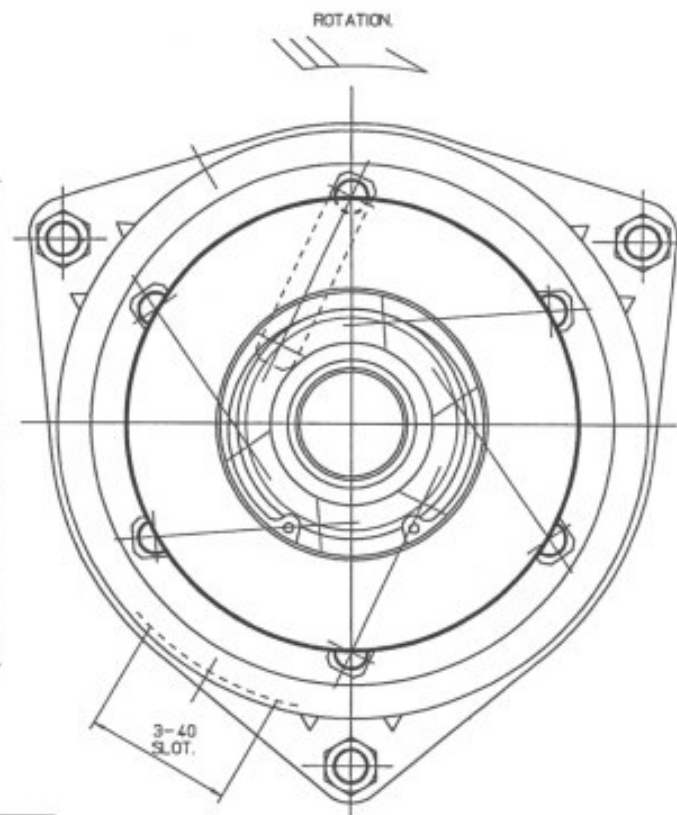
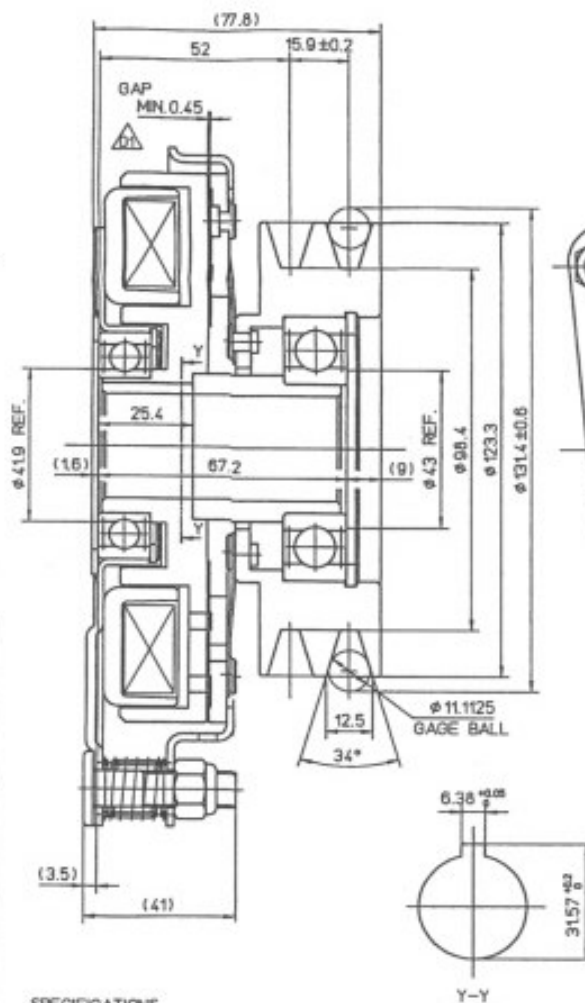
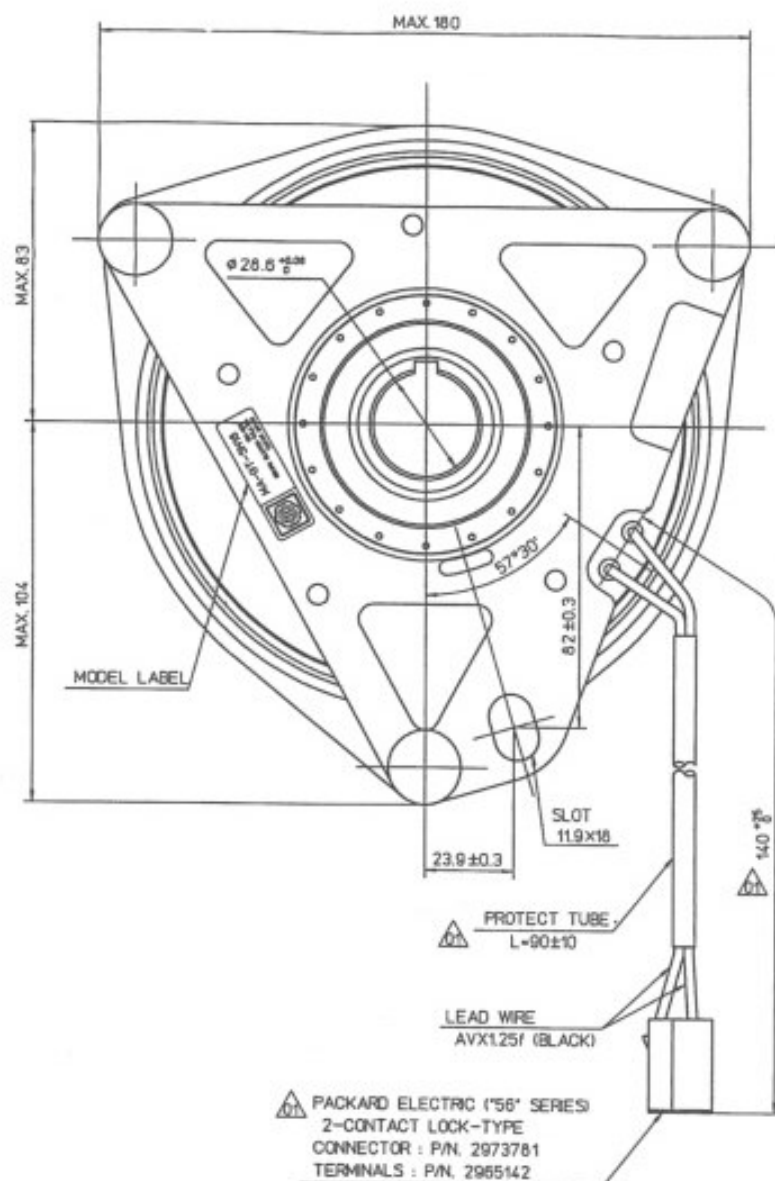




NOTES

1. Airgaps must be adjusted when coilsprings and airgap adjustment nuts are incorporated into the clutch/brake of the assembly.
2. Friction surface treatment: (Rotor)
Coating treatment (Block)

SPECIFICATIONS

EXCITING VOLTAGE	D.C. 12 V
POWER CONSUMPTION	MAX. 50 W
STATIC CLUTCH TORQUE	149 N·m (110 F·lb)
STATIC BRAKE TORQUE	3 N·m (2.2 F·lb)

(COPPER COIL)

- 注意
1. コイルスプリング、ナットは組立時に調整し、ギャップ調整を要すること。
 2. ローター摩擦面コーティングは必要。
 3. エアーギャップ調整ナット組立時は、0.45~0.7mmの間隔とし、且つ、6V以下にて吸引のこと。
 4. クラッチを吸引し、ブレーキを回転させた時に摩擦音ありのこと。
(警告音の場合、エアーギャップを大きくし再確認のこと。但し、3項は満足すること。

SURFACE ROUGHNESS UNLESS OTHERWISE SPECIFIED	GENERAL TOLERANCE FOR CLASS N	WORKING PROCESS	APPROVED BY: M. Moejima	DATE: 01/05/1998	SHEET: A2
1/25	RANGE: 0.5 0.1	MATERIAL	CHECKED BY: <i>[Signature]</i>	DATE: 01/05/1998	SCALE: 1/1
1/50	6 30 0.2	MATERIAL	DESIGNED BY: <i>[Signature]</i>	DATE: 01/05/1998	
1/100	30 100 0.3	MATERIAL	DRAWN BY: <i>[Signature]</i>	DATE: 01/05/1998	
1/200	100 300 0.5	MATERIAL	CUSTOMER		
1/400	300 600 0.8	MATERIAL	MODEL		
1/800	600 1200 1.0	MATERIAL	MA-GT-SN18		
1/1600	1200 2400 1.5	MATERIAL	ASSY NO		
1/3200	2400 4800 2.0	MATERIAL	NAME		
1/6400	4800 9600 3.0	MATERIAL	MAGNETIC CLUTCH & BRAKE		
1/12800	9600 19200 4.0	MATERIAL	DATE		
1/25600	19200 38400 5.0	MATERIAL	52164600		
1/51200	38400 76800 6.0	MATERIAL	OGURA CLUTCH Co.LTD.		
1/102400	76800 153600 7.0	MATERIAL			
1/204800	153600 307200 8.0	MATERIAL			
1/409600	307200 614400 9.0	MATERIAL			
1/819200	614400 1228800 10.0	MATERIAL			
1/1638400	1228800 2457600 11.0	MATERIAL			
1/3276800	2457600 4915200 12.0	MATERIAL			
1/6553600	4915200 9830400 13.0	MATERIAL			
1/13107200	9830400 19660800 14.0	MATERIAL			
1/26214400	19660800 39321600 15.0	MATERIAL			
1/52428800	39321600 78643200 16.0	MATERIAL			
1/104857600	78643200 157286400 17.0	MATERIAL			
1/209715200	157286400 314572800 18.0	MATERIAL			
1/419430400	314572800 629145600 19.0	MATERIAL			
1/838860800	629145600 1258291200 20.0	MATERIAL			
1/1677721600	1258291200 2516582400 21.0	MATERIAL			
1/3355443200	2516582400 5033164800 22.0	MATERIAL			
1/6710886400	5033164800 10066329600 23.0	MATERIAL			
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