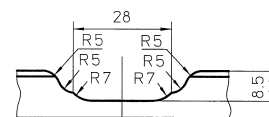



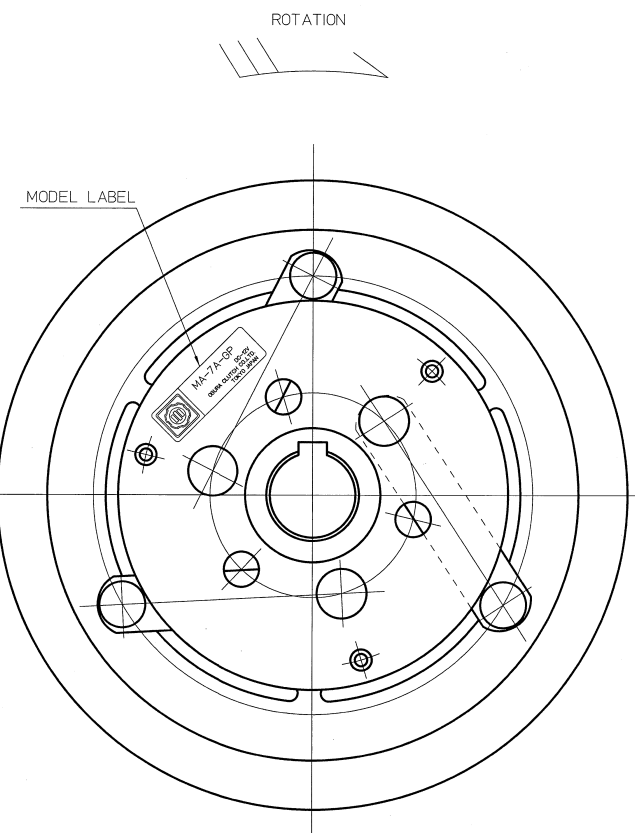
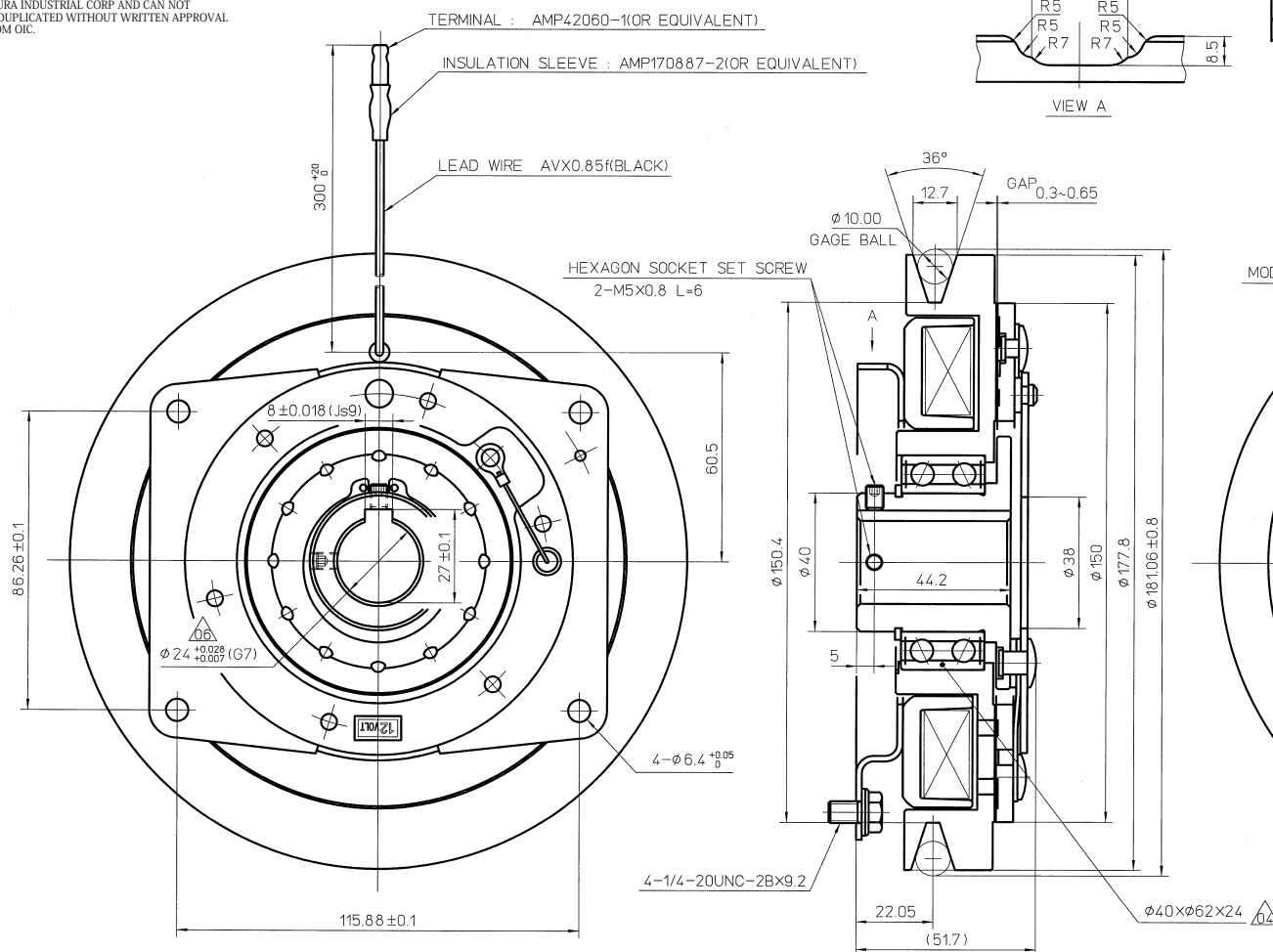


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VIEW A

REV	REVISION STATUS			NOTE	DATE	CHK BY	CHK BY
	9	Changed bearing notes.	(1)	9	Others	Mar.16.03	M.A. Y.H.
	9	Changed notes. (3MFZn5 was MFZn2-B)	(1)	2	Next assemble	Nov.25.03	N.S. Y.T.
	1	Changed tolerance (+0.028/+0.007(G7)) was +0.021(O/H7).	(1)	2	Next assemble	Jan.21.11	H.Y.



	Friction surface
Rotor assy	None-coated
Armature assy	None-coated

SPECIFICATIONS (at 20°C)


- | |
|---------------------------------|
| 1. EXCITING VOLTAGE : D.C.12 V |
| 2. STATIC TORQUE |
| INITIAL : 39 N·m |
| AFTER BURNISHING : 101 N·m |
| 3. POWER CONSUMPTION : MAX.47 W |
| 4. ROTATION : C.W. |

(COPPER COIL)

NOTES

SURFACE TREATMENT :
BLACK PAINTING (CATHODIC ELECTRO-DEPOSITION)
EXCEPT FOLLOWING PARTS
FRICTION SURFACE
RIVET (3MFZn5)
HUB INNER DIA.
FIELD CORE COIL ASSY (3MFZn8)

0.5

SURFACE ROUGHNESS UNLESS OTHERWISE SPECIFIED	GENERAL TOLERANCE FOR CLASS 1		WORKING PROCESS		APPROVED BY <i>A. Luethcke</i>	DATE <i>Aug 10 1998</i>	SIZE <i>A2</i>
	RANGE				CHECKED BY <i>A. Buongiorno</i>	DATE <i>Aug 10 1998</i>	SCALE <i>1</i>
	TOL.		MATERIAL		DRAWN BY <i>A. Luethcke</i>	DATE <i>Aug 10 1998</i>	<i>1</i>
			MATERIAL CODE		CUSTOMER EX		
▽ 50S	OVER 0.5	6 ± 0.1			MODEL	MA-7A-GP	
▽ 25S	6 30	0.2			ASSY NO		
▽ 15S	30 120	0.3			NAME		
▽ 7S	120 315	0.5			DWG NO	52149100 06	
▽ 3S	315 1000	0.8					
HISTORY	52149100 06		PARTS COUNT 5913100000				
ISSUE NO	PLANT	2	OOURA CLUTCH Co.LTD.				
ISSUE DATE							