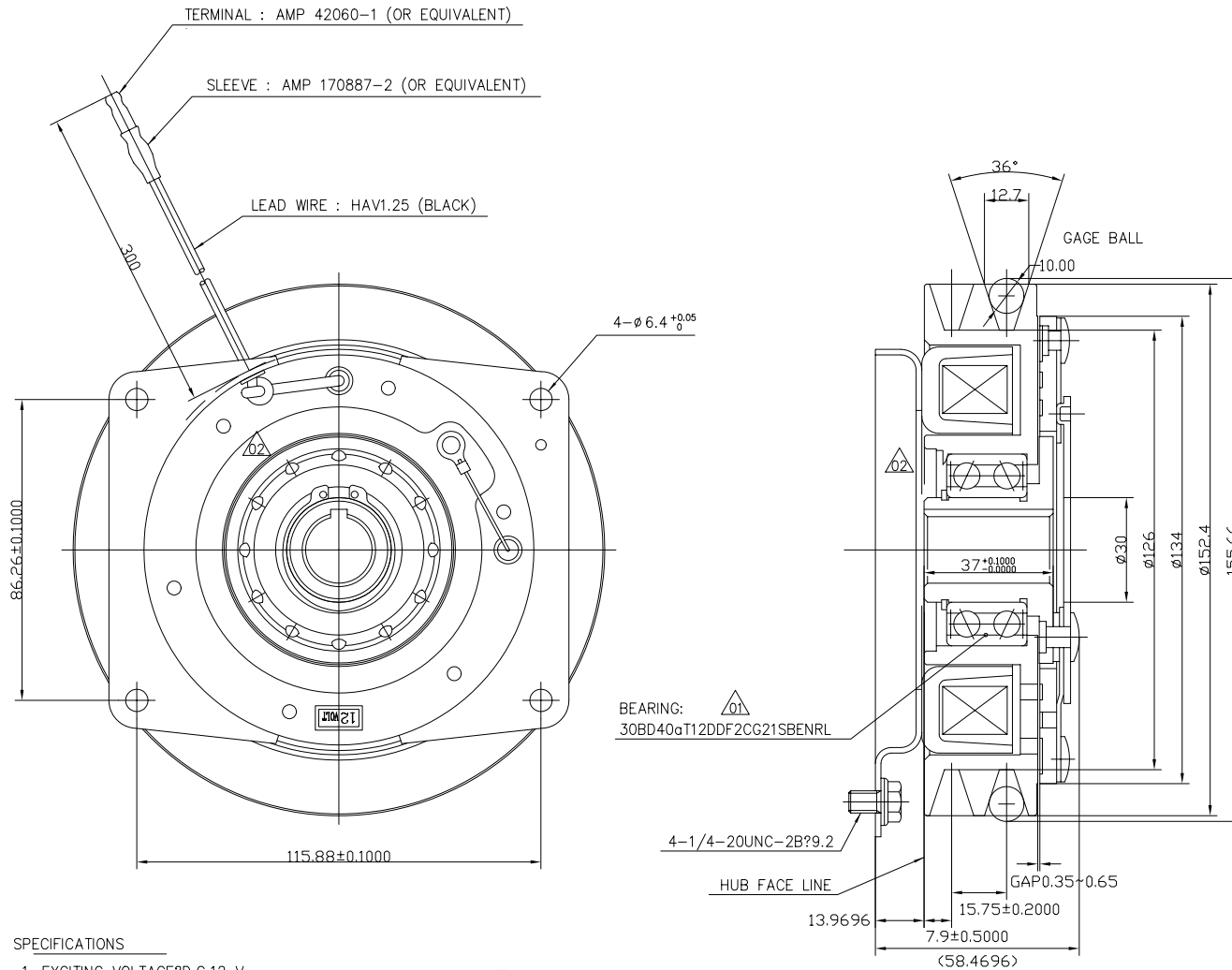


REV	REVISION STATUS			NOTE	DATE	CHK	BY	CHK	BY
01	5	Change Ball Bearing. Add Torque. etc.	(5)	2	Next assemble	Jun.27.96	N.S.	K.B.	
02	5	Delete retaining rings. Change form. etc.	(3)	2	Next assemble	Mar.10.03	S.S.		

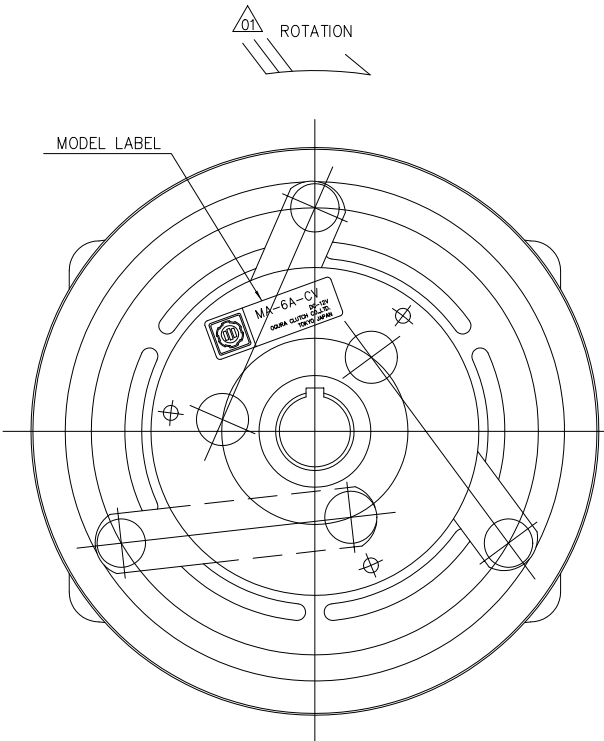


SPECIFICATIONS

- EXCITING VOLTAGE?D.C.12 V
- STATIC TORQUE
INITIAL?39 N?m {4.0 kgfm}
AFTER BURNISHING?101 N?m {10 kgfm}
- POWER CONSUMPTION?MAX.40 W
- ROTATION?C.W.

NOTES

- SURFACE TREATMENT :
BLACK PAINTING (CATHODIC ELECTRO-DEPOSITION)
- EXCEPT FOLLOWING PARTS
- FRICTION SURFACE
- RIVET (MFZn2-B)
- HUB INNER DIA.
- FIELD CORE COIL ASSY (MFZn3)



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SURFACE ROUGHNESS UNLESS OTHERWISE SPECIFIED	GENERAL TOLERANCE FOR CLASS 14		WORKING PROCESS		APPD	E.Maejima	DATE	May.10.94	SIZE	A2
	RANGE		TOL.		CHKD	T.Ishimaru	DATE	May.10.94	SCALE	1 / 1
	▽ 50S OVER 0.5		6 ± 0.1		MATERIAL					
	▽▽ 25S 6		30 ± 0.2		MATERIAL CODE					
HISTORY	▽▽▽ 6S 30		120 ± 0.3		MATERIAL SIZE					
	▽▽▽ 3S 120		315 ± 0.5		HEAT TRTM	0				
	▽▽▽ 0.8S 315		1000 ± 0.8		SURFACE TRTM	0				
	51716600		2		PARTS CODE	5913100000				
ISSUE NO		PLANT		ISSUE DATE		NAME		MAGNETIC CLUTCH		
51716600		2		OGURA CLUTCH Co.,LTD.		DNG NO		51716600		
51716600		2		OGURA CLUTCH Co.,LTD.		51716600		SHT. /		