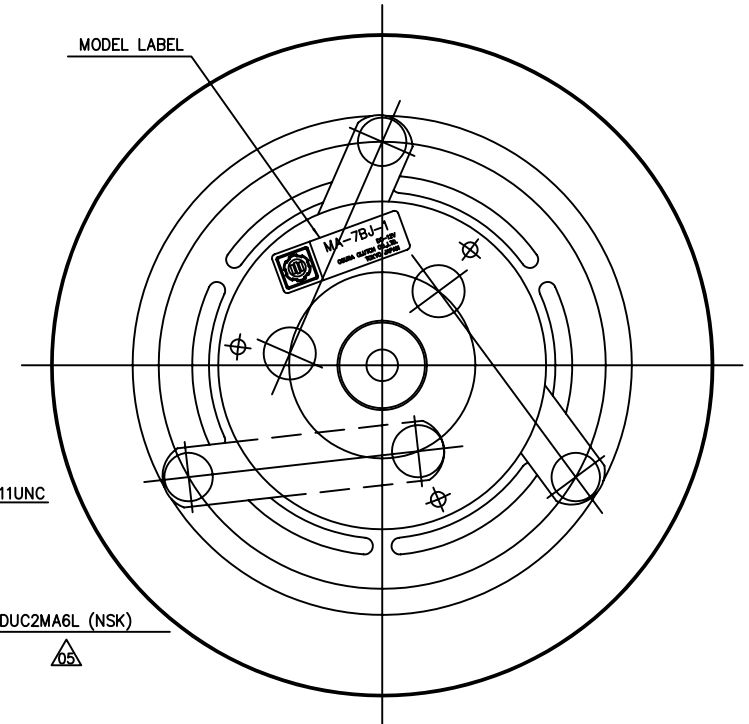
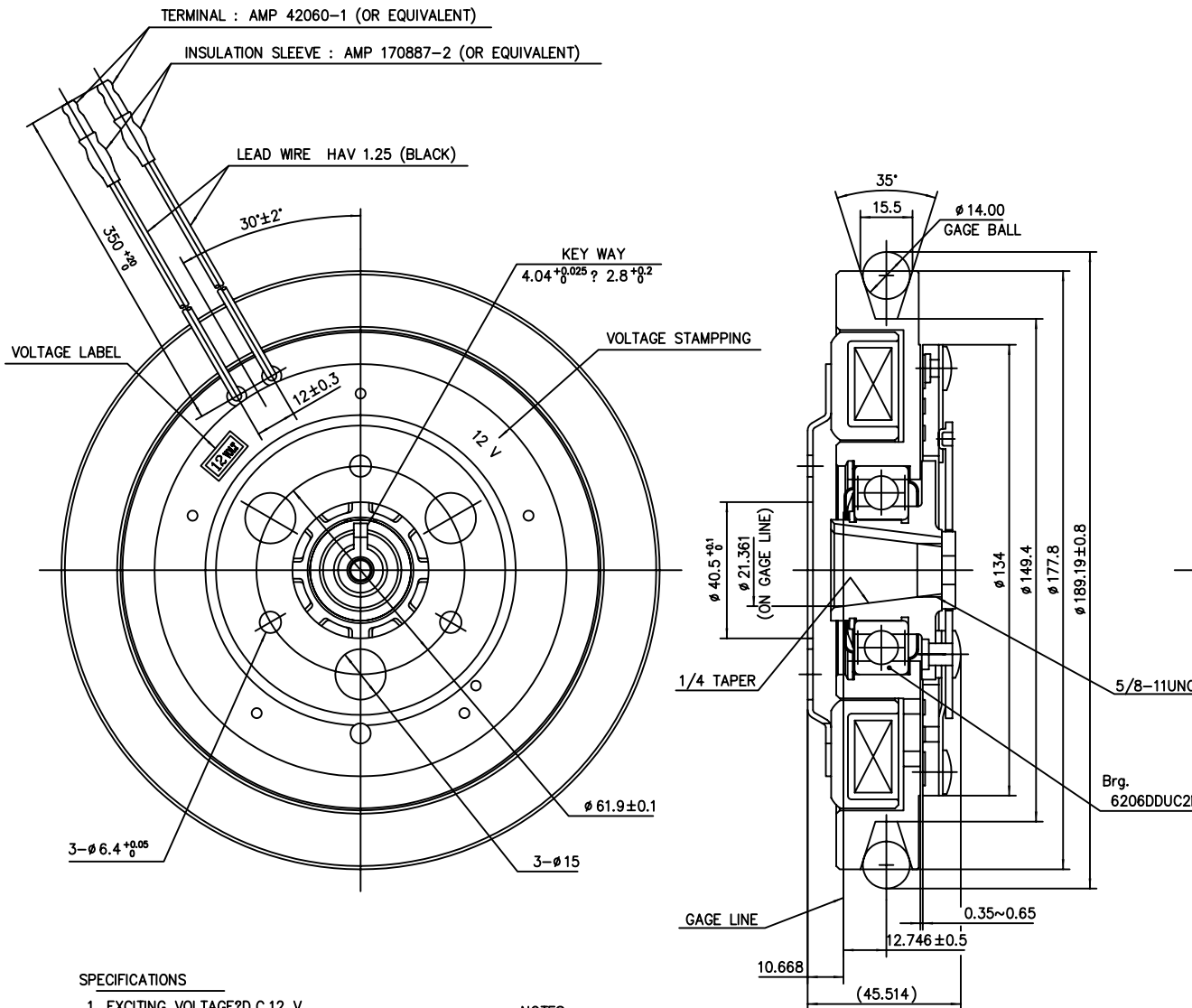


REV	REVISION STATUS			NOTE	DATE	CHK BY	CHK BY
04	9	Change Surface Treatment etc.			2	Next assemble	May.27.93 N.S T.I.
05	5	Change Bearing grease.			(1)	2	Next assemble Nov.27.95 N.S K.B.

CONFIDENTIAL

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NOT BE DUPLICATED WITHOUT WRITTEN APPROVAL FROM OIC.



SPECIFICATIONS

- EXCITING VOLTAGE?D.C.12 V
- STATIC TORQUE
INITIAL?39 N?m {4.0 kgfm}
AFTER BURNISHING?101 N?m {10 kgfm}
- POWER CONSUMPTION?MAX.43.3 W
- ROTATION?C.W.
- WEIGHT?

NOTES

SURFACE TREATMENT :
BLACK PAINTING (CATHODIC ELECTRO-DEPOSITION)
EXCEPT FOLLOWING PARTS
FRICTION SURFACE
RIVET (MFZn2-B)
HUB INNER DIA.
FIELD CORE COIL ASSY (MFZn3)

SURFACE ROUGHNESS UNLESS OTHERWISE SPECIFIED	GENERAL TOLERANCE FOR CLASS 14		WORKING PROCESS		APPD	E.Maejima	DATE	May.27.93	SIZE	A2						
	RANGE		TOL.		CHD	T.Ishimaru	DATE	May.27.93	SCALE	1/1						
	MATERIAL		EDGE/CORNER BREAKS MAX 0.2 UNLESS NOTED		CHD	H.Yoshihara	DATE	May.27.93								
	MATERIAL		MATERIAL		DWN	N. Sogabe	DATE	May.27.93								
▽	50S	0.5	6	± 0.1	CUSTOMER											
▽▽	25S	6	30	± 0.2	MODEL											
▽▽▽	6S	30	120	± 0.3	MA-7BJ-1											
▽▽▽▽	3S	120	315	± 0.5	ASSY NO											
▽▽▽▽▽	0.8S	315	1000	± 0.8	NAME											
HISTORY		SURFACE		HEAT												
		TREAT		TREAT												
ISSUE NO		PLANT		PARTS		NAME										
ISSUE DATE		2		CODE		MAGNETIC CLUTCH										
				5913100000		DWG NO										
						50200100										
						05										