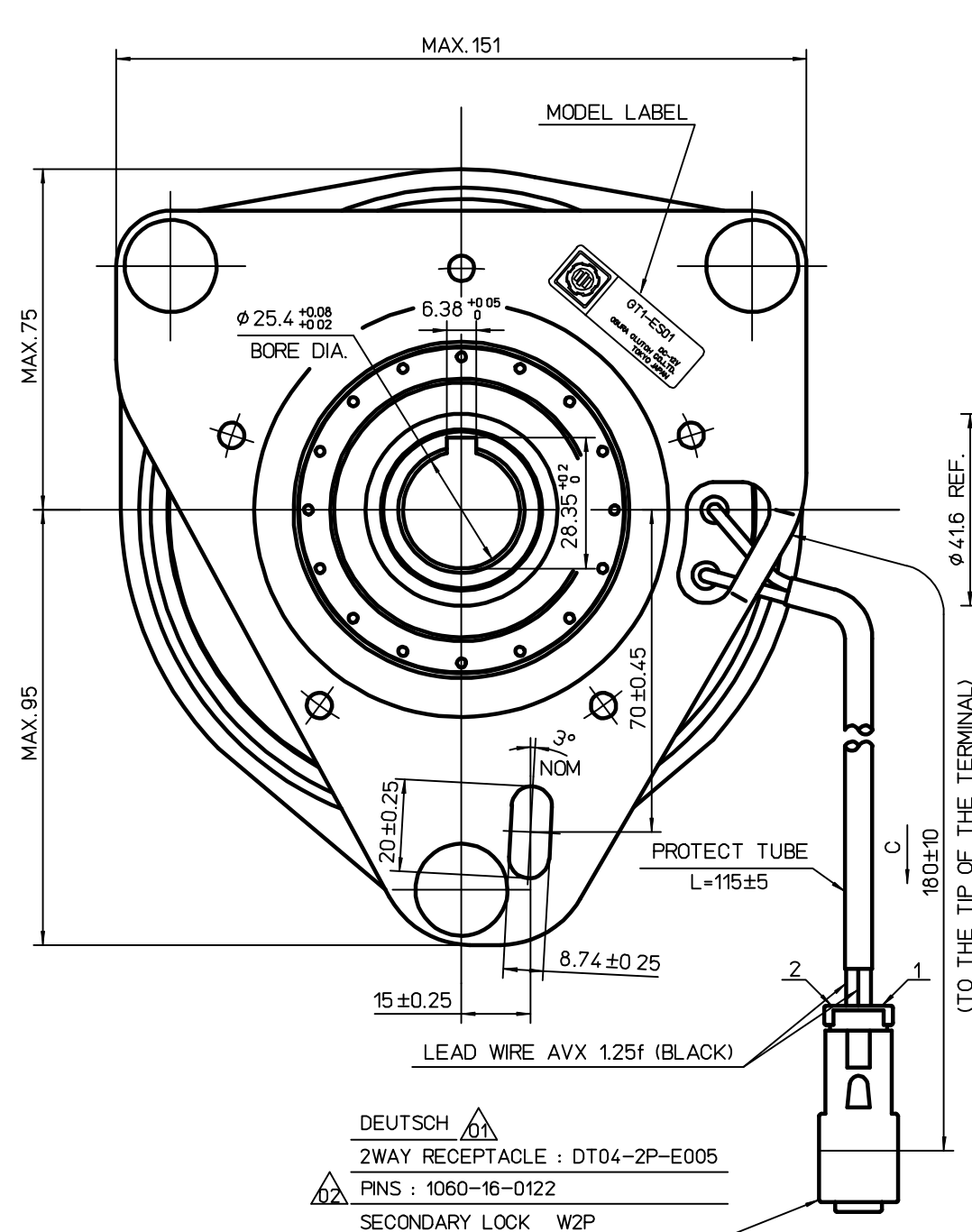


REFERENCE ONLY
CONFIDENTIAL

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REV	REVISION STATUS		NOTE	DATE	CHG BY	CHK BY
01	1	Change terminal housing, etc.	(3)	2	Next assemble	Nov.14.01 S.S K.B.
02	2	Change pins P/N	(1)	4	Be executed	Mar.28.03 S.S K.B.
03	6	Change snap ring.	(1)	2	Next assemble	Jan.23.04 S.S K.B.



DEUTSCH
2WAY RECEPTACLE : DT04-2P-E005
PINS : 1060-16-0122
SECONDARY LOCK W2P

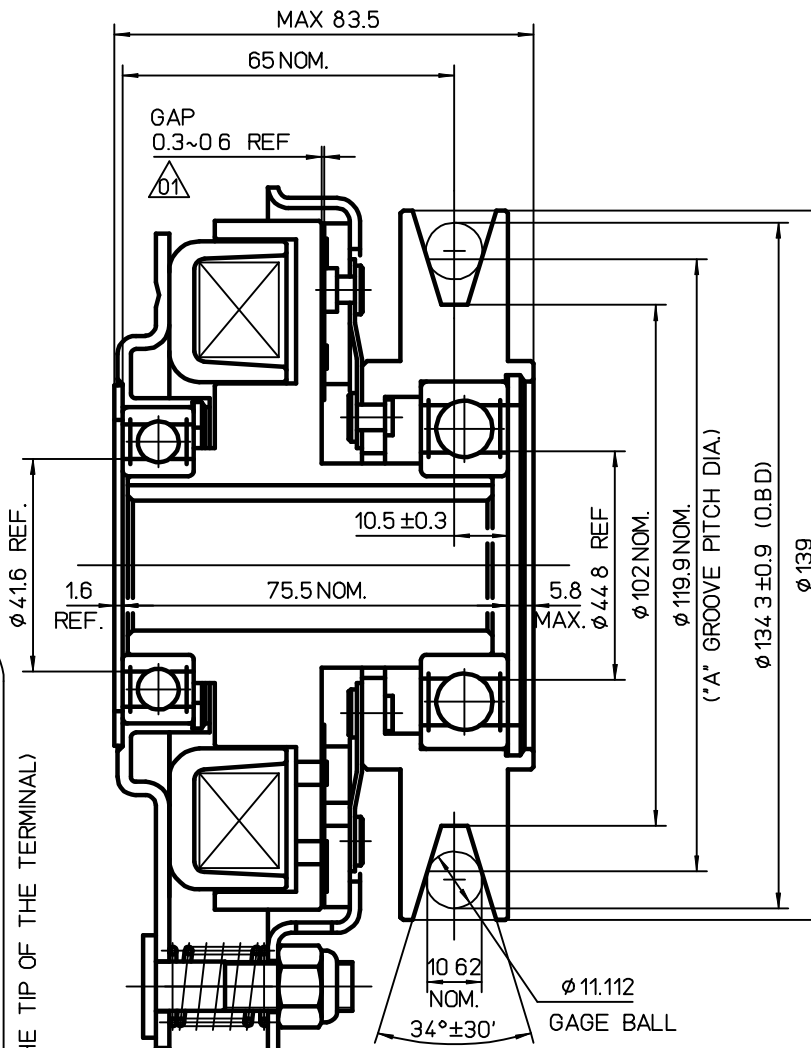
注記 (クラッチ組立時)

1. コイルスプリング、ナットは組立時に装着し、ギャップ調整を実施すること。

01
削除



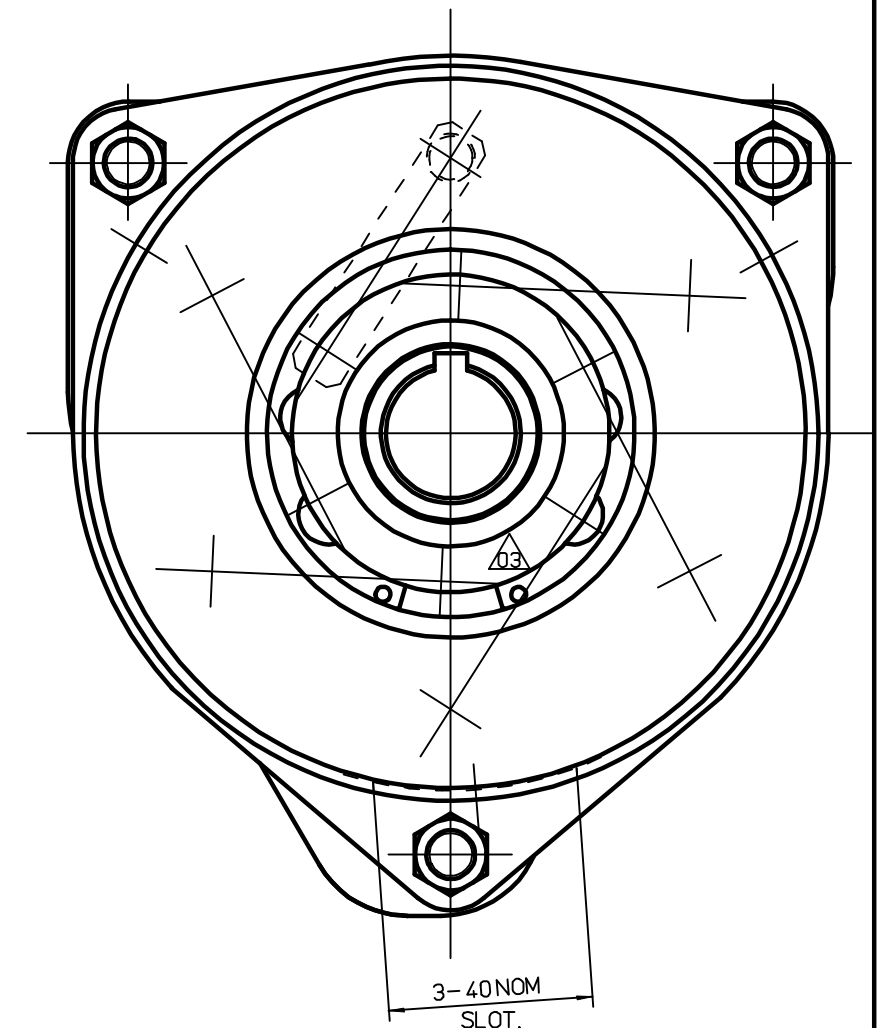
VIEW C



SPECIFICATIONS

EXCITING VOLTAGE	D.C. 12 V
POWER CONSUMPTION	MAX. 50 W
STATIC TORQUE	
CLUTCH INITIAL	MIN.49 Nm
AFTER BURNISHING	MIN.98 Nm
BRAKE INITIAL	MIN.1.5 Nm
AFTER BURNISHING	MIN.2.9 Nm
MIN. PULLIN VOLTAGE	D.C. 8 V
LEAF SPRING	TEICKNESS t=1.0 mm
	(COPPER COIL)

ROTATION.
ROTOR INPUT



NOTES

1. Airgaps must be adjusted when coilsprings and airgap adjustment nuts are incorporated into the clutch/brake at the assembly.

ETESIA

SURFACE ROUGHNESS UNLESS OTHERWISE SPECIFIED	GENERAL TOLERANCE FOR CLASS 14		WORKING PROCESS	APPROVED BY <i>E. Maejima</i>	DATE Oct.26.1999	SIZE A2	
				CHECKED BY <i>K. Bussjima</i>	DATE Oct.25.1999		SCALE 1 / 1
	RANGE TOL.			DESIGNED BY <i>N. Suguchi</i>	DATE Oct.22.1999		
				DRAWN BY <i>N. Suguchi</i>	DATE Oct.22.1999		
▽ 50S	OVER 0.5 TO 6 ± 0.1		MATERIAL	CUSTOMER EX			
▽▽ 25S	6 30 ± 0.2		MATERIAL CODE				
▽▽▽ 6S	30 120 ± 0.3		MATERIAL SIZE	MODEL GT1-ES01			
▽▽▽ ^a 3S	120 315 ± 0.5		HEAT TRTMT 0				
▽▽▽▽ 0.8S	315 1000 ± 0.8			ASSY NO			
HISTORY 52261600 ⁰³			SURFACE TRTMT 0	NAME			
ISSUE NO	PLANT 2	PARTS CODE 5913100000	MAGNETIC CLUTCH & BRAKE				
ISSUE DATE			OGURA CLUTCH Co.,LTD.	DWG NO 52261600 ⁰³			