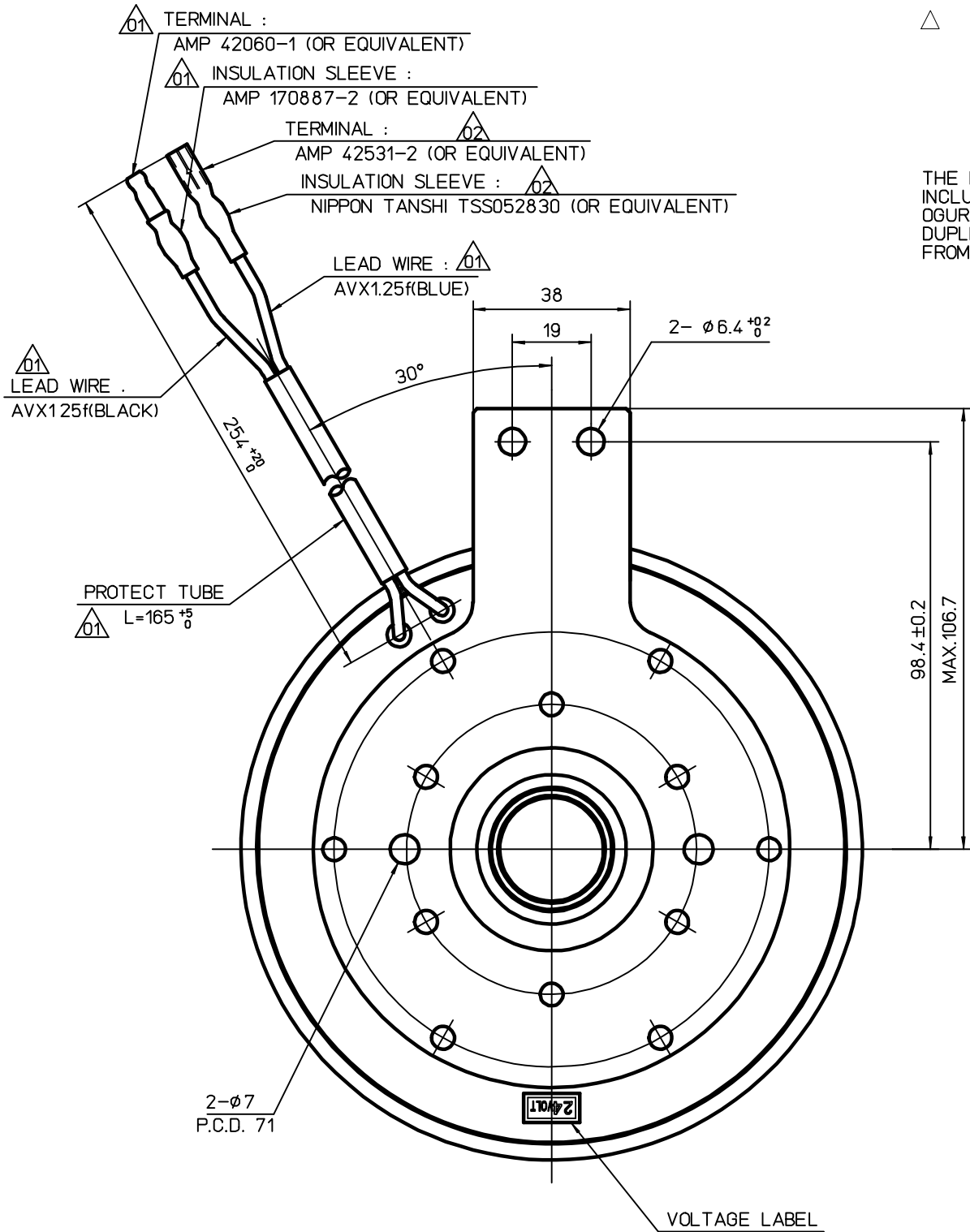


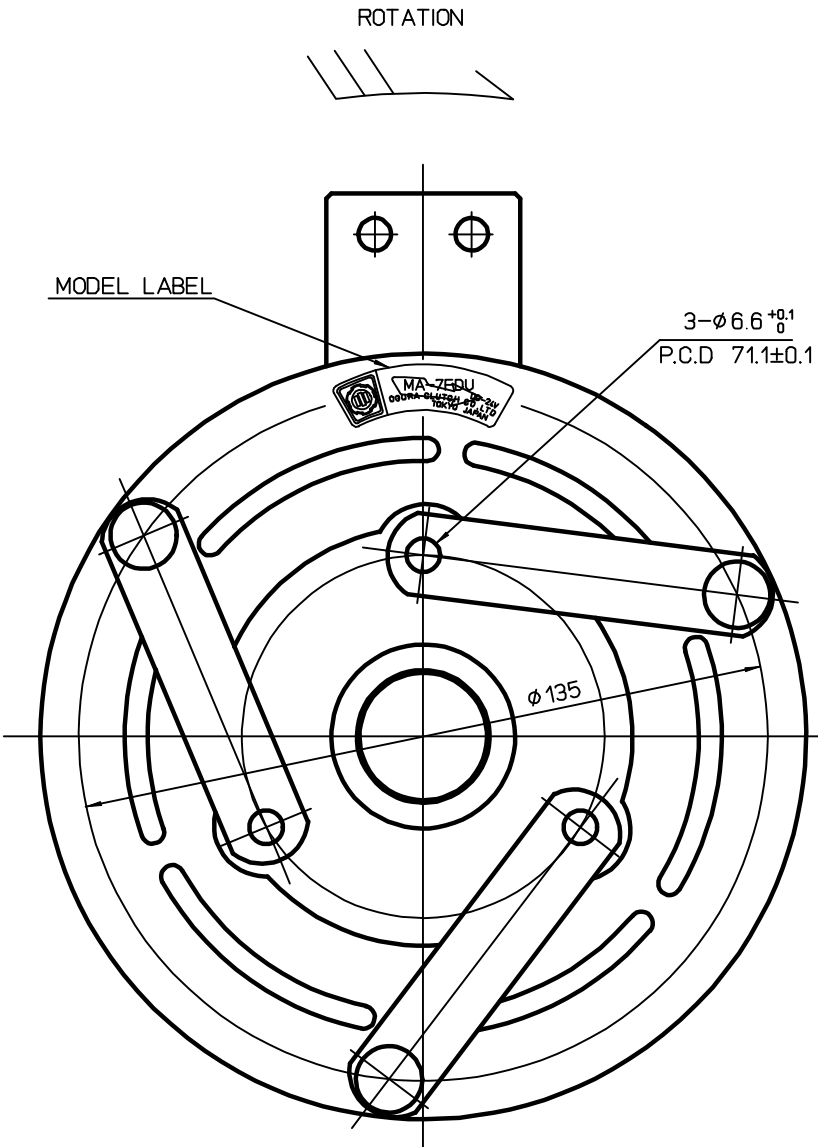
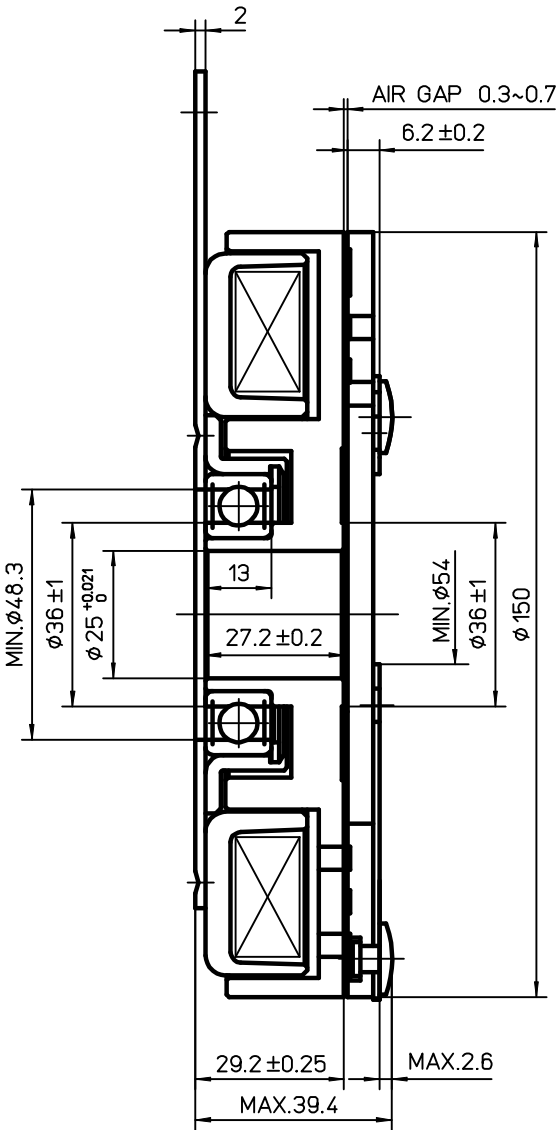
REV	REVISION STATUS		NOTE	DATE	CHG BY	CHK BY
01	1	Change terminal and tube, etc.	(5)	5 After 97.04.	Feb.24 '97	N.S K.B.
02	1	Change terminal and sleeve . Add initial torque.	(3)	2 Next assemble	Mar.02 06	S.S K.B.



△

REFERENCE ONLY
CONFIDENTIAL

THE DRAWINGS AND TECHNICAL INFORMATION INCLUDED HEREIN ARE THE PROPERTY OF OGURA INDUSTRIAL AND CAN NOT BE DUPLICATED WITHOUT WRITTEN APPROVAL FROM OI



	Friction surface
Field rotor assy	None-coated
Armature assy	None-coated

SPECIFICATIONS (at20°C)

EXCITING VOLTAGE	D.C. 24 V
POWER CONSUMPTION	MAX. 45.6 W
STATIC TORQUE	149 N·m (110 lbw·ft)
	△02 INITIAL MIN. 39 Nm
	FINAL MIN. 149 Nm

SURFACE ROUGHNESS UNLESS OTHERWISE SPECIFIED	GENERAL TOLERANCE FOR CLASS 14	WORKING PROCESS	APPD E.Maejima	DATE Mar.30 '95	SIZE A2
▽ 50S	RANGE 0.5 TO 6 ± 0.1	TOL.	CHKD T.Ishimaru	DATE Mar.30 '95	SCALE 1
▽ 25S	6 30 ± 0.2	MATERIAL	CHKD H.Yoshihara	DATE Mar.30 '95	1
▽ 6S	30 120 ± 0.3	MATERIAL CODE	DWN N.Sugita	DATE Mar.30 '95	
▽ 3S	120 315 ± 0.5	MATERIAL SIZE	CUSTOMER DUROTECH		
▽ 0.8S	315 1000 ± 0.8	HEAT TRTMT 0	MODEL MA-7FDU-2		
HISTORY 51810500	SURFACE TRTMT 0	ASSY NO	NAME MAGNETIC CLUTCH		
ISSUE NO	PLANT 2	PARTS CODE 5913200000	DWG NO		
ISSUE DATE		OGURA CLUTCH Co.,LTD.	51810500		