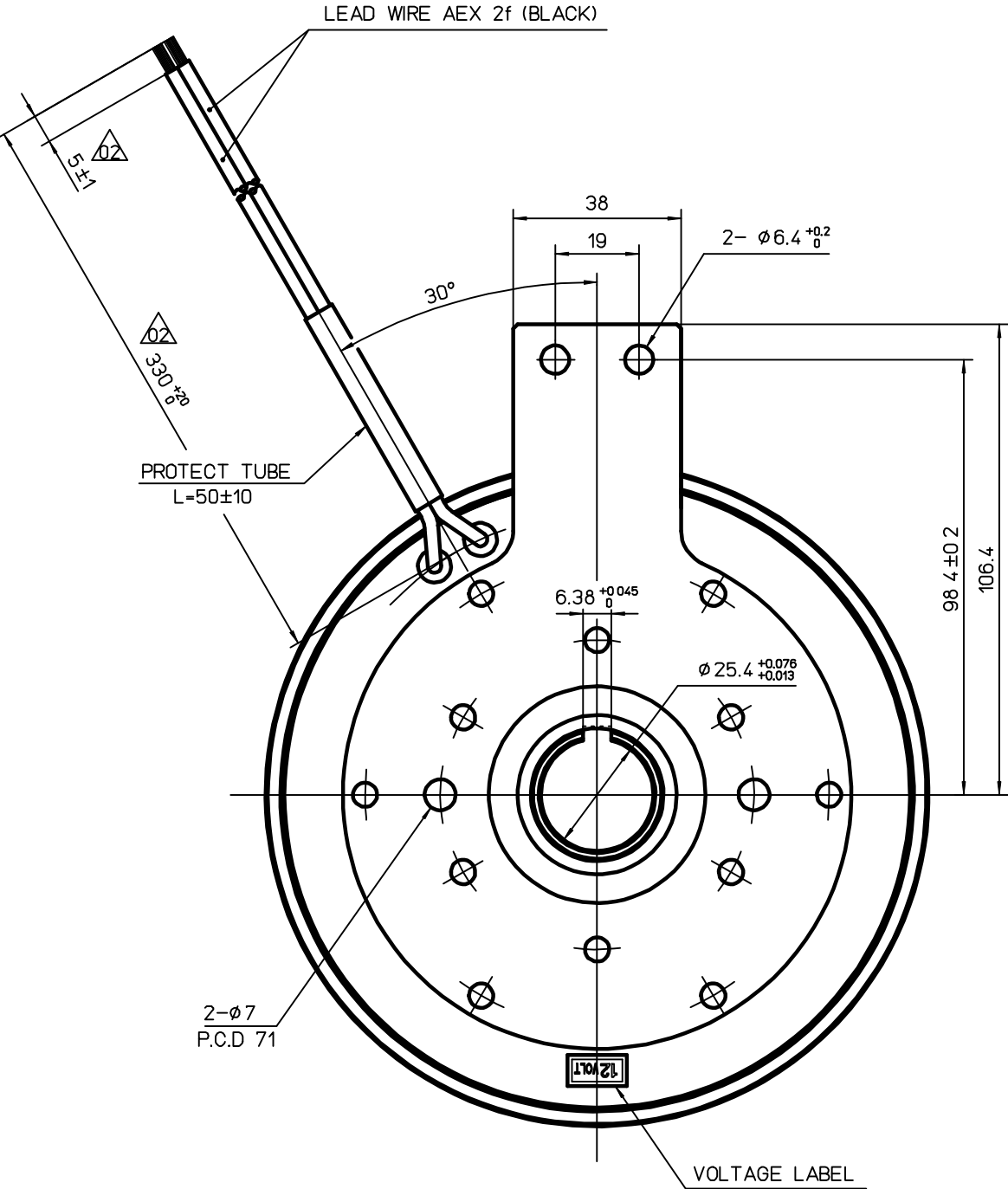
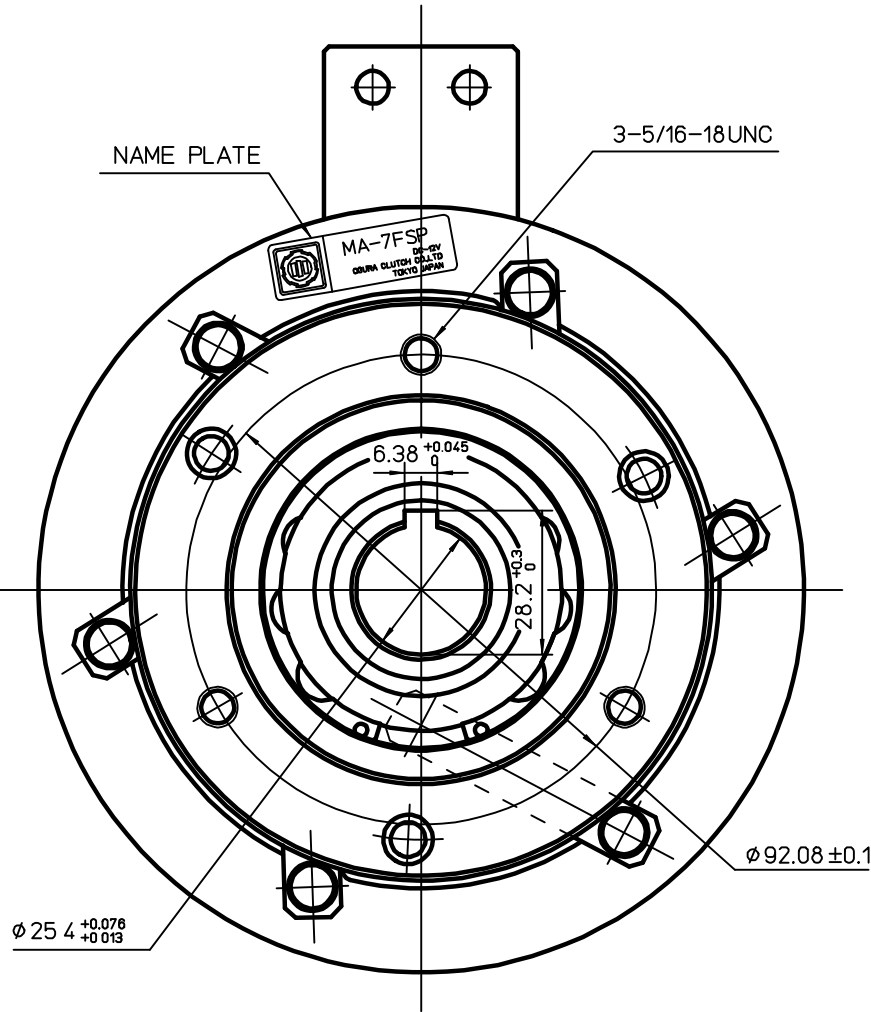
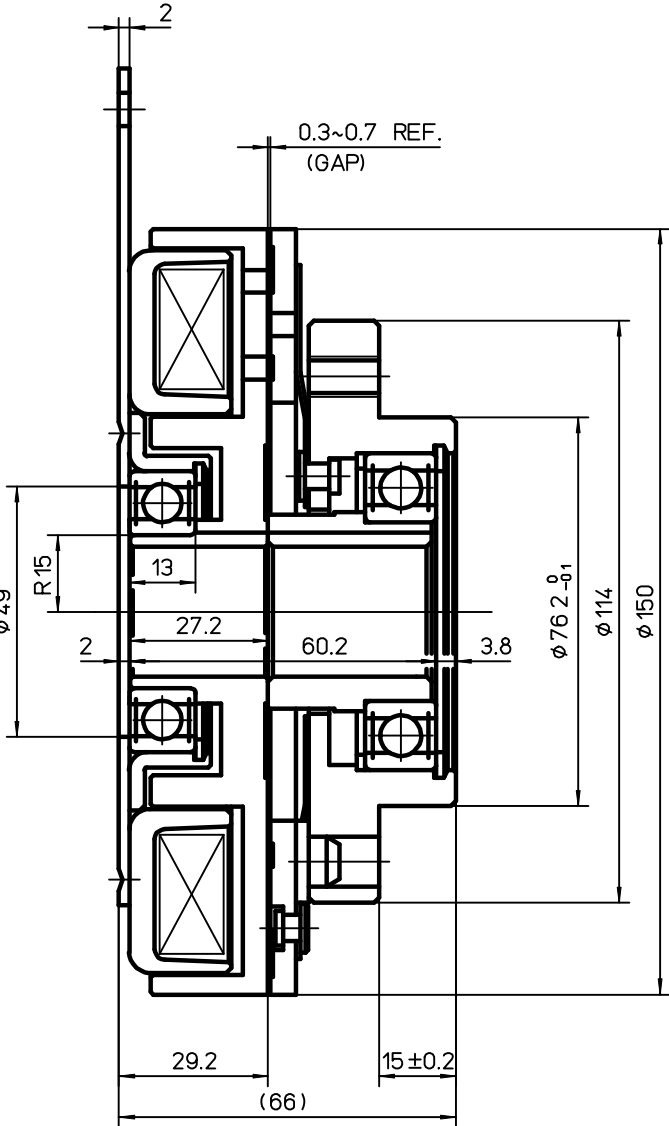


REV	REVISION STATUS	NOTE	DATE	CHG BY	CHK BY
9	Change Field Core Assy etc.	2	Next assemble	Sep29/93	N.S T.I.
1	330 was 450 and 100. Add torque.	(3) 2	Next assemble	Oct19/04	S.S K.B



REFERENCE ONLY
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SPECIFICATIONS (at20°C)			
EXCITING VOLTAGE	D.C.	12 V	
POWER CONSUMPTION	MAX	46.6 W	
STATIC TORQUE	INITIAL	39 Nm	
	FAINAL	149 Nm	

NOTES	
Surface Treatment Black painting (cathodic electro-deposition)	
Except following parts	
Friction surface	
Rivet (MFZn2-B)	
Hub inner DIA	
Field core coil assy (MFZn3)	

SURFACE ROUGHNESS UNLESS OTHERWISE SPECIFIED	GENERAL TOLERANCE FOR CLASS 14	WORKING PROCESS	APPROVED BY E.Maejima	DATE Feb.23.1993	SIZE A2
▽ 5.0S	RANGE 0.5 TO 6 ± 0.1	MATERIAL	CHECKED BY Ishimaru	DATE Feb.23.1993	SCALE 1/1
▽ 2.5S	6 30 ± 0.2	MATERIAL CODE	DESIGNED BY N.Syoshi	DATE Feb.23.1993	
▽ 1.25S	30 120 ± 0.3	MATERIAL SIZE	CUSTOMER EX		
▽ 0.8S	120 315 ± 0.5	HEAT TRTM 0	MODEL MA-7FSP		
	315 1000 ± 0.8	SURFACE TRTM 0	ASSY NO		
HISTORY 51560900	PLANT 2	PARTS CODE 5913100000	NAME MAGNETIC CLUTCH		
ISSUE NO		ISSUE DATE	OGURA CLUTCH Co.,LTD.	DWG NO 51560900	