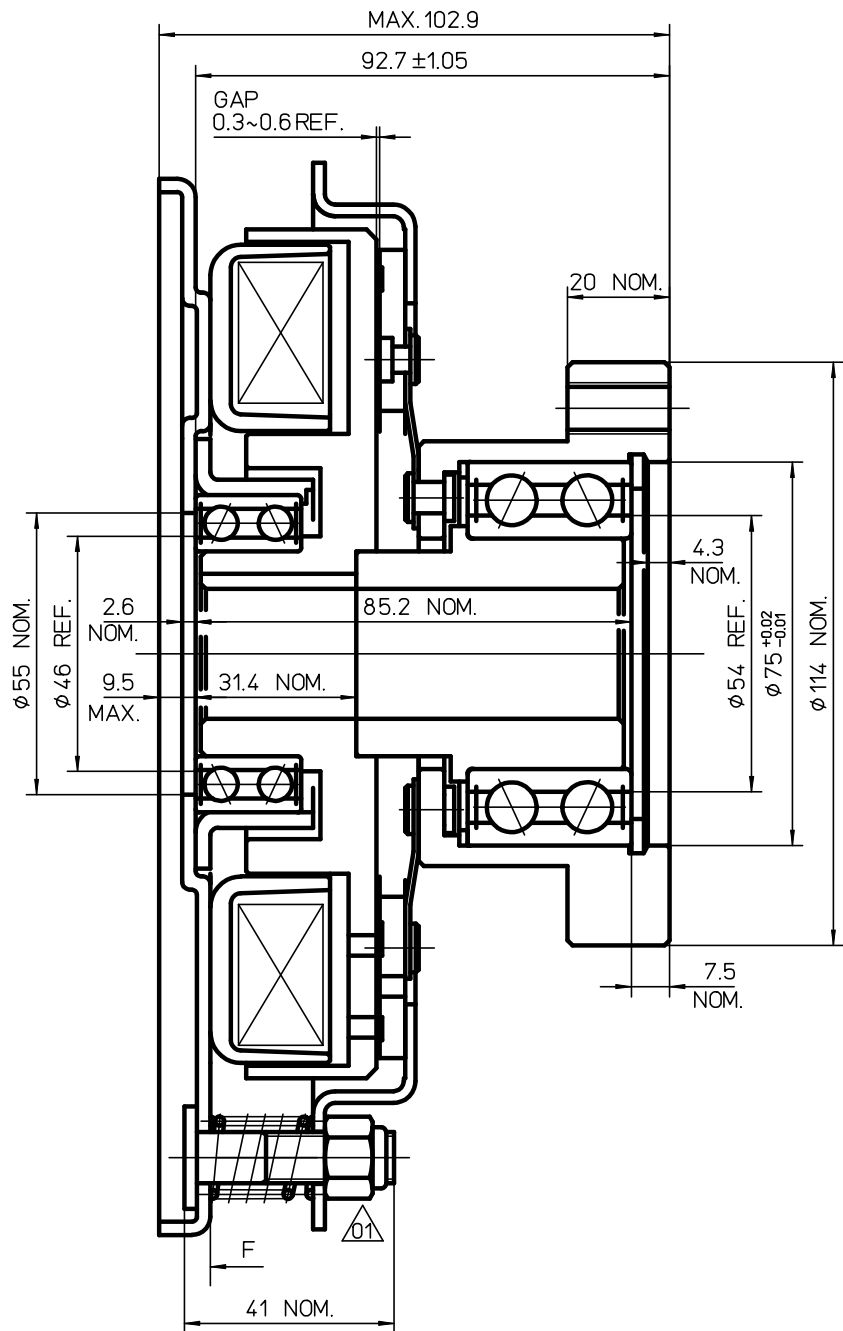
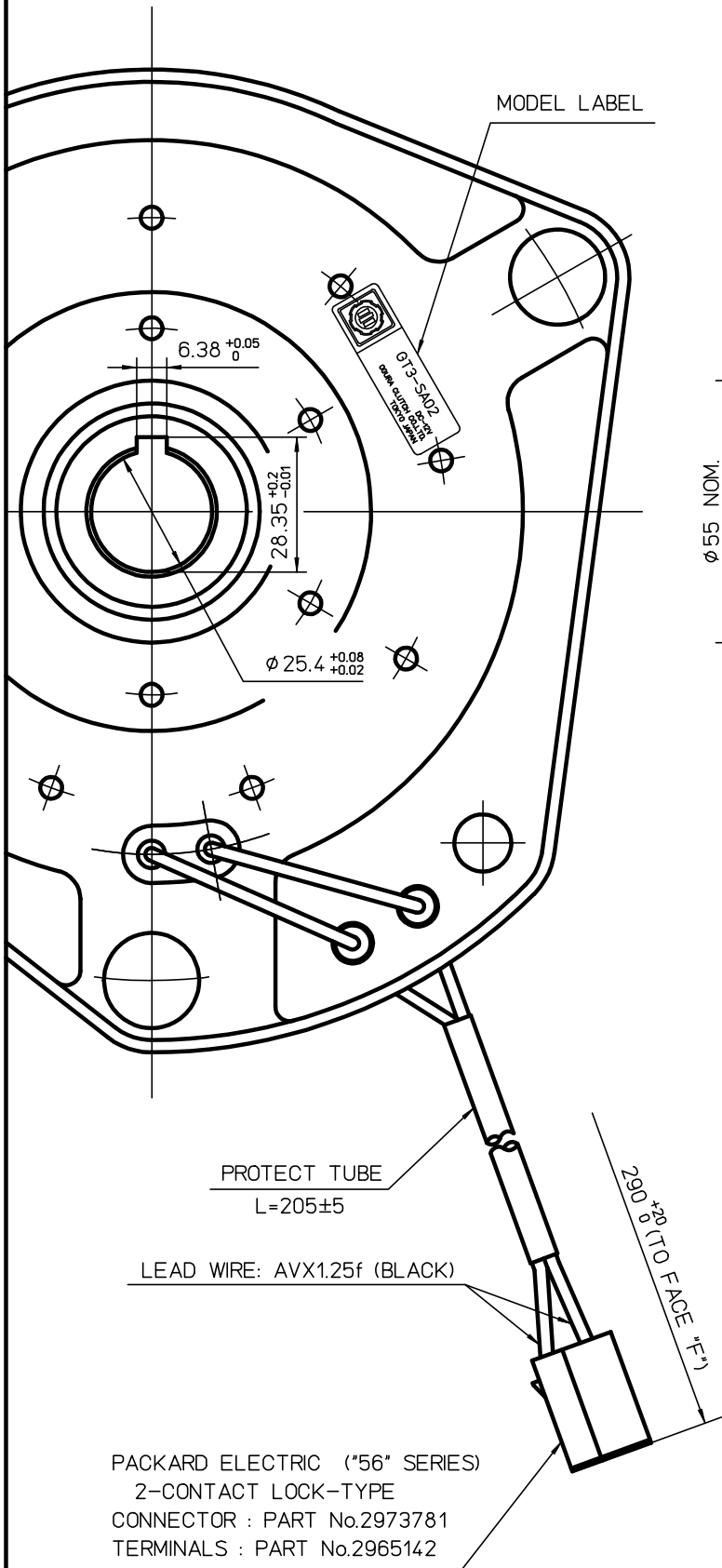


REV	REVISION STATUS			NOTE	DATE	CHK BY	CHK BY
5	Change brake cover and bolt size. (3/8-24UNF was M10)	(3)	2	Next assemble	Sep.10.01	S.S	



SPECIFICATIONS

EXCITING VOLTAGE	D.C. 12 V
POWER CONSUMPTION	MAX. 50 W
STATIC CLUTCH TORQUE	
INITIAL	MIN. 98 N·m
AFTER BURNISHING	MIN. 237 N·m
STATIC BRAKE TORQUE	
INITIAL	MIN. 1.96 N·m
AFTER BURNISHING	MIN. 4.9 N·m
MIN PULL IN VOLTAGE	D.C. 8 V
(COPPER COIL)	

NOTES

- Airgaps must be adjusted when coilsprings and airgap adjustment nuts are incorporated into the clutch/brake at the assembly.
- 注記
- コイルスプリング、ナットは組立時に装着し、ギャップ調整を実施すること。

SURFACE ROUGHNESS UNLESS OTHERWISE SPECIFIED	GENERAL TOLERANCE FOR CLASS 14	WORKING PROCESS	APPROVED BY E. Maejima	DATE Jun.11.2001	SIZE A2
	RANGE / TOL.		CHECKED BY K. Buanjima	DATE Jun.08.2001	SCALE 1
∇ 50S	OVER 0.5 TO 6 $\pm$ 0.1	MATERIAL	DESIGNED BY N. Sasaki	DATE Jun.08.2001	1/1
$\nabla \nabla$ 25S	6 30 $\pm$ 0.2	MATERIAL CODE	DRAWN BY s.shimura	DATE Jun.07.2001	
$\nabla \nabla \nabla$ 6S	30 120 $\pm$ 0.3	MATERIAL SIZE	CUSTOMER EX		
$\nabla \nabla \nabla \nabla$ 3S	120 315 $\pm$ 0.5	HEAT TRT	MODEL GT3-SA02		
$\nabla \nabla \nabla \nabla \nabla$ 0.8S	315 1000 $\pm$ 0.8	SURFACE TRT	ASSY NO		
HISTORY	52426200 01		NAME	MAGNETIC CLUTCH & BRAKE	
ISSUE NO	PLANT 2	PARTS CODE	DWG NO	52426200 01	0
ISSUE DATE		OGURA CLUTCH Co.,LTD.			