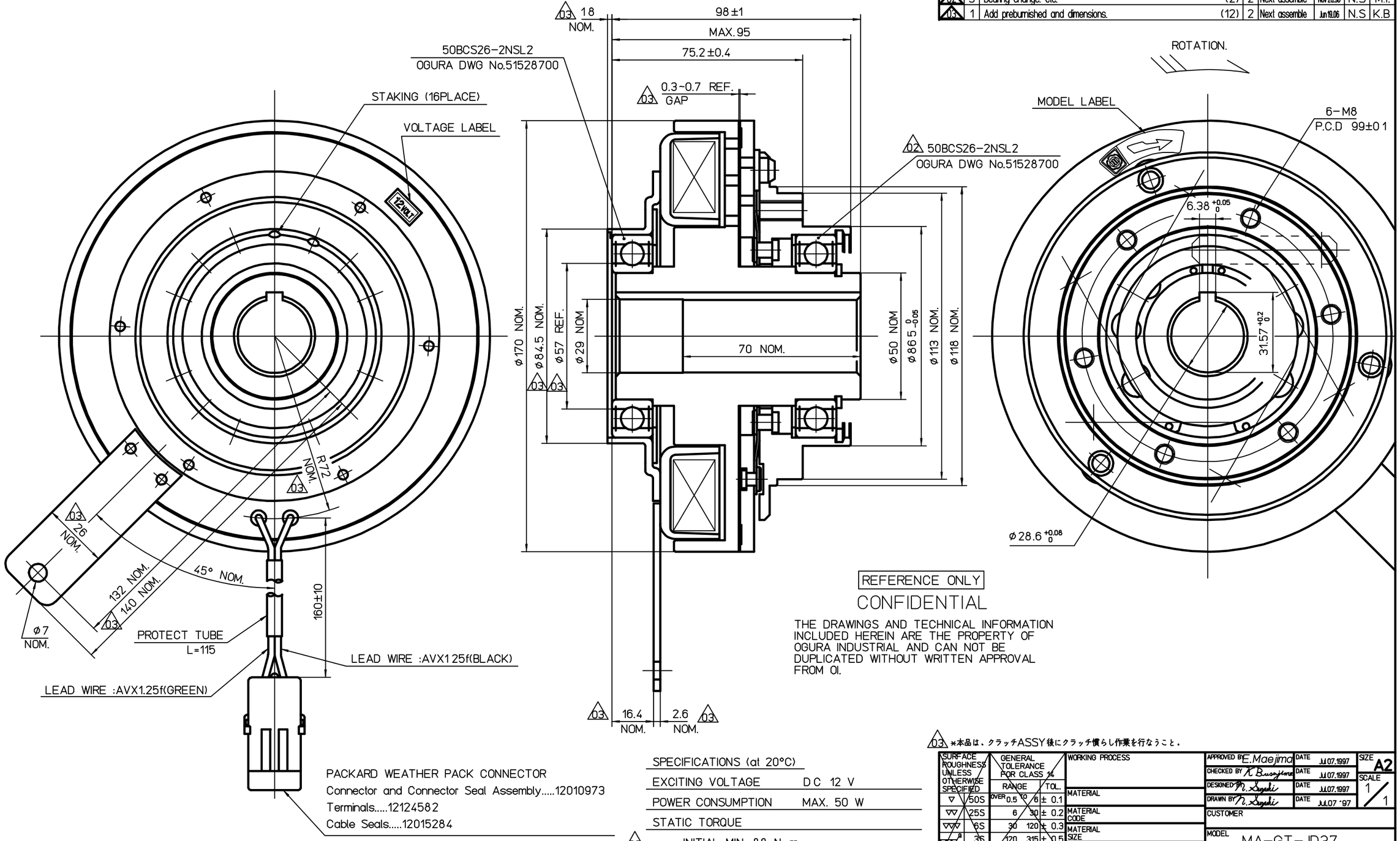
REV		REVISION STATUS		NOTE		DATE	CHG BY	CHK BY
01	5	Rotor Friction Surface with E-coat.	(1)	2	Next assemble	Mar.17.98	S.O	M.I.
02	5	Bearing change. etc.	(2)	2	Next assemble	Nov.20.98	N.S	M.I.
03	1	Add preburnished and dimensions.	(12)	2	Next assemble	Jun.19.06	N.S	K.B



SPECIFICATIONS (at 20°C)

EXCITING VOLTAGE	DC 12 V
POWER CONSUMPTION	MAX. 50 W
STATIC TORQUE	
03 INITIAL MIN. 88 N·m	
03 PREBURNISHED (at OGURA) MIN. 190 N·m	
FINAL NOMINAL 330 N·m	
	(COPPER COIL)

03 ※本品は、クラッチASSY後にクラッチ慣らし作業を行なうこと。

SURFACE ROUGHNESS UNLESS OTHERWISE SPECIFIED		GENERAL TOLERANCE FOR CLASS 1		
		RANGE OVER	TO	TOL.
▽	50S	0.5	6	± 0.1
▽▽	25S	6	30	± 0.2
▽▽▽	6S	30	120	± 0.3
▽▽▽▽	3S	120	315	± 0.5
▽▽▽▽	0.8S	315	1000	± 0.8

HISTORY	52035500 03
ISSUE NO	PLANT 2
ISSUE DATE	
WORKING PROCESS	
MATERIAL	
MATERIAL CODE	
MATERIAL SIZE	
HEAT TRTM	0
SURFACE TRTM	0
PARTS CODE	5913100000
	OGURA CLUTCH Co.,LTD.

APPROVED BY E.Maejima	DATE Jul.07.1997	SIZE	A2
CHECKED BY R.Bunajima	DATE Jul.07.1997	SCALE	1/1
DESIGNED BY R.Sugaki	DATE Jul.07.1997		
DRAWN BY R.Sugaki	DATE Jul.07 '97		
CUSTOMER			
MODEL	MA-GT-JD37		
ASSY NO			
NAME	MAGNETIC CLUTCH		
DWG NO	52035500 03		