



1. EXCITING VOLTAGE : D.C.12 V
2. POWER CONSUMPTION : MAX.45 W
3. STATIC TORQUE (FINAL)
75 FT · LB (101 N · m)

BLACK PAINTING (CATHODIC ELECTRO-DEPOSITION)
EXCEPT FOLLOWING PARTS
ARMATURE FRICTION SURFACE
RVET (MFZn2-B)
HUB INNER DIA.
FIELD CORE COIL ASSY (MFZn3)

SURFACE ROUGHNESS UNLESS OTHERWISE SPECIFIED		GENERAL TOLERANCE FOR CLASS M		WORKING PROCESS		APPROVED BY <i>[Signature]</i> DATE <i>Aug 25 '97</i> SCALE <i>A2</i>	
RANGE		TOL		SUBCONTRACT PRICES MAY BEG. UNLESS NOTED		DESIGNED BY <i>[Signature]</i> DATE <i>Aug 27 '97</i> SCALE <i>1</i>	
Ø	505	0.5	0.1	MATERIAL		DRAWN BY <i>[Signature]</i> DATE <i>Aug 25 '97</i>	
170	25.5	0	0.2	MATERIAL		CUSTOMER	
1000	65	0	0.3	MATERIAL		MODEL	
10000	35	100	0.5	HEAT TREAT		MA-7 3/8A-2GB	
100000	0.85	215	0.8	SURFACE TREAT		ASSY NO	
HISTORY		PLANT		PARTS CODE		NAME	
ISSUE NO		2		5913100000		MAGNETIC CLUTCH	
SOURCE DATE		COORA CLUTCH Co.LTD.		DRAWN BY		5204410000	