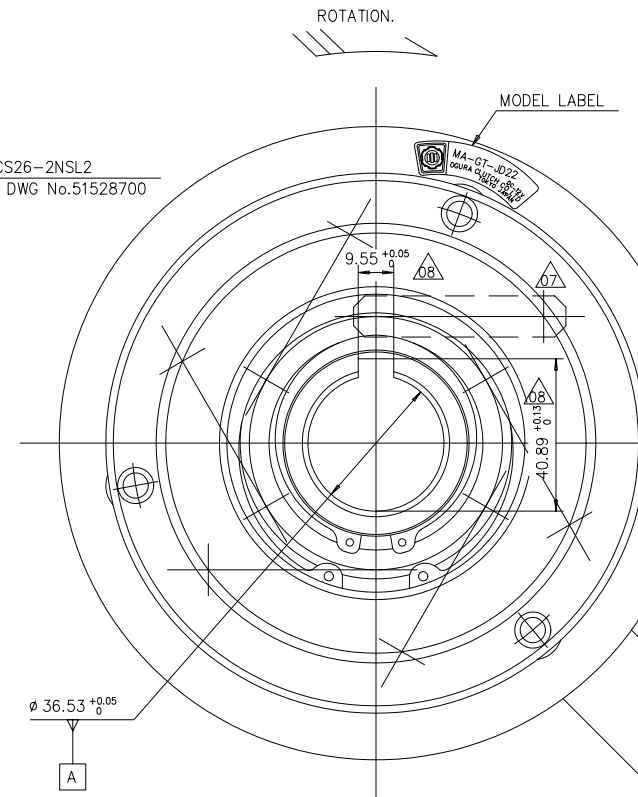
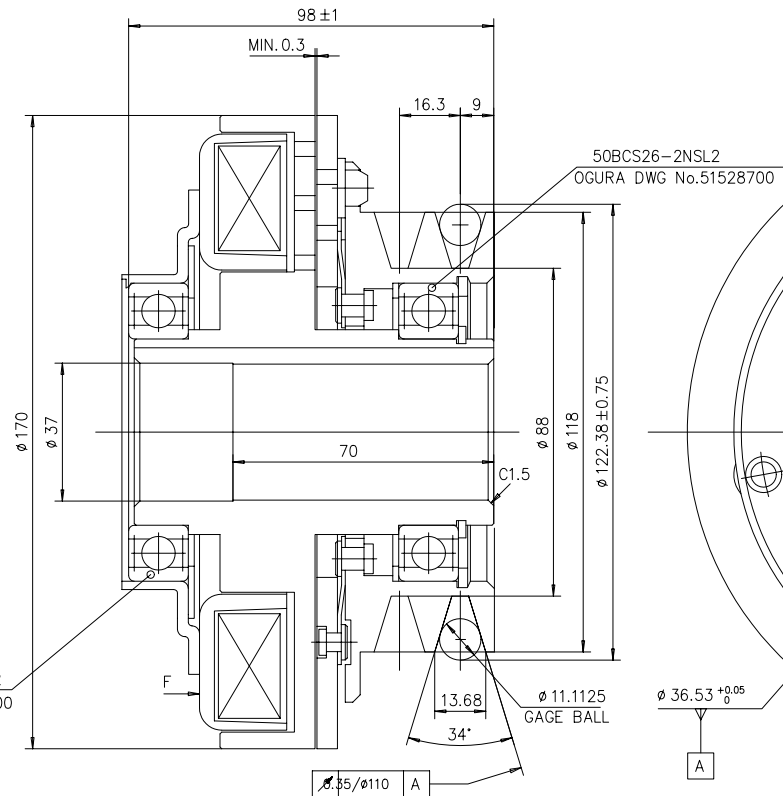
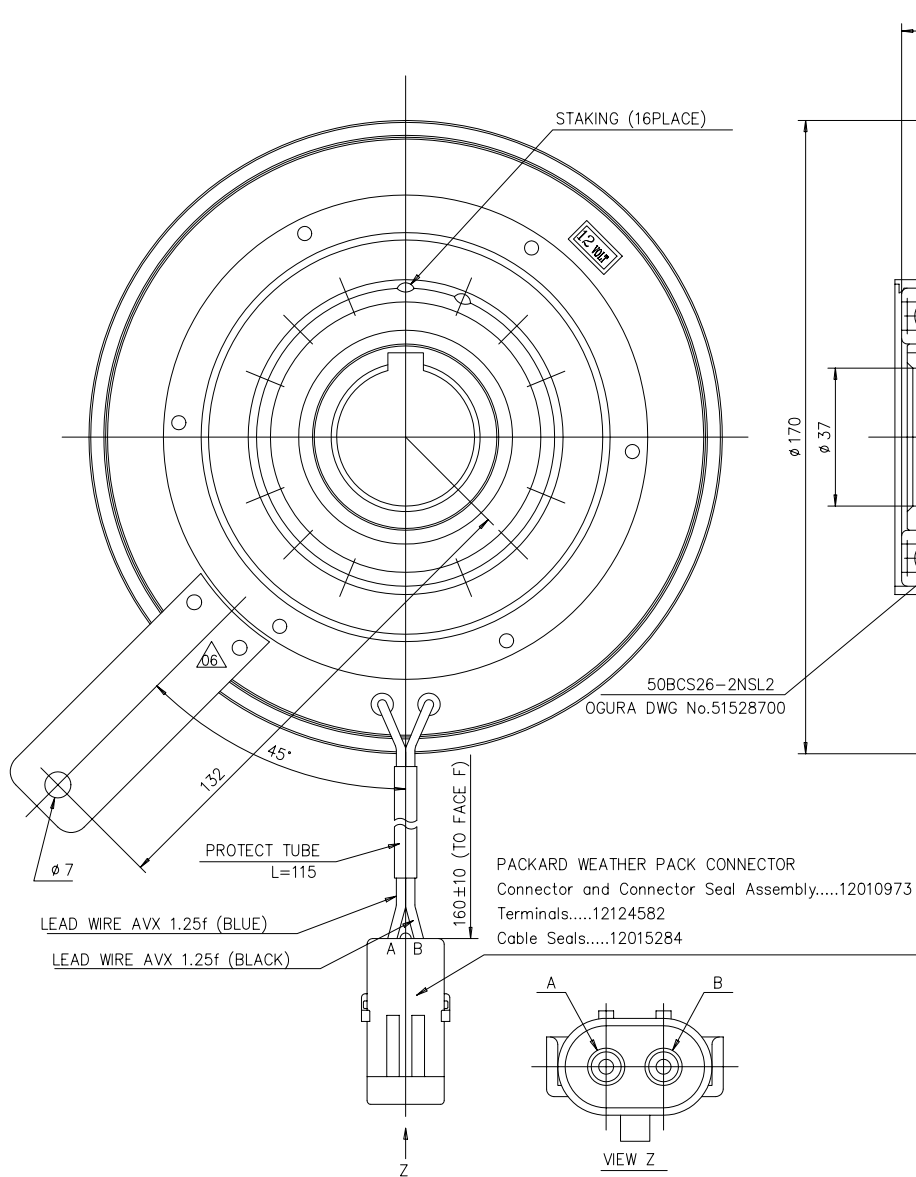


REV	REVISION STATUS			NOTE	DATE	CHG BY	CHK BY
06	5	Change W.P. Number 2 point was 3 point.	(1)	2	Next assemble Feb.27/95	K.O	T.I.
07	5	Change surface treatment of spring.	(1)	2	Next assemble Jun.23/96	N.S	K.B.
08	4	Change key size.	(2)	2	Next assemble Apr.03/96	N.S	K.B.



CONFIDENTIAL

THE DRAWINGS AND TECHNICAL INFORMATION INCLUDED
HEREIN ARE THE PROPERTY OF OGURA INDUSTRIAL AND CAN
NOT BE DUPLICATED WITHOUT WRITTEN APPROVAL FROM OI.

SPECIFICATIONS

EXCITING VOLTAGE	D.C. 12 V
POWER CONSUMPTION	MAX. 40 W
STATIC TORQUE	300 N?m
	(Cu COIL)

SURFACE ROUGHNESS UNLESS OTHERWISE SPECIFIED	GENERAL TOLERANCE FOR CLASS		WORKING PROCESS		APPD	E.Maejima	DATE	Dec.21/93	SIZE	A2
	RANGE		TOL.	EDGE/CORNER BREAKS MAX CO.2 UNLESS NOTED	CHD	T.Ishimaru	DATE	Dec.21/93	SCALE	1 / 1
	▽ 50S		0.5 6 ± 0.1	MATERIAL	CHD	H.Yoshihara	DATE	Dec.21/93		
	▽▽ 25S		6 30 ± 0.2	MATERIAL	DWN	N.Sagaki	DATE	Dec.21/93		
	▽▽▽ 6S		30 120 ± 0.3	MATERIAL	CUSTOMER					
▽▽▽▽ 3S	120 315 ± 0.5		MATERIAL	MODEL		MA-GT-JD22				
	▽▽▽▽▽ 0.8S		315 1000 ± 0.8	HEAT TRTMT 0	ASSY NO					
HISTORY		SURFACE TRTMT 0		NAME		MAGNETIC CLUTCH				
ISSUE NO		PLANT	2	PARTS CODE	5913100000		DWG NO.		50904400	SHT.
ISSUE DATE				OGURA CLUTCH Co.,LTD.						