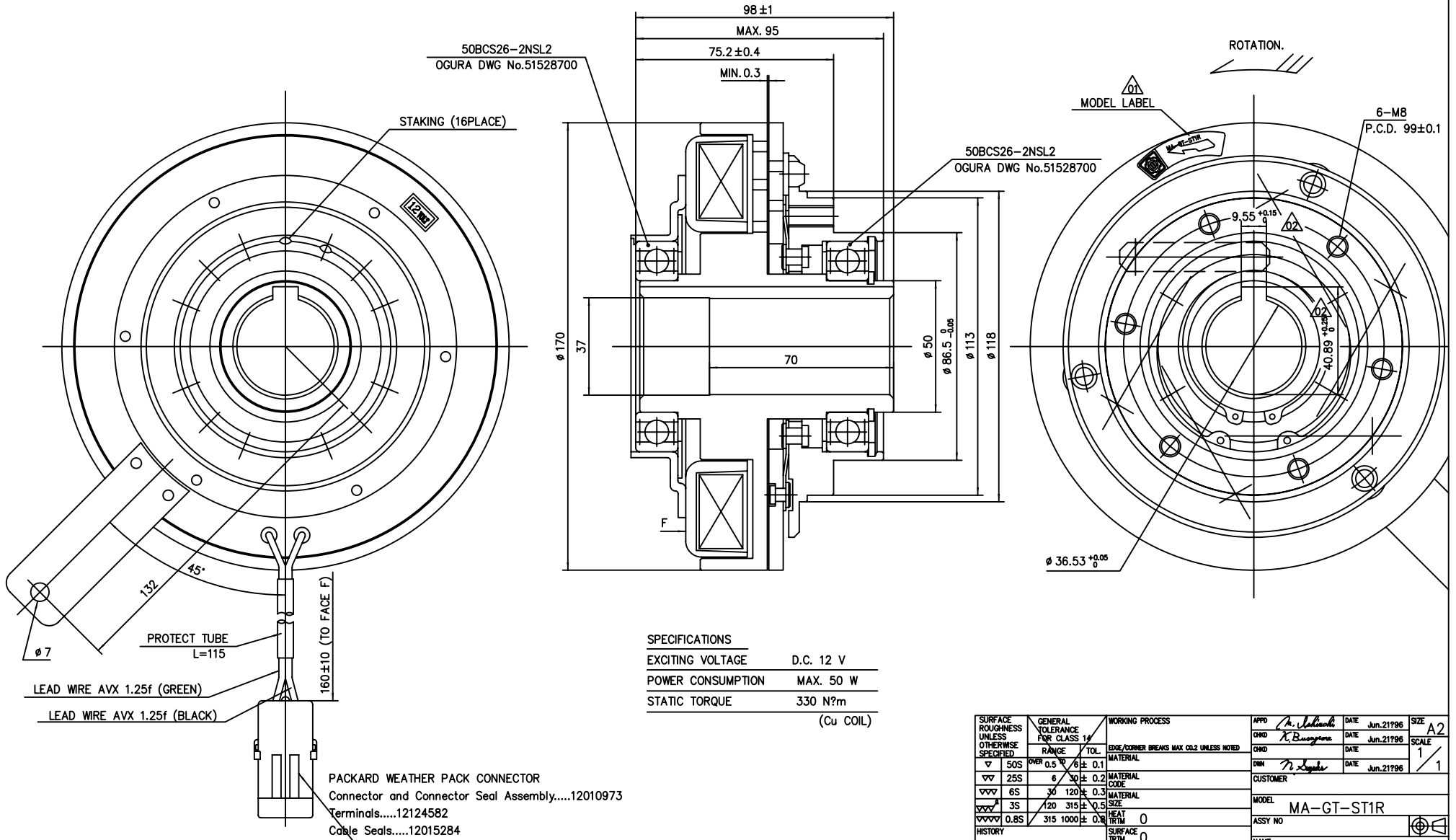


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REV	REVISION STATUS	NOTE	DATE	CHK BY	BY
1	Change key size and model label.	(3)	5 After 97.06.	Mr.12797	N.S
2	Change key size.	(2)	5 After 97.06.	Apr.04997	N.S



SURFACE ROUGHNESS UNLESS OTHERWISE SPECIFIED	GENERAL TOLERANCE FOR CLASS 14	WORKING PROCESS	APPRO CHKD OWN	DATE Jun.21796	SIZE A2
▽ 50S	RANGE 0.5 ± 0.1	EDGE/CORNER BREAKS MAX COL2 UNLESS NOTED	CHKD OWN	DATE Jun.21796	SCALE 1/1
▽ 25S	6 ± 0.2	MATERIAL	CHKD OWN	DATE Jun.21796	
▽ 6S	30 120 ± 0.3	MATERIAL			
▽ 3S	120 315 ± 0.5	SIZE			
▽ 0.8S	315 1000 ± 0.8	HEAT TRTM			
HISTORY	SURFACE TRTM				
ISSUE NO	PLANT	PARTS CODE	NAME	MODEL	MA-GT-ST1R
ISSUE DATE	2	5913100000	ASSY NO	NAME	MAGNETIC CLUTCH
		OGURA CLUTCH Co.,LTD.	DWG NO	51941900	SHT. /