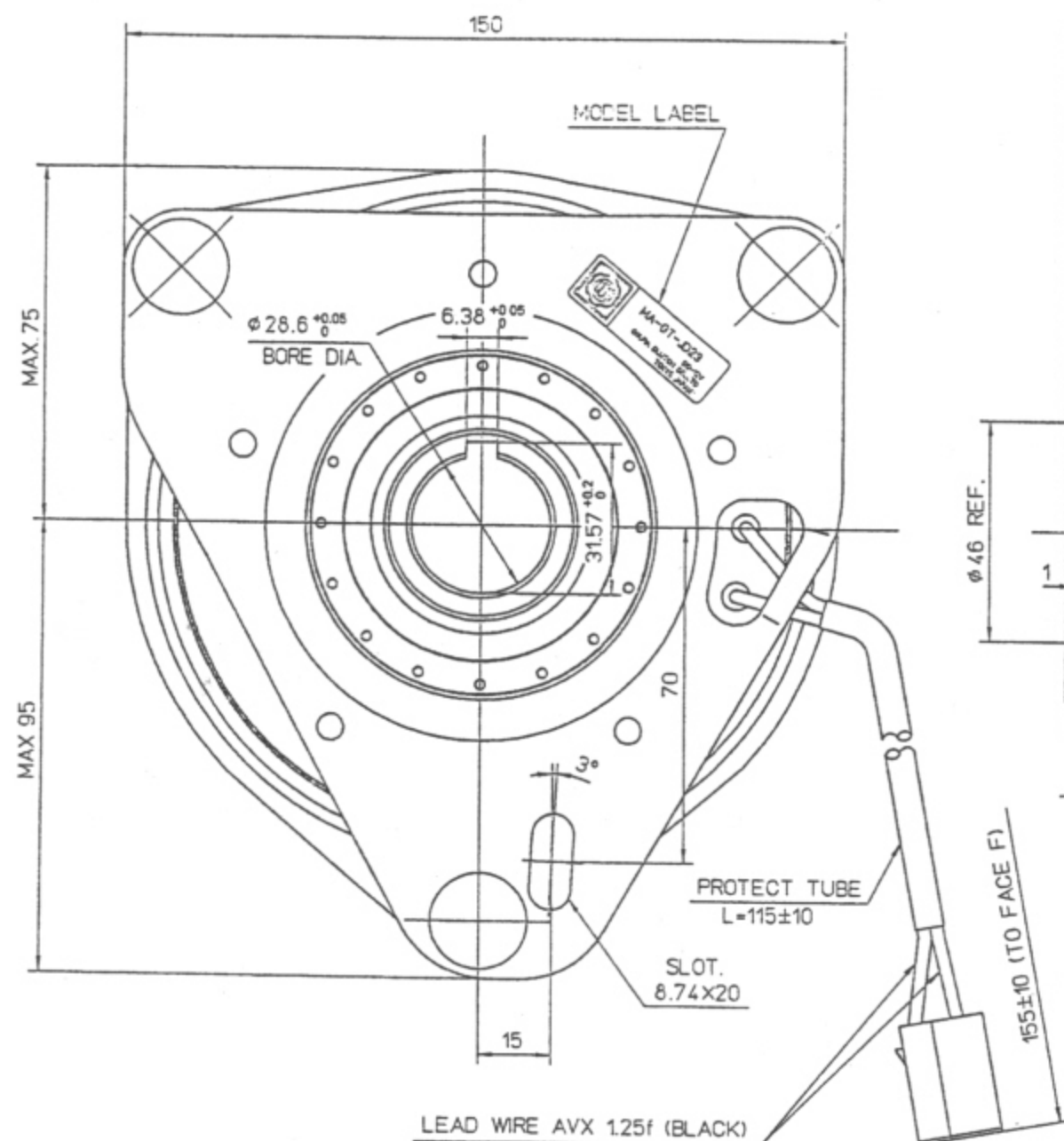
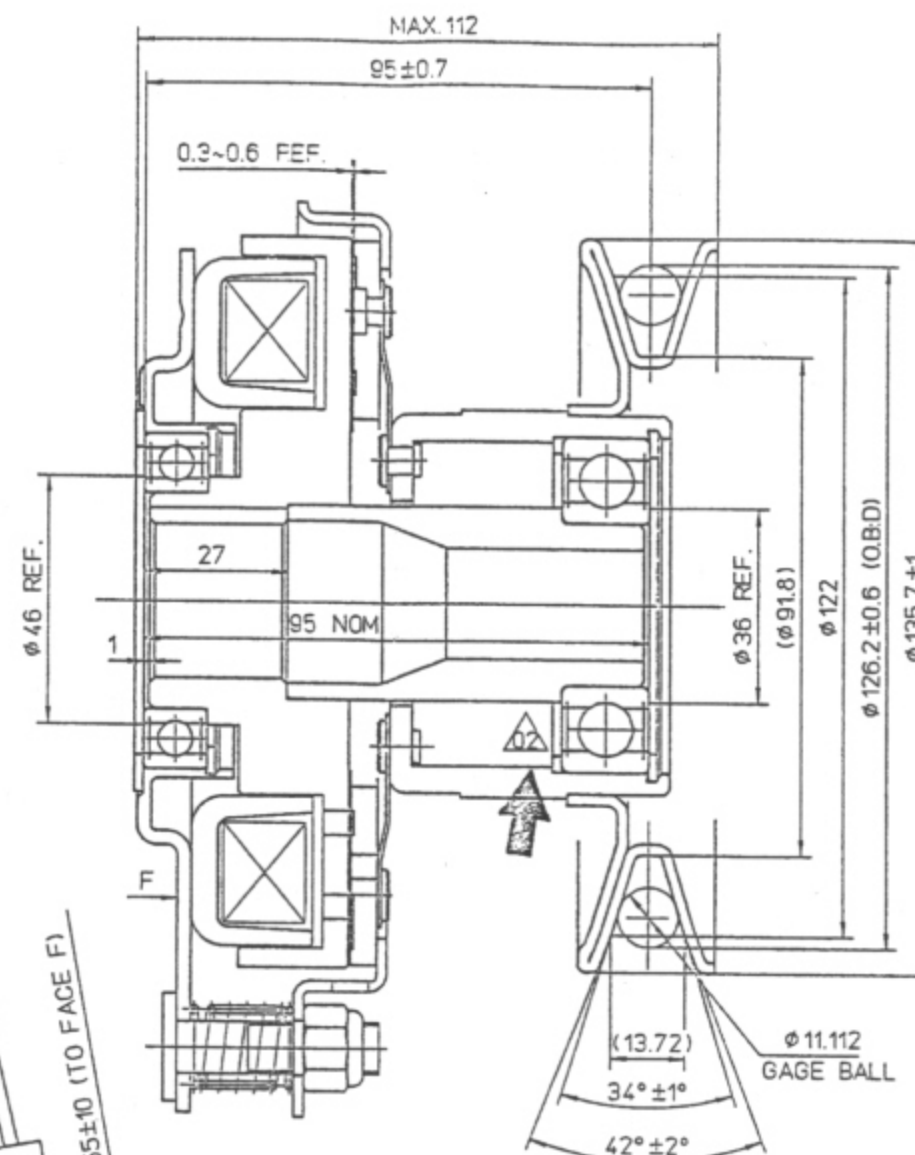


REV	REVISION STATUS	NOTE	DATE	CHK	BY
1	Surface treatment change etc.	(4) 2	Next assemble	May.08.98	N.S. M.
2	Beating change	(1) 2	Next assemble	May.20.98	N.S. M.



TERMINAL : PACKARD #2965142
HOUSING : PACKARD #2989597

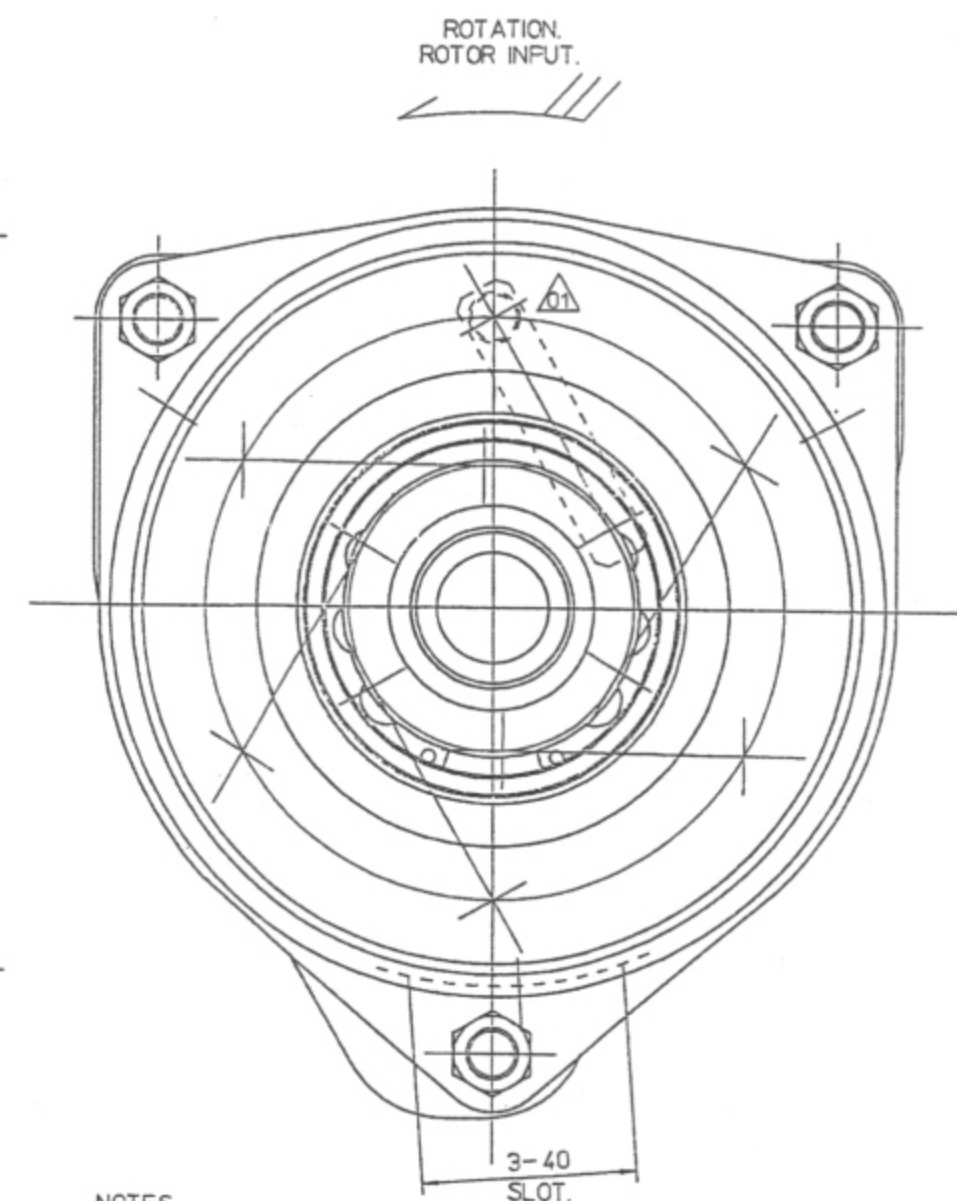
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SPECIFICATIONS

EXCITING VOLTAGE	D.C. 12 V
POWER CONSUMPTION	MAX. 50 W
STATIC CLUTCH TORQUE	118 N·m (87 Ft·lb)
STATIC BRAKE TORQUE	3 N·m (2.2 Ft·lb)
MIN PULL IN VOLTAGE	D.C. 8 V

(COPPER COIL)



NOTES

- Airgaps must be adjusted when coilsprings and airgap adjustment nuts are incorporated into the clutch/brake at the assembly.
- Friction surface treatment : (Rotor)
Coating treatment (Black)



注記

- コイルスプリング、ナットは組立時に装着し、ギャップ調整を実施すること。
- ローター摩擦面コーティング処理(黒)



縮小図
変更図

No.2 012

SURFACE ROUGHNESS UNLESS OTHERWISE SPECIFIED	GENERAL TOLERANCE FOR CLASS	WORKING PROCESS	APPROVED BY E.Maejima	DATE May.11.1998	SIZE A2
▽ 50S	RANGE 0.5 10 6 ± 0.1	MATERIAL	CHECKED BY N. Suzuki	DATE May.11.1998	SCALE 1
▽ 25S	6 30 ± 0.2	MATERIAL	DESIGNED BY N. Suzuki	DATE May.08.1998	1
▽ 6S	30 120 ± 0.3	MATERIAL	DRAWN BY N. Suzuki	DATE May.08.1998	1
▽ 3S	120 315 ± 0.5	MATERIAL	CUSTOMER		
▽ 0.8S	315 1000 ± 0.8	HEAT TRT 0	MODEL	MA-GT-JD23	
HISTORY	50950300	SURFACE TRT 0	ASSY NO		
ISSUE NO	PLANT 2	PARTS CODE 5913100000	NAME	MAGNETIC CLUTCH & BRAKE	
ISSUE DATE			DWG NO		ISIT