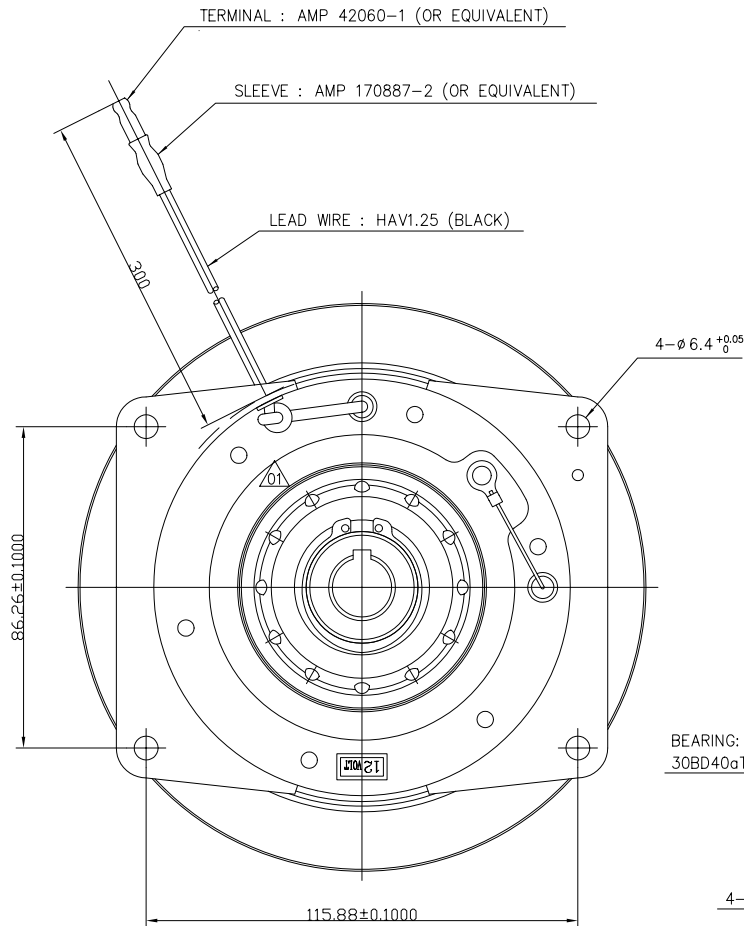


REV	REVISION STATUS			NOTE	DATE	CHK BY	CHK BY
01	5	Delete retaining rings. Change form. Add notes.	(3)	2	Next assemble	Mar.07.03	S.S.

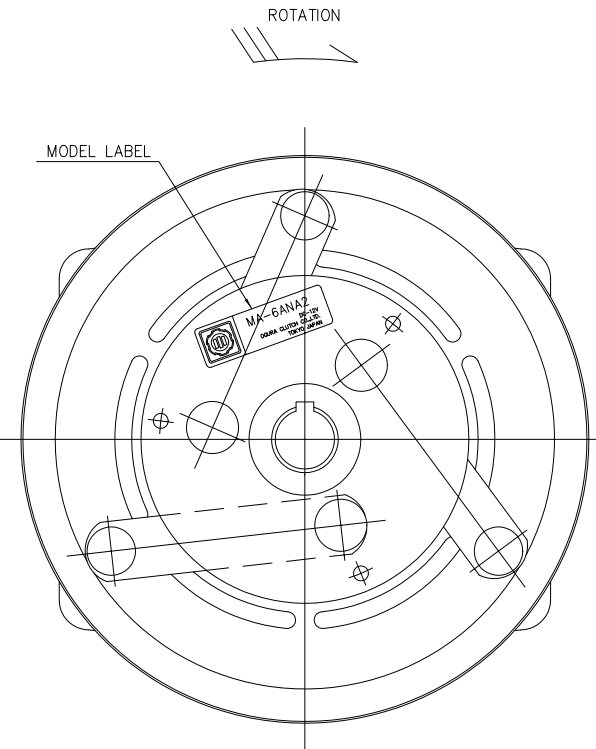
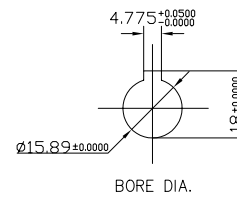
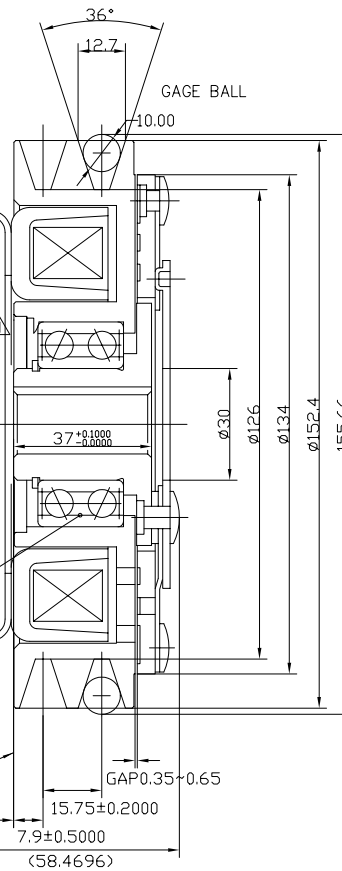


BEARING:
30BD40T12DDF2CG21SBENRL

4-1/4-20UNC-2B?9.2

HUB FACE LINE

13.9696



CONFIDENTIAL

THE DRAWINGS AND TECHNICAL INFORMATION INCLUDED
HEREIN ARE THE PROPERTY OF OGURA INDUSTRIAL AND CAN
NOT BE DUPLICATED WITHOUT WRITTEN APPROVAL FROM OI.

SPECIFICATIONS

1. EXCITING VOLTAGE?D.C.12 V

2. STATIC TORQUE

INITIAL?39 N?m {4.0 kgfm}

AFTER BURNISHING?108 N?m {11 kgfm}

3. POWER CONSUMPTION?MAX.47 W

4. ROTATION?C.W.

(Cu COIL)

NOTES

SURFACE TREATMENT :

BLACK PAINTING (CATHODIC ELECTRO-DEPOSITION)

EXCEPT FOLLOWING PARTS

FRICTION SURFACE

RIVET (MFZn2-B)

HUB INNER DIA.

FIELD CORE COIL ASSY (MFZn3)

HUB (MFZn3)

SURFACE ROUGHNESS UNLESS OTHERWISE SPECIFIED	GENERAL TOLERANCE FOR CLASS 14	WORKING PROCESS		APPROVED BY <i>E. Maejima</i>	DATE Aug.07.2002	SIZE A2	
				CHECKED BY <i>X. Bueyama</i>	DATE Aug.07.2002	SCALE 1/1	
	RANGE	TOL.	MATERIAL	DESIGNED BY <i>S. Sugita</i>	DATE Aug.07.2002	1/1	
	▽ 50S	OVER 0.5		0 6 ± 0.1	DRAWN BY <i>s.shimura</i>		DATE Aug.06.2002
	▽ 25S	6		30 ± 0.1	CUSTOMER EX		
	▽ 6S	30		120 ± 0.3			MODEL MA-6ANA2
	▽ 3S	120		315 ± 0.5			
	▽ 0.8S	315	1000 ± 0.8	NAME MAGNETIC CLUTCH			
	HISTORY	50228600	0		DWG NO 50228600		
	ISSUE NO	PLANT	PARTS CODE			01	
ISSUE DATE	2	5913100000	0				
OGURA CLUTCH Co.,LTD.							