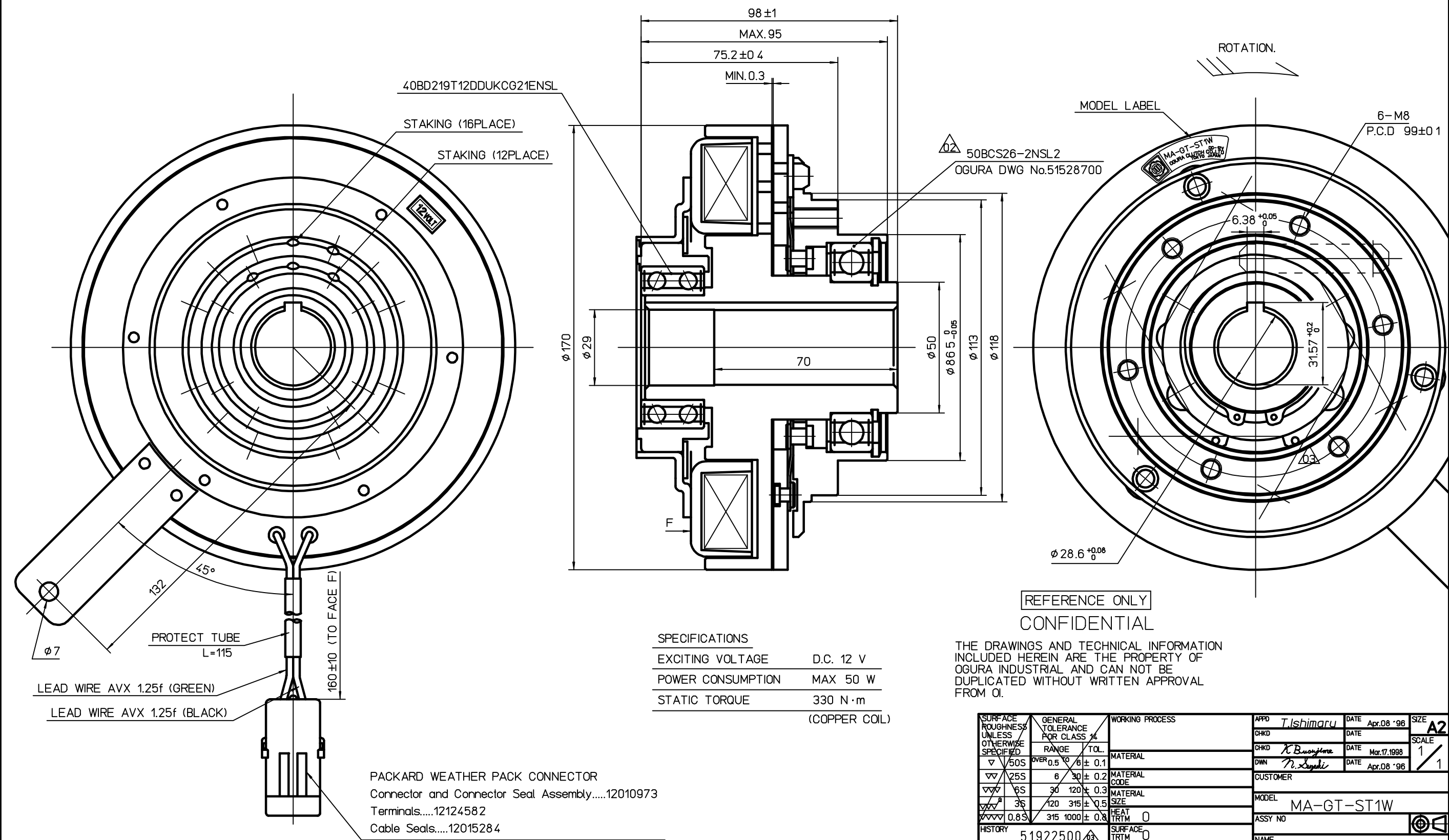


REV	REVISION STATUS		NOTE	DATE	CHG BY	CHK BY		
01	5	Rotor Friction Surface with E-coat	(1)	2	Next assemble	Mar.17.98	S.O	M.I.
02	5	Bearing change. etc.	(2)	2	Next assemble	Nov.20.98	N.S	M.I.
03	6	Change snap ring.	(1)	2	Next assemble	Jan.09.04	S.S	K.B



SURFACE ROUGHNESS UNLESS OTHERWISE SPECIFIED	GENERAL TOLERANCE FOR CLASS 14		WORKING PROCESS		APPD <i>T.Ishimaru</i>	DATE Apr.08 '96	SIZE A2
	RANGE TOL.		MATERIAL		CHKD	DATE	SCALE
	▽ 50S OVER 0.5 TO 6 ± 0.1		MATERIAL CODE		CHKD <i>K.Bueyama</i>	DATE Mar.17.1998	1 / 1
	▽ 25S 6 30 ± 0.2		MATERIAL SIZE		DWN <i>N.Lyaki</i>	DATE Apr.08 '96	
	▽ 6S 30 120 ± 0.3		HEAT TRTMT 0		CUSTOMER		
▽ 3S 120 315 ± 0.5			SURFACE TRTMT 0		MODEL MA-GT-ST1W		
▽ 0.8S 315 1000 ± 0.8			PARTS CODE 5913100000		ASSY NO 		
HISTORY 51922500 		PLANT 2		NAME MAGNETIC CLUTCH			
ISSUE NO		ISSUE DATE		DWG NO 51922500 			
				OGURA CLUTCH Co.,LTD.			