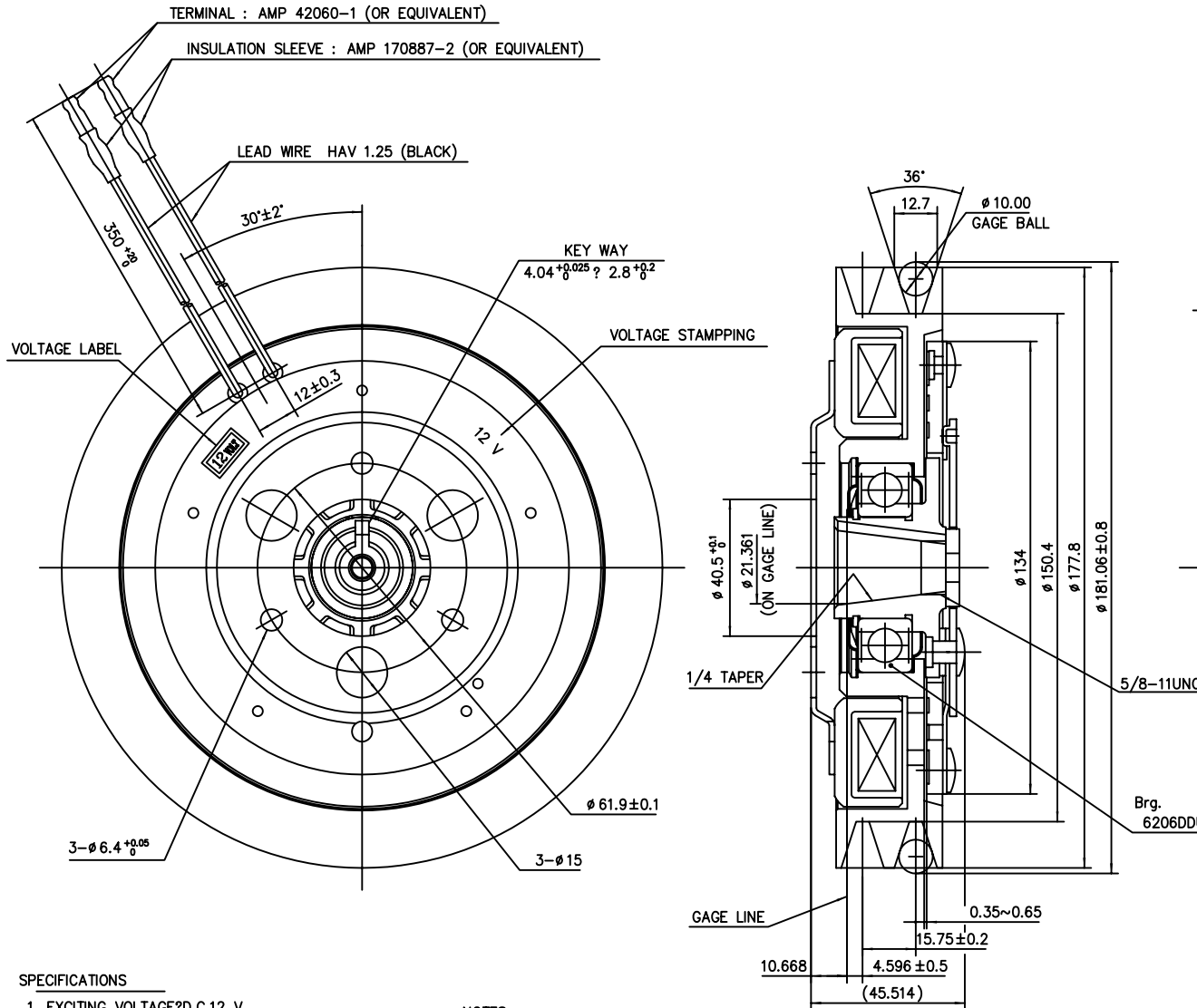


REV	REVISION STATUS			NOTE	DATE	CHK BY	CHK BY
03	9	Change Surface Treatment etc.		2	Next assemble	May.26/93	N.S. T.I.
04	5	Change Bearing grease.	(1)	2	Next assemble	Nov.30/95	N.S. K.B.

CONFIDENTIAL

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NOT BE DUPLICATED WITHOUT WRITTEN APPROVAL FROM OIC.



SPECIFICATIONS

- EXCITING VOLTAGE?D.C.12 V
- STATIC TORQUE
INITIAL?39 N?m {4.0 kgfm}
AFTER BURNISHING?101 N?m {10 kgfm}
- POWER CONSUMPTION?MAX.43.3 W
- ROTATION?C.W.
- WEIGHT?

NOTES

SURFACE TREATMENT :
BLACK PAINTING (CATHODIC ELECTRO-DEPOSITION)
EXCEPT FOLLOWING PARTS
FRICTION SURFACE
RIVET (MFZn2-B)
HUB INNER DIA.
FIELD CORE COIL ASSY (MFZn3)

SURFACE ROUGHNESS UNLESS OTHERWISE SPECIFIED		GENERAL TOLERANCE FOR CLASS 14		WORKING PROCESS		APPD	E.Maejima	DATE	May.26/93	SIZE	A2
		RANGE		TOL.		CHD	T.Ishimaru	DATE	May.26/93	SCALE	1/1
▽		50S	0.5	6	± 0.1	EDGE/CORNER BREAKS MAX.0.2 UNLESS NOTED		CHD	H.Yoshihara	DATE	May.26/93
▽▽		25S	6	30	± 0.2	MATERIAL		DWI	N. Sogata	DATE	May.26/93
▽▽▽		6S	30	120	± 0.3	MATERIAL		CUSTOMER			
▽▽▽▽		3S	120	315	± 0.5	MATERIAL		MODEL			
▽▽▽▽▽		0.8S	315	1000	± 0.8	SIZE		MA-7AJ-1			
HISTORY		HEAT		TREAT		ASSY NO					
ISSUE NO		PLANT		PARTS		NAME		MAGNETIC CLUTCH			
ISSUE DATE		2		CODE		5913100000		DWG NO.		50199900	
						OGURA CLUTCH Co.,LTD.		SHT.		04 /	