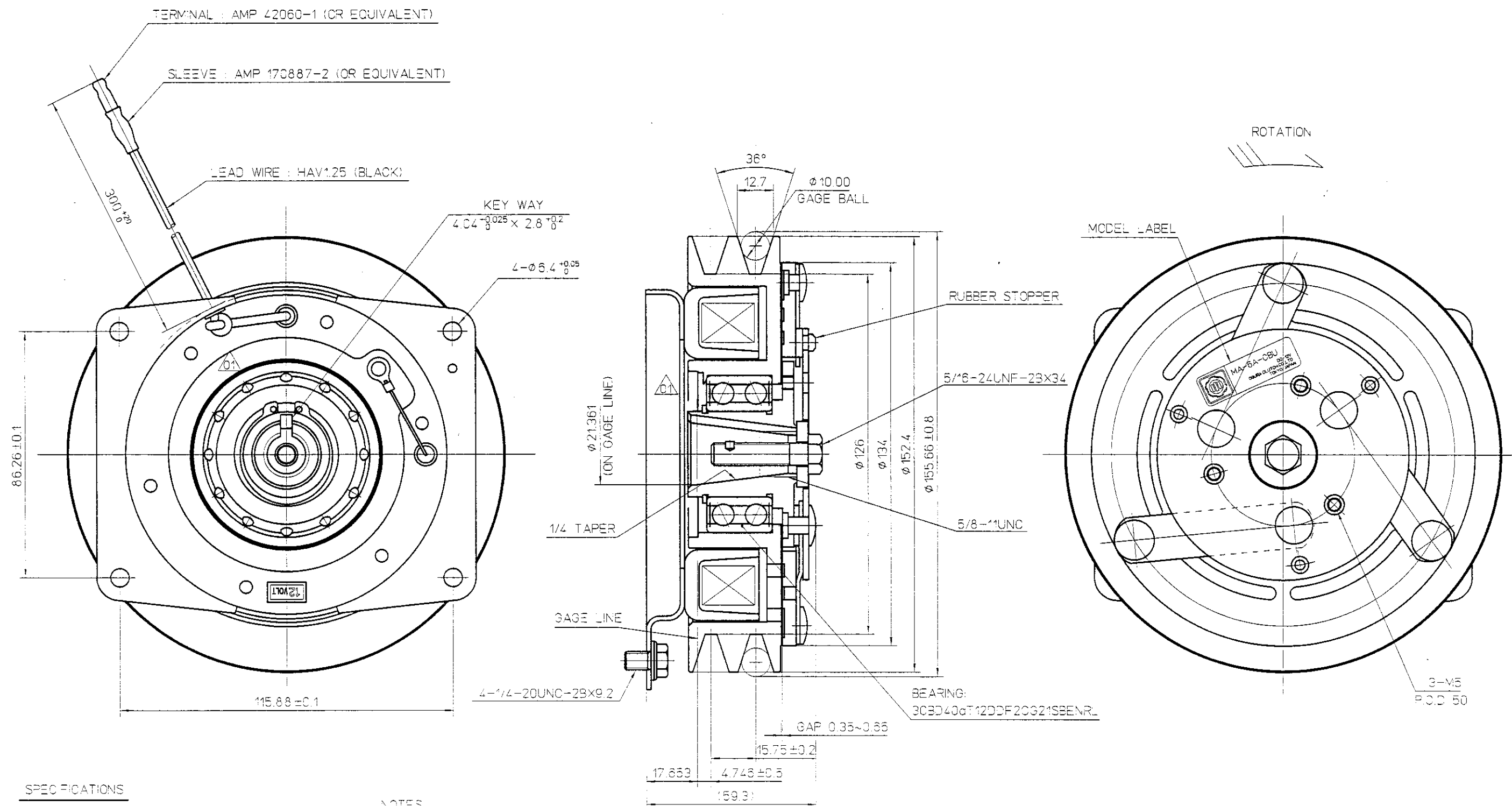


REV	REVISION STATUS	NOTE	DATE	CHK	BY
1	5	Delete retaining rings Change form	(2)	2	Next assemble
			Mar 10 03	SS	K.B.



SPECIFICATIONS

1. EXCITING VOLTAGE : D.C.12 V
2. STATIC TORQUE
INITIAL : 39 N·m (4.0 kgf·m)
AFTER BURNISHING : 108 N·m (11 kgf·m)
3. POWER CONSUMPTION : MAX.47 W
4. ROTATION : C.W.

NOTES

- SURFACE TREATMENT :
- BLACK PAINTING (CATHODIC ELECTRO-DEPOSITION)
- EXCEPT FOLLOWING PARTS
- FRICTION SURFACE
- RVET (MFZn2-B)
- HUB INNER DIA.
- FIELD CORE COIL ASSY (MFZn3)

SURFACE ROUGHNESS UNLESS OTHERWISE SPECIFIED	GENERAL TOLERANCE FOR CLASS 14	WORKING PROCESS	APPROVED BY MGB/MMA	DATE Nov 23 1997	SIZE A2
RANGE	RANGE		CHECKED BY M. Kishimoto	DATE Nov 23 1997	SCALE 1
▽ V/S05	0.5 TO 0.6 ± 0.1	MATERIAL	DESIGNED BY S. Sudo	DATE Nov 13 1997	1
▽ V/S25	8 TO 30 ± 0.2	MATERIAL CODE	DRAWN BY S. Sudo	DATE Nov 13 1997	
▽ V/S63	30 TO 120 ± 0.3	MATERIAL SIZE	CUSTOMER BUTLER		
▽ V/S125	120 TO 315 ± 0.5	HEAT TREAT	MODEL MA-6A-CBU		
▽ V/S250	315 TO 1000 ± 0.8	HEAT TREAT	ASSY NO		
HISTORY	52062700	SURFACE TREAT	NAME		
ISSUE NO	PLANT 2	PARTS CODE	5213100000	NAME MAGNETIC CLUTCH	
ISSUE DATE		OGURA CLUTCH Co.LTD.	52062700	DWG NO	