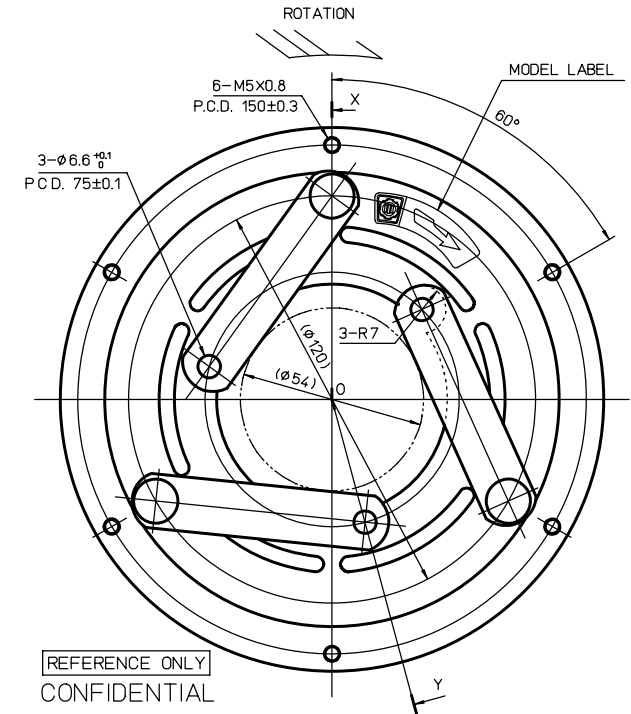
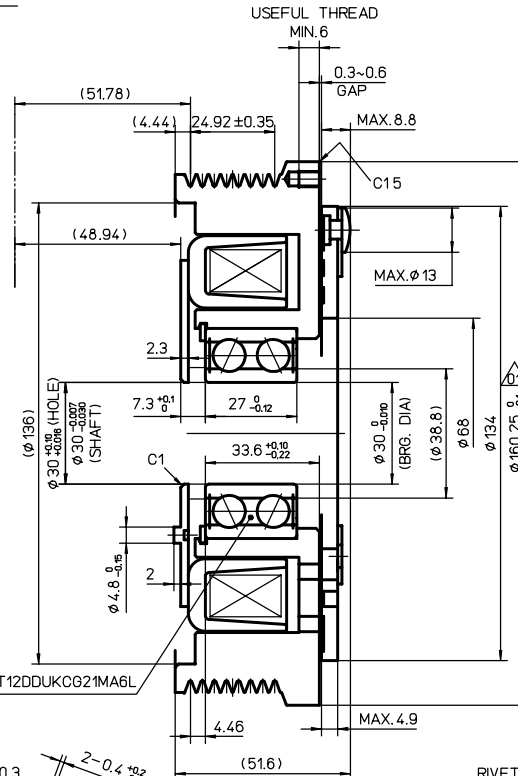
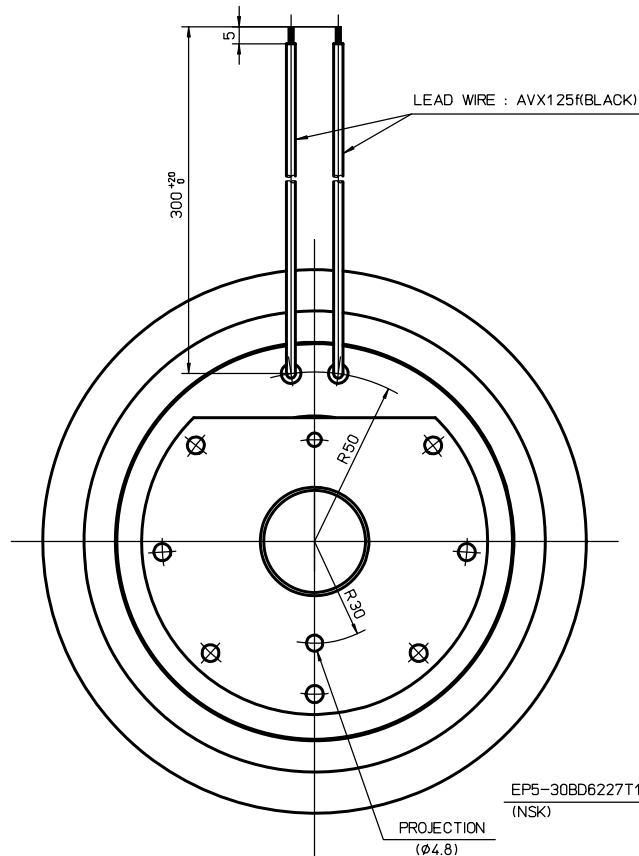


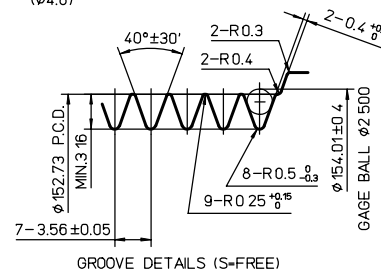
REV	REVISION STATUS	NOTE	DATE	CHK BY
1	Ø160.26 0/-0.03 was Ø160.25 0/-0.1, Add note.	(2)	1	Immediately
			02/08/99	N.S. T.K.



SPECIFICATIONS

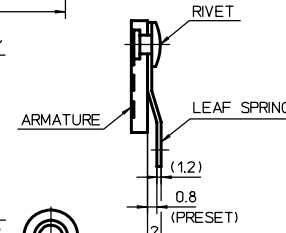
1. EXCITING VOLTAGE : D.C 12 V
2. STATIC TORQUE
INITIAL : MIN. 39 N·m
AFTER BURNISHING : MIN. 98 N·m
3. POWER CONSUMPTION : MAX. 50 W
4. ROTATION : C.W.

(COPPER COIL)



GROOVE DETAILS (S-FREE)

NOTE : 3 PIECES REQUIRED PER CLUTCH



RUBBER STOPPER
#50804100

REFERENCE ONLY
CONFIDENTIAL

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NOTES

ARMATURE SURFACE TREATMENT : E-Coating

SURFACE ROUGHNESS UNLESS OTHERWISE SPECIFIED	GENERAL TOLERANCE FOR CLASS 14 RANGE	WORKING PROCESS	APPROVED BY <i>E. Maeyama</i>	DATE 01/15/99	SIZE A2
✓ 50S	OVER 0.5 TO 6 ± 0.1	MATERIAL	CHECKED BY <i>E. Maeyama</i>	DATE 01/15/99	SCALE 1/1
✓ 25S	6 TO 30 ± 0.2		DESIGNED BY <i>E. Maeyama</i>	DATE 01/15/99	
✓ 6S	30 TO 120 ± 0.3	MATERIAL SIZE	DRAWN BY <i>E. Maeyama</i>	DATE 01/15/99	
✓ 3S	120 TO 315 ± 0.5		CUSTOMER		
✓ 0.8S	315 TO 1000 ± 0.8	HEAT TREAT	MODEL		
HISTORY	52257800	SURFACE TREAT	HT-MG11		
			ASSY NO		
ISSUE NO	PLANT 2	PARTS CODE	NAME		
ISSUE DATE		5913100000	MAGNETIC CLUTCH		
		OGURA CLUTCH Co.LTD.	DWG NO	52257800	SHT. 1