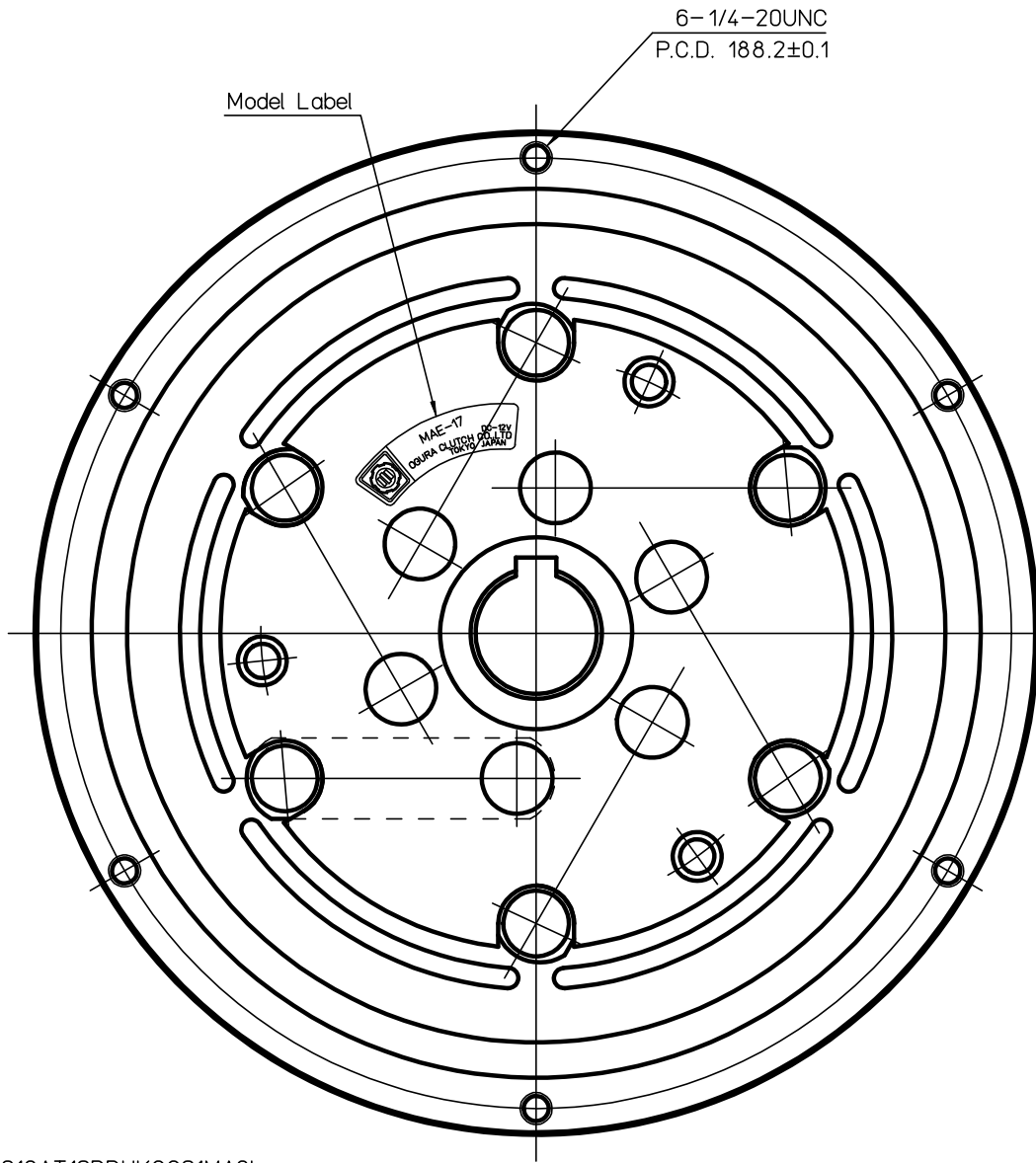
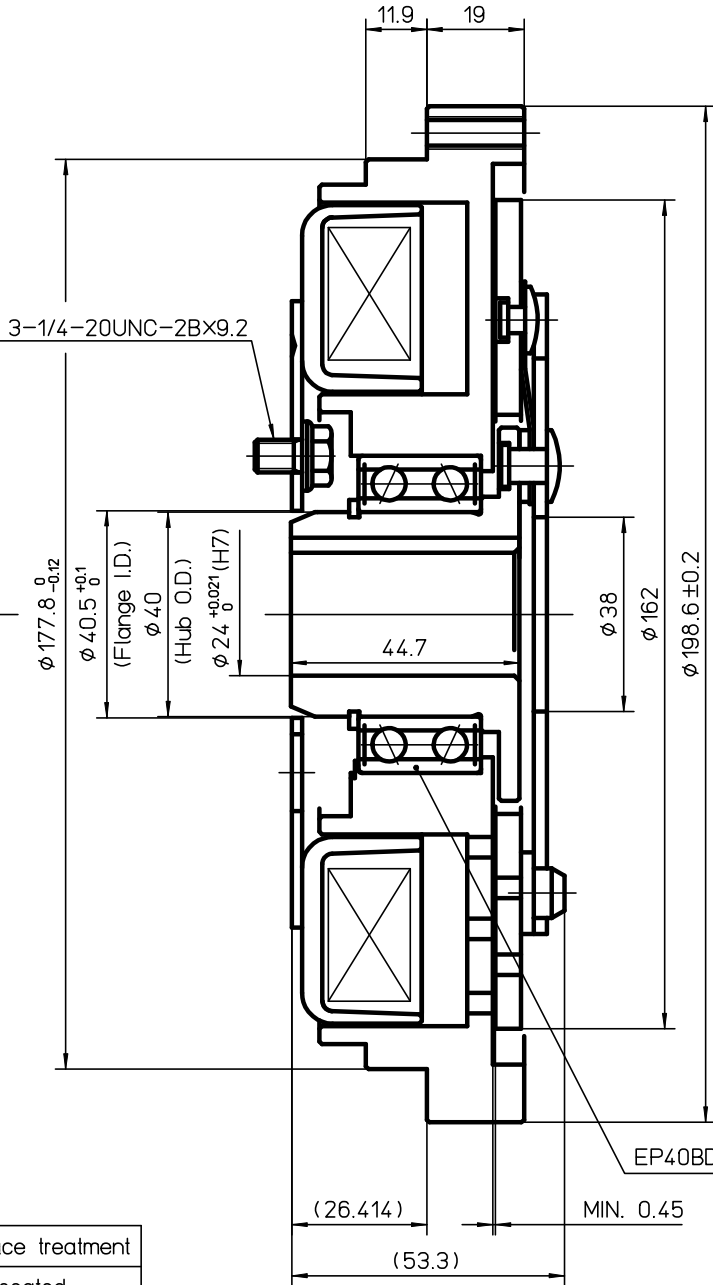
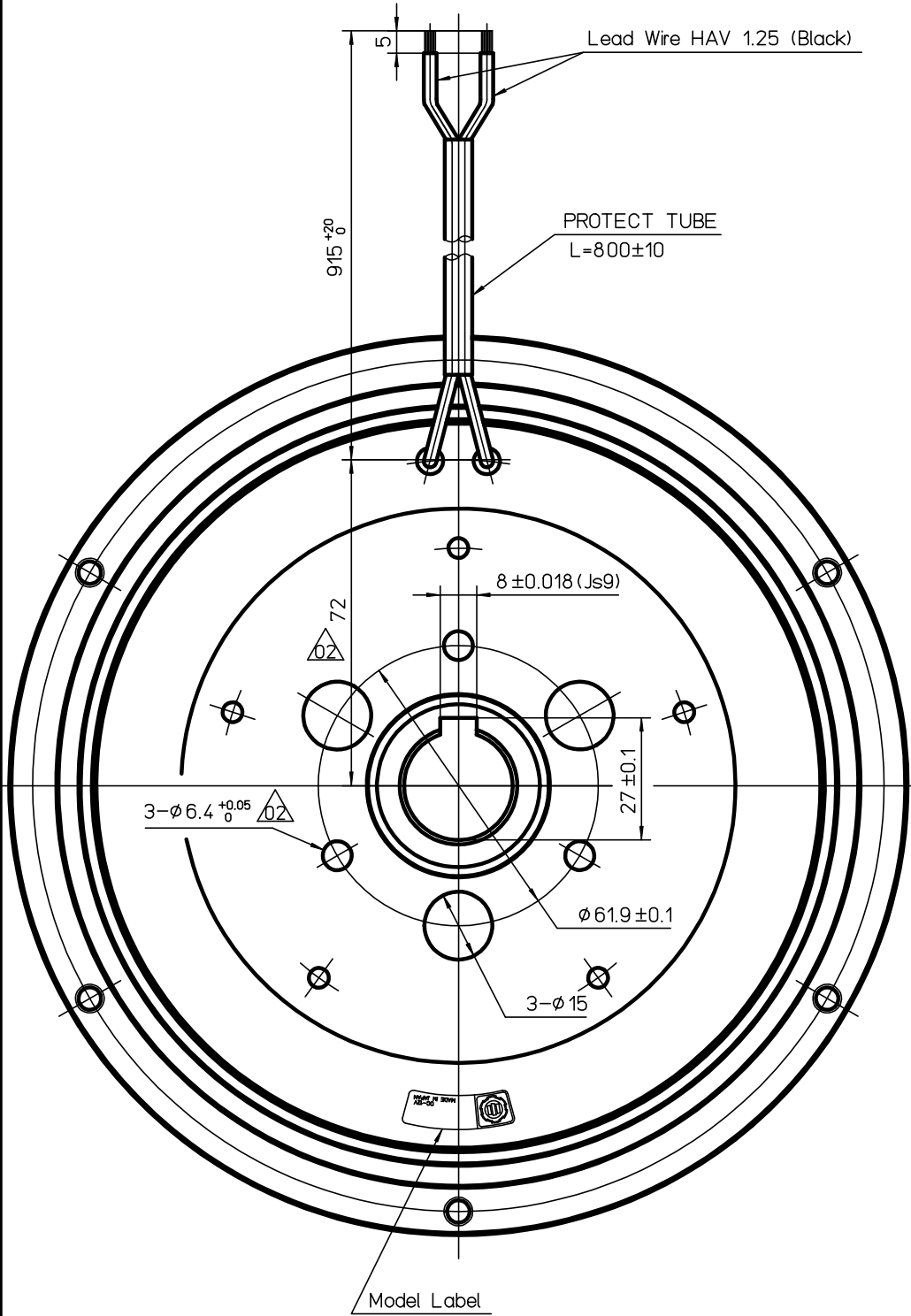


REV	REVISION STATUS	NOTE	DATE	CHK BY	CHK BY
9	Add Initial Torque	(1)	1	Immediately	Nov.29.00 H.S M.K.
1	Add dimension and note (Change surface treatment) Change tolerance (+0.05/0 was +0.1/0)	(3)	2	Next assemble	May.07.07 S.S K.B.

REFERENCE ONLY
CONFIDENTIAL

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SPECIFICATIONS (at20°C)	
EXCITING VOLTAGE	D.C. 12 V
POWER CONSUMPTION	MAX. 50 W
STATIC TORQUE	
INITIAL : 80 N·m	01
FINAL : 237 N·m	

	Friction surface treatment
Rotor assy	None-coated
Armature assy	Coated (Tufftride)

NOTE
02 Hex-chrome free zinc plating : 3MFZn8 (Rivet, Bolt : 3MFZn5)

SURFACE ROUGHNESS UNLESS OTHERWISE SPECIFIED	GENERAL TOLERANCE FOR CLASS 14	WORKING PROCESS	APPROVED BY <i>M. Kato</i>	DATE Nov.16.2000	SIZE A2
▽ 50S	RANGE 0.5 TO 6 ± 0.1	MATERIAL	CHECKED BY <i>M. Kato</i>	DATE Nov.16.2000	SCALE 1 / 1
▽ 25S	6 30 ± 0.2	MATERIAL CODE	DESIGNED BY <i>T. Tamura</i>	DATE Nov.15.2000	
▽ 12.5S	30 120 ± 0.3	MATERIAL SIZE	DRAWN BY <i>S. Onda</i>	DATE Nov.13.2000	
▽ 6.3S	120 315 ± 0.5	HEAT TRTM	CUSTOMER EX		
▽ 3.15S	315 1000 ± 0.8	SURFACE TRTM	MODEL MAE-17		
HISTORY 52354300 02	PLANT 2	PARTS CODE 5913100000	ASSY NO		
ISSUE NO			NAME MAGNETIC CLUTCH		
ISSUE DATE		OGURA CLUTCH Co.,LTD.	DWG NO 52354300 02		