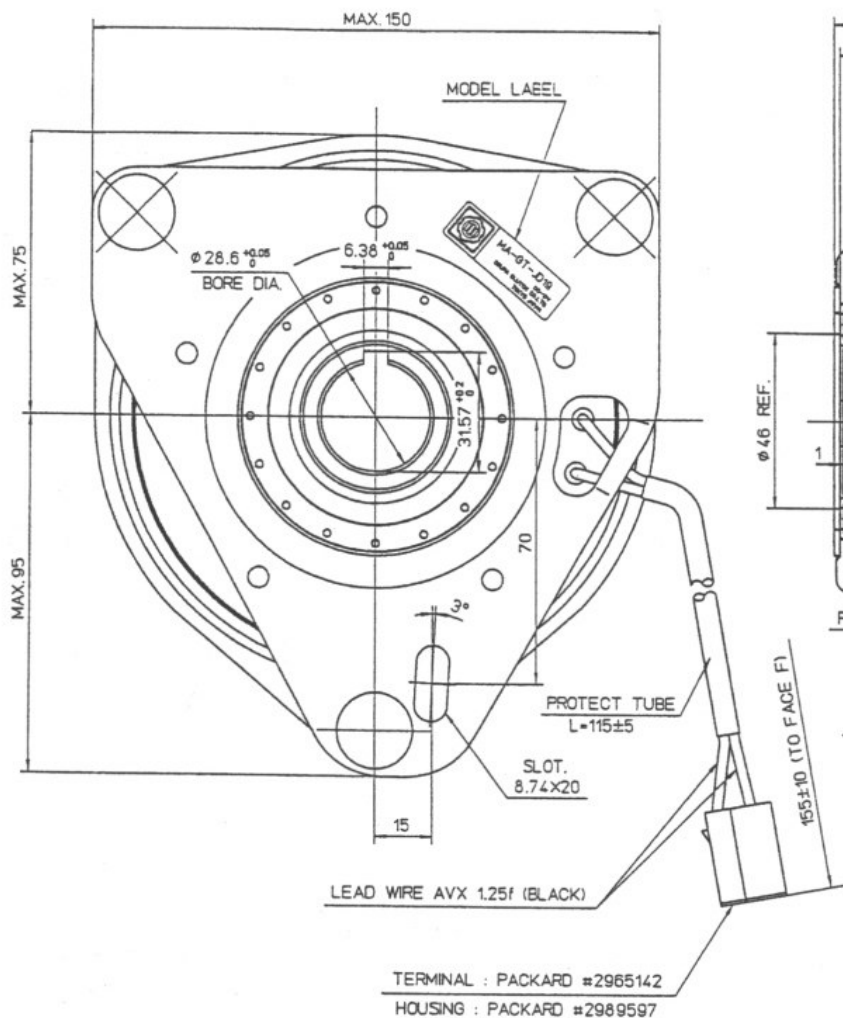
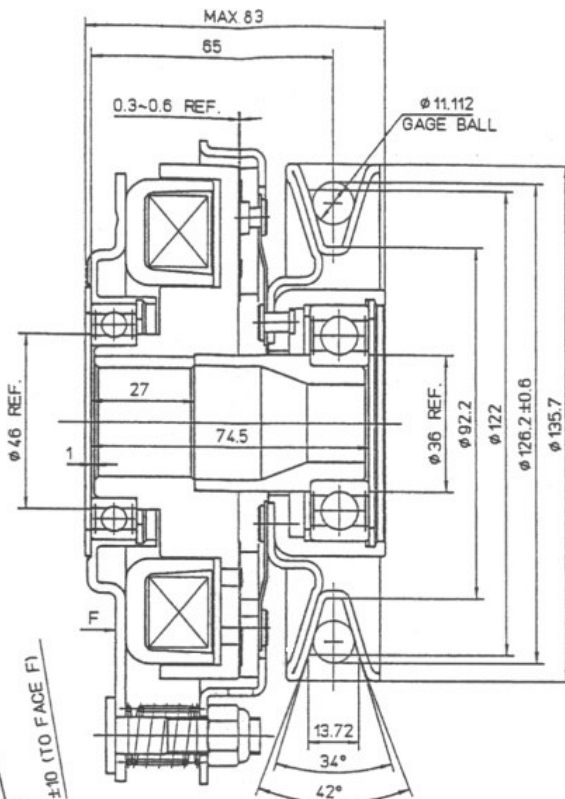




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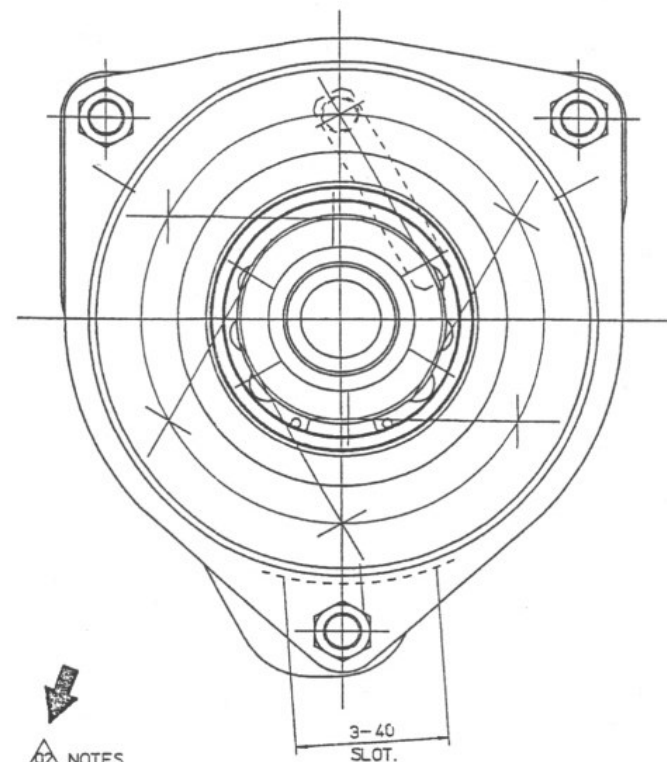
SPECIFICATIONS

EXCITING VOLTAGE	D.C. 12 V
POWER CONSUMPTION	MAX. 50 W
STATIC CLUTCH TORQUE	129 N·m (95 lbw·ft)
STATIC BRAKE TORQUE	3 N·m (2.2 lbw·ft)
MIN PULL IN VOLTAGE	D.C. 8 V

(COPPER COIL)

REV	REVISION STATUS	NOTE	DATE	CHK	BY
9	Change computer aided design	4 Be disposed	Oct.22 '93	N.S.	T.J.
1	Notes Add	(1) 5 After 97.11	Sep.30 '97	S.O.	M.T.

ROTATION.
ROTOR INPUT.



NOTES

- Airgaps must be adjusted when coilsprings and airgap adjustment nuts are incorporated into the clutch/brake at the assembly.
- Friction surface treatment : (Rotor)
Black painting (cathodic electro-deposition)

注意

- コイルスプリング、ナットは組立時に調整し、ギャップ調整を実施すること。
- ローター摩擦面カチオン塗膜付き。

縮小図
変更図

SURFACE ROUGHNESS UNLESS OTHERWISE SPECIFIED	GENERAL TOLERANCE FOR CLASS	WORKING PROCESS	APP'D	E.Maejima	DATE	Oct.22 '93	SIZE	A2
	RANGE	TOL.	EDGE/CORNER BREAKS MAX. 0.2 UNLESS NOTED	CHKD	T.Ishimaru	DATE	Oct.22 '93	SCALE
▽ 50S	OVER 0.5	0.1	MATERIAL	CHKD	H.Yoshinara	DATE	Oct.22 '93	1/1
▽ 25S	0.1	0.05	MATERIAL	OWN	N.Yoshida	DATE	Oct.22 '93	
▽ 12.5	0.05	0.02	MATERIAL	CUSTOMER				
▽ 6.3	0.02	0.01	SIZE	MODEL				
▽ 3.15	0.01	0.005	HEAT TREAT	MA-GT-JD19				
▽ 1.6	0.005	0.002	HISTORY	ASSY NO				
ISSUE NO	PLANT	2	PARTS CODE	5913100000				
ISSUE DATE	10/21	WIRING CLUTCH COIL	NAME	MAGNETIC CLUTCH & BRAKE				
			CHKD NO	50806100				